



Final Report

A STUDY OF DIAGONAL TENSION FAILURE IN REINFORCED CONCRETE BEAMS

TO: K. B. Woods, Director

Joint Highway Research Project April 22, 1964

FROM: H. L. Michael, Associate Director Project: C-36-56J Joint Highway Research Project File: 7-4-10

Attached is a Final Report "A Study of Diagonal Tension Failure in Reinforced Concrete Beams". The report has been authored by Mr. William N. Harvey, Graduate Assistant on our staff, and is the final report on the research approved by the Board on May 8, 1963 under a title similar to the title of the Final Report. Professor M. J. Gutzwiller directed the study and Mr. Harvey also used the report for a thesis for the MSCE degree.

The report contains a great amount of information from the literature and from experiments conducted as part of this study on the problem of diagonal tension in reinforced concrete beams. The report is presented for the record.

Respectfully submitted,

21. 7. mulal

H. L. Michael, Secretary

HIM: be

Attachment

	_				
F.	L。	Ashbaucher	J.,	R	McLaughlin
J.	R.	Cooper			
			Ro	E.	Mills
			M.	B.	Scott
F.	F.	Havey			
F.	S.	Hill			
			J.	V.	onythe
	J. W. W. F.	J. R. W. L. W. H. F. F.	F. L. Ashbaucher J. R. Cooper W. L. Dolch W. H. Goetz F. F. Havey F. S. Hill G. A. Leonards	J. R. Cooper W. L. Dolch R. W. H. Goetz M. F. F. Hevey E. F. S. Hill	J. R. Cooper W. L. Dolch R. E. W. H. Goetz M. B. F. F. Havey E. J. F. S. Hill J. V.



Final Report

A STUDY OF DIAGONAL TENSION FAILURE IN REINFORCED CONCRETE BEAMS

by

William N. Harvey Graduate Assistant

Joint Highway Research Project

Project: C-36-56J

File: 7-4-10

Purdue University
Lafayette, Indiana

Lafeyette, Indiana

C P C PT

ACKNOWLEDGMENTS

Acknowledgment is first made to the members of the board of the Joint Highway Research Project and to Professor K. B. Woods, Director, for providing funds for the project.

Special thanks is given to Professor M. J. Gutzwiller, major professor, and to Mr. R. H. Lee for their patient guidance and advice.

The author also wishes to express his appreciation to Mr. G. W. Foster and Mr. G. P. McClure, laboratory technicians, and to Mr. J. D. Pounds for their generous assistance in the laboratory.

Digitized by the Internet Archive in 2011 with funding from YRASIS members and Sloan Foundation; Indiana Department of Transportati	on
http://www.archive.org/details/studyofdiagonalt00harv	

TABLE OF CONTENTS

																			Page
LIS	T	OF	TAB	LES	•	•	•	•	•	•	•	•	•	•	•	•	•	•	٧i
LIS	T	OF	FIG	URES	3	•	•	•	•	•	•	•	•	•	•	•	•	•	viii
ABS	TF	RAC'	r.	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	хi
LIS	T	OF	SYM	BOL	S	•	•	•	•	•	•	•	•	•	•	•	•	•	×iii
INT	RC	DU	CTIC	N	•	•	•	•	•	•	•	•	•	•	•	•	•	•	1
		-	Prob		-4 ~-	• D	•	•	•	•	•	•	•	•	•	•	•	•	1 4
			dard ew c		_										•	•	•	•	9
	KE	TVS	ew c	I CI	ne i		wah	Pos	3 	•	•		•	•	•	•	•	•	10
																	•	•	
	n.		eams									•				•	•	•	19
	Ke	ece	nt C	nand	ges	ın	νe	s1 gr	ו איני	roce	eaur	es	•	•	•	•	•	•	22
PUF	RP(SE	AND	SC	OPE	•	•	•	•	•	•	•	•	•	•	•	•	•	26
TES	T	SP	ECIM	ENS	ANI) P	ROC	EDUI	RES	•	•	•	•	•	•	•	•	•	27
	De	esc	ript	ion	of	Sp	eci	men	S		•	•							27
			rial			-P			•							•	•	•	30
			onci		Mi	×				•			•	•	•	•	•	•	30
									•	•	•	•		•	•	•	•	•	31
		D	ggre einf	020	150	• C+	പെ	•	•	•	•	•	•	1	•	•	•	•	32
	12-	. h	CT [1]	4.00	ing	. J.C	CET	•	•	•	•	•	•	•		•	•	•	33
	E C	TUE	icat pmer	.10n	and		ull	ng	•	4	•	•	•	•	•	•	•	•	36
	m.	lu1	pmer	ic ai	na .								•	•	•	•	•	•	40
	T. 6	38 C	Pro	Cea	ure	•	•	•	•	•	•	•	•	•	•	•	•	•	40
TES	T	RE	SUL	rs	•	•	•	•	•	•	•	•	•	•	•	•	•	•	41
	S	eri	es I	•															45
		B	eam	TB-	ໍ່ປ	NO	sti.	rmu	26)	•	•	•	•	•	•	•	•	•	45
		B	eam	TR_	2 (1	NO.	Sei	* * * U]	25 /	•	•	•	•	•	•	•	•	•	46
		B	eam	1 4-	7 (1	No	G+4	* T U	201	_ 2	T.a.	1070	• 01	• _п	en c	ion	•	•	40
		ب	Call	eel	, ,,	LYO	361	TTU	23	- 2	Lay	/CI S	5 QI		CUS	TOH			47
		r)				NT.	044	•	•	• ¬	T	•		• 10	•	4 6 4	•	•	4/
		D	eam			NO	3 C1	rruj	28	- 4	ral	yers	o OI	. 1	ens	TON			47
		n		eel		• N7	· ·	•	•	• _	•	•	•	•	•		•	•	47
		5	eam	TA	3 (1	NO	3 C1	rru	28	- 2	Lay	ers	3 01	T'	ens	ion			4.0
			31	eel	1.	•	•	•	•	•	•	•	•	•	•	•	•	•	48



Table of Contents (Continued)

	Page
Beam 1A-4 (No Stirrups - 2 Layers of Tension	
Steel)	48
Series II	60
Beam IIB-1 (No Stirrups)	60
Beam IIB-2 (Low Percentage of Stirrups -	
6" Spacing)	61
Beam IIB-3 (High Percentage of Stirrups -	01
	62
3 1/2" Spacing)	02
Beam IIB-4 (3 1/2" Stirrup Spacing-Longitudinal	64
Steel Cut-Off)	04
Beam IIB-5 (No Stirrups - Longitudinal Steel	C 4
Cut-Off)	64
Series III	79
Beam IIIB-1 (No Stirrups)	79
Beam IIIB-2 (Low Percentage of Stirrups -	_
8" Spacing)	79
Beam IIIB-3 (High Percentage of Stirrups -	
5 1/2" Spacing)	81
Beam IIIB-4 (High Percentage of Stirrups -	
4" Spacing)	82
Beam IIIB-5 (4" Stirrup Spacing - Longitudinal	
Steel Cut-Off)	84
Beam IIIB-6 (No Stirrups - Longitudinal Steel	
Out-Off)	85
Beams IIA-1, 2, and 3 (No Stirrups - 2 Layers	
of Tension Steel)	85
	.,.
DISCUSSION OF TEST RESULTS	104
2244044701 01 1881 1/880818	103
Modes of Failure	104
The second of th	104
Beams With Web Reinforcement	105
Factors Affecting Beam Behavior	107
Shear Span to Depth Ratio	107
Percentage of Web Reinforcement	110
Series II Beams	110
Series III Beams	111
Series III Beams Arrangement of Tension Steel Bar Cut-Off Diagonal Crack Location	112
Bar Cut-Off	113
Diagonal Crack Location	114
ANALYSIS OF TEST RESULTS	116
	110
Nominal Shearing Stress at Diagonal Cracking	116
Ultimate Shear Strength	117
Moment at Shear-Compression Failure	121
Ultimate Strength in Flexure	



Table of Contents (Continued)

		Page
SUMMARY AND CONCLUSIONS	•	. 130
SUGGESTIONS FOR FURTHER RESEARCH	•	. 134
BIBLIOGRAPHY	•	. 136
APPENDIX A - STRESS-STRAIN PROPERTIES OF THE		
REINFORCEMENT	•	. 142
APPENDIX B - PROCEDURES FOR APPLICATION AND		
WATERPROOFING OF THE SR-4 STRAIN GAGES	•	. 145
APPENDIX C - LOAD-STRAIN DATA	•	. 149



LIST OF TABLES

Table		Page
1.	Properties of Beam Specimens	29
2.	Gradation of Sand	32
3.	Properties of Longitudinal Steel	32
4.	Properties of the Stirrup Steel	33
5.	Summary of Test Results	42
6.	Effect of Steel Cut-Off	114
7.	Comparison of Test Strengths with ACI-ASCE Committee 326 Recommendations (1) (3)	118
8.	Comparison of Test Strengths with AASHO "Standard Specifications for Highway Bridges." (4)	120
9.	Moment at Shear-Compression Failure (Test vs. Calculated from Equations of Ref. 24)	125
10.	Moment at Shear-Compression Failure (Test vs. Calculated from Equations of Ref. 25)	126
11.	Steel and Concrete Strains - Beam IB-1	150
12.	Steel and Concrete Strains - Beam IB-2	151
13.	Concrete Strains - Beam 1A-2	152
14.	Concrete Strains - Beam IA-3	153
15.	Steel Strains - Beam IA-4	154
16.	Concrete Strains - Beam IA-4	155
17.	Steel and Concrete Strains - Beam IIB-l	156
18.	Steel and Concrete Strains - Beam IIB-2	157



LIST OF TABLES (CONTINUED)

Table				•								Page
19.	Steel	and	Concrete	Strains -	- E	Beam	IIB-	3	•	•	•	158
20.	Steel	and	Concrete	Strains -	- F	3eam	IIB-	4	•	•	•	159
21.	Steel	Stra	ains - Bea	am IIIB-1	•		•	•	•	•	•	160
22.	Steel	and	Concrete	Strains -	- F	3eam	IIIB-	-2		•	•	161
23.	Steel	and	Concrete	Strains -	- I	Beam	IIIB	-3		•	•	162
24.	Steel	Stra	ains - Bea	am IIIB-4	•		•	•	•	•	•	163
25.	Concre	ete 9	Strains -	Beam III	B-4	4 .	•	•	•	•	•	164
26.	Steel	and	Concrete	Strains ·	- F	Beam	IIIB	-5	•	•	•	165
27.	Steel	Stra	ains - Bea	am IIIA-3								166



LIST OF FIGURES

3	Page
1. Conventional Shear Equation .	
2. Basis for Truss Analogy	4
3. Formation of Diagonal Tension Crack	6
4. Shear Strength vs. a/d Ratio	11
5. Details of Specimens	14
6. View Prior to Casting	28
7. Reinforcing Cage	34
8. Beam in Test Position	35
9. Details of Test Set-Up	37
10. Beams after Test - Series I and II	38
11. Beams after Test - Series III.	43
12. Load vs. Steel Strain - Series I.	44
13. Load vs. Deflection - Series I	49
14. Load vs. Defloction	50
14. Load vs. Deflection - Series I (cont'd) 15. Load vs. Consert	51
15. Load vs. Concrete Strain - Series I 16. Strain District	52
16. Strain Distribution - Beam IA-4 17. Beam IB-1	53
- admit Apal	54
	55
	56
20. Beam IA-2	57



List of Figures (Continued)

Figu	ire	Page
21.	Beam IA-3	58
22.	Beam IA-4	59
23.	Load vs. Steel Strain - Series II	66
24.	Load vs. Stirrup Strain - Series II	67
25.	Load vs. Deflection - Series II	
26.	Load vs. Concrete Strain - Series II	68
27.	Strain Distribution - Beam IIB-1	69
28.	Strain Distribution - Beam ITB-2	70
29.	Strain Distribution - Beam ITB-3	71
30.	Strain Distribution - Beam ITP-4	72
31.	Beam IIB-1	73
32.	Beam IIB-2	74
33.	Beam IIB-3	75
34.	Beam IIB_4	76
35.	Beam ITB_5	77
36.		78
37.	Load vs. Steel Strain - Series III	86
38.	Load vs. Steel Strain - Series III (cont'd)	87
39.	Load vs. Stirrup Strain - Series III	88
40.	Load vs. Deflection - Series III	89
41.	Load vs. Deflection - Series III (cont'd)	90
·	Load vs. Concrete Strain - Series III	91
42.	Strain Distribution - Beam IIIB-3	92
43.	Strain Distribution - Beam IIIB-4	93
44.	Strain Distribution - Beam IIIB-5	94



List of Figures (Continued)

Figure	е															Page
45.	Beam	IIIB-1	•	•	•	•	•	•	•	•	•	•	•	•	•	95
46.	Beam	IIIB-2	•	•	•	•	•	•	•	•	•	•	•	•	•	96
47.	Beam	IIIB-3	•	•	•	•	•	•	•	•	•	•	•	•	•	97
48.	Beam	IIIB-4	•	•	•	•	•	•	•	•	•	•	•	•	•	98
49.	Beam	IIIB-5	•	•	•	•	•	•	•	•	•	•	•	•	•	99
50.	Beam	IIIB-6	•	•	•	•	•	•	•	•	•	•	•	•	•	100
51.	Beam	IIIA-1	•	•	•	•	•	•	•	•	•	•	•	•	•	101
52.	Beam	IIIA-2	•	•	•	•	•	•	•	•	•	•	•	•	•	102
53.	Beam	IIIA-3	•	•	•	٠	•	•	•	•	•	•	٠	•	•	103
54.	Crite	erion fo	r S	hea	r-M	lome	nt	Cap	aci	ty	•	•	•	•	•	122
55.	Tensi	lon Tes	t -	No	. 6	De	for	med	Ba	r	•	•	•	•	•	143
56.	Tensi	ion Test	_	No.	4	Wir	e									144



ABSTRACT

Harvey, William N., MSCE, Purdue University, August, 1964.

"A Study of Diagonal Tension Failure in Reinforced Concrete

Beams." Major Professor: M. J. Gutzwiller.

This research is an experimental study of the ultimate load behavior of reinforced concrete beams which fail in shear. Specifically, the objectives of the investigation were:

- to compare the strengths and modes of failure of companion beams with and without shear reinforcement (vertical stirrups),
- 2) to determine how the shear strength is affected when part of the longitudinal tension steel is terminated within the tension zone.

Twenty beams of 6" x 13" rectangular cross-section were loaded to simulate a portion of a continuous girder subjected to concentrated loads. The beams were designed so that the critical region for failure was the length between the point of zero moment and the point of maximum negative moment - commonly called the shear span.

The major variables were the shear span to depth ratio and the amount of vertical stirrups within the shear span.

Beams with nominal shear span to depth ratios of 2.2, 2.4, 2.9,



4.0, 4.4 were tested. In seven of the beams the negative tension steel was provided by four bars in two layers. All other beams contained two larger bars in a single layer. In addition, four beams were cast with the longitudinal tension bars cut off at the points where they were no longer required to resist tension. In all other specimens the longitudinal steel was extended throughout the full length of the beam.

It was found that the location of the critical diagonal tension crack relative to the support had a large influence on the mode of shear failure and ultimate shear strength. The location of the critical diagonal crack, in turn, was dependent upon the length of shear span, the amount of web reinforcement, and upon local weakness induced by cutting off the longitudinal steel in the tension zone.

Detailed discussion of the failure patterns and individual beam behavior are presented along with the summary of test results.



LIST OF SYMBOLS

As	nominal area of tension steel
AI	nominal area of compression steel
Av	cross-sectional area of one stirrup
a	length of critical shear span (distance from sectio
	of maximum moment to point of inflection)
b	width of beam section
С	total internal compression force in concrete
đ	effective depth (measured to centroid of tension
	steel)
d.	distance from compression face to centroid of com-
	pression steel
jđ	internal moment arm, straight-line theory
Es	modulus of elasticity of steel
Ec	initial tangent modulus of concrete
f. C	concrete compressive strength, 6" x 12" standard
	cylinder
ft	split-tension strength, 6" x 12" standard cylinder
ŧ _{v.}	stress in stirrup
f vy	yield strength of stirrup steel
f s	stress in longitudinal tension steel
f's	stress in longitudinal compression steel
f su	stress in tension steel at failure of beam



LIST OF SYMBOLS (CONTINUED)

```
fv
       yield strength of longitudinal steel
        ultimate shear-compression moment
M
        ultimate flexural moment
M
M_{\downarrow}
        maximum negative moment
       maximum positive moment
M
n . E_/E_ modular ratio
        A /bd percentage longitudinal tension steel
O
        total load
P
P1, P2 load on the overhang and load between supports,
          respectively
        total load at formation of diagonal tension crack
P
        total load at failure
Pu
        \frac{A_{v}}{bs} - web reinforcement ratio
r
        horizontal spacing of stirrups
S
        total force in tension steel
T
V
        total shear at any section
        shear in critical shear span
        shear assigned to concrete (working stress design)
VI
         shear assigned to stirrups (working stress design)
        nominal shearing stress = \frac{v}{bid} or \frac{v}{bd} as defined in
           text
        portion of total shearing stress assigned to concrete
           or average shear at diagonal cracking
Vs
        portion of total shearing stress assigned to stirrups
```



v _a	allowable nominal shearing stress $(\frac{v}{bjd})$
vu	ultimate shear strength
α	inclination of stirrups with respect to longitudinal
	axis
0	inclination of diagonal crack with respect to
	longitudinal axis
€cu	strain at outermost compression fiber at failure
$\epsilon_{ m su}$	strain in tension steel at failure
S.C.	shear-compression failure
D.T.	diagonal tension failure
F.T.	flexural tension failure

strain in micro-inches per inch

MII



INTRODUCTION

The Problem

In an effort to depart from the limitations imposed by the assumptions of elastic behavior, investigators for several years have studied the ultimate load behavior of reinforced concrete structures. While reasonable limits for design can be obtained from the basic fundamentals of mechanics, it is well known that the actual behavior of reinforced concrete beams does not conform with the standard theories of practice.

One result of this research effort is the ability to predict with reasonable accuracy the ultimate resistance of a beam section subjected to pure bending. Most flexural members are subjected to the combined action of bending and shearing forces which may seriously limit the moment capacity of a beam.

To establish the general conditions under which the strength of a beam will be affected or controlled by shear, one might consider the case of a simply-supported beam under two symmetrical concentrated loads. In this case the region between loads is in a state of pure bending; while the length



from the load to the support, commonly called the shear span, is subjected to a combination of shearing and bending forces.

When the length of the shear span is large (6 to 7 times the beam depth and greater), the pure bending forces developed at mid-span are large. As the load is increased, typical vertical tension cracks appear on the bottom side of the beam. Collapse of the beam will occur by crushing of the concrete in compression. For beams with normal amounts of tension reinforcement this is usually preceded by yielding of the steel. The presence of shear in the outer spans has no effect on the load carrying capacity.

However, if the loads are moved closer to the supports, the ratio of shear to moment is higher. The combination of shearing stresses and bending tensile stresses produces a principle tension acting at the inclination of approximately 45° at the neutral axis of the beam and nearly horizontal at the bottom of the beam. Evidence of this inclined tension is seen by the gradual change in inclination of the tension cracks as they approach the neutral axis of the beam. Before sufficient bending moment is developed to produce failure in flexure under the load point or in the middle span, a distinct diagonal tension crack appears and penetrates well into the compression zone. While this crack is usually an extension of the inclined portion of a flexural tension crack and cannot really be considered a separate one, it is distinct from the latter in that it penetrates deeply into the compression zone



at increasingly flatter slope, causing a significant redistribution of the internal stresses.

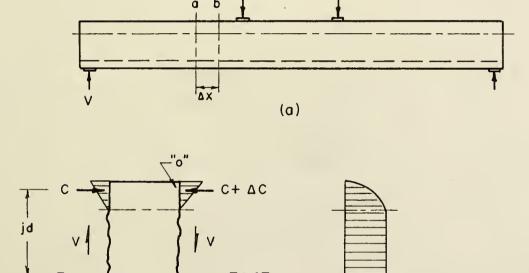
In general, it is the ability of the beam to accept
this stress redistribution that determines the ultimate.
strength of the beam after formation of this diagonal crack.
For beams without web reinforcement the strength beyond
diagonal cracking seems to be dependent mainly upon the shear
span to depth ratio. Provision of web reinforcement or
stirrups, in general terms, has the effect of containing this
crack, preventing its deep penetration into the compression
zone, delaying the stress redistribution, and thereby increasing
the strength.

A rational approach to the problem of predicting the load at which the inclined crack will form and penetrate into the compression zone would seem to be an analysis of the principle tension developed from a system of combined stresses. However, one can readily see that the distribution of shearing and normal bending stresses below the neutral axis is highly indeterminate. Cracking in the extreme tension fibers takes place at very early stages of loading. At sections coincident with these cracks the stress originally taken by the concrete is transferred to the tension steel. At sections between the cracks some degree of tension must be carried by the concrete, providing the bond between the steel and concrete is maintained. In addition, the shear once carried by the concrete must be zero across the crack. As a result there is probably a concentration of shearing stress at the top of the crack.

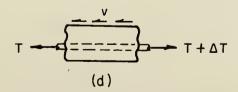


Standard Design Procedures

To establish a basis for design early investigators used as a measure of the diagonal tension a nominal unit shear derived on the basis that the concrete below the neutral axis carries no tension. The assumptions involved are illustrated in Figure 1.



(c)



--- Δx --(b)

FIGURE 1. CONVENTIONAL SHEAR EQUATION



Considering a length, Δx , of a beam with fully developed flexural tension cracks (Figure 1b), the sum of the moments about point "0" must be zero:

$$\Delta T$$
 jd = $V \Delta x$

From Figure 1d summing horizontal forces yields:

$$\Delta T = vb \Delta x$$

Combining these equations:

$$v = \frac{V}{bjd}$$
 (Eq'n. 1)

The shear distribution assumed in this derivation varies parabolically in the compression zone and is of constant magnitude below the neutral axis. (See Figure 1c) Since at the neutral axis the principle tension equals the unit shear, it was reasoned that $v = \frac{V}{bjd}$ could be used as a measure of the diagonal tension producing the critical inclined crack. The use of this equation as the basis for design with respect to shear has been almost universal. Most design codes have established allowable shearing stresses as a constant percentage of the concrete cylinder strength. American standards in the past have allowed a unit shear of .03 f for beams without web reinforcement.

When this allowable shearing stress is exceeded, shear reinforcement in some form is required. The method used to design the shear reinforcement is based on the so-called "truss analogy".



Stresses in the stirrups are assessed by summation of vertical forces with the assumption that the uncracked compression zone carries a shear corresponding to $v_{\rm c}=.03~{\rm f}_{\rm c}^{\rm s}$. Included also is the assumption that the diagonal tension crack penetrates to a depth jd above the tension steel (that is, to the centroid of compression). Figure 2. On this basis the strength of beams with web reinforcement is derived in the following way.

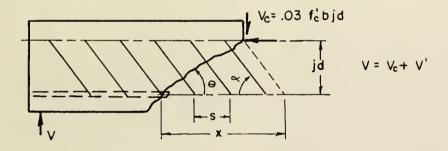


FIGURE 2. BASIS FOR TRUSS ANALOGY

 θ = inclination of the diagonal tension crack

 α = inclination of the stirrups

s = horizontal spacing of the stirrups

V = total shear

 V_{c} = shear assumed to be carried by the concrete



 V^{\bullet} = shear assumed to be carried by stirrups = $V - V_{C}$ A_{V} = cross-sectional area of one stirrup

 $f_v = stress in a stirrup$

The number of stirrups crossed by the crack can be expressed as (See Figure 2)

$$N = \frac{x}{s}$$
 where $x = jd$ (cot $\theta + \cot \alpha$)

The force in one stirrup is $A_{V}f_{V}$. Equating the vertical component of the forces in all stirrups crossed by the diagonal crack to the shear assigned to them gives

$$N A_{v} f_{v} \sin \alpha = V'$$

or

$$A_{v}f_{v} = \frac{v^{\bullet}}{\sin \alpha} \frac{s}{jd} \frac{1}{(\cot \theta + \cot \alpha)}$$

The usual assumption is that $\theta = 45^{\circ}$. Thus

$$A_{v}f_{v} = v' \frac{s}{id} \left(\frac{1}{\sin \alpha + \cos \alpha} \right)$$
 (Eq'n. 2)

or

$$A_{v}f_{v} = V' \frac{s}{jd} \frac{1}{K}$$

where

$$K = \sin \alpha + \cos \alpha$$



Writing the portion of the total unit shear carried by the stirrups as $v_s=\frac{V^\dagger}{bjd}$ and the stirrup ratio as $r=\frac{A_v}{bs}$, the total shear strength of beams with stirrups is

$$v = v_c + v_s = .03 f_c' + Krf_v$$
 (Eq'n. 3)

Probably the largest source of error in this analysis is the arbitrary assignment of the portion of the total shear to be carried by the concrete. The penetration of the crack and, in turn, the capacity of the concrete for carrying shear would certainly depend on the amount and spacing of stirrups. The shear rigidity of the longitudinal steel, a quantity neglected in this procedure, is greatly increased by closely spaced stirrups.

The design method described above has been in use since the early 1900's. While it has withstood the tests of time and practice, it does not offer a rational explanation of beam behavior. Safe designs have resulted primarily through the selection of low allowable stresses. Beam tests through the years have yielded a wide variation in safety factors with respect to the strengths predicted by this method. In a recent report of the ACI-ASCE Committee on Shear and Diagonal Tension (1)*, evaluation of data from some 400 test beams showed no well-defined relation between concrete cylinder strength and the nominal shearing stresses at diagonal cracking.

Numbers in parentheses refer to the BIBLIOGRAPHY at end of thesis.



Although the number of investigations involving shear behavior has been tremendous over the last two decades, it has been only within the last 3 to 4 years that enough information could be assembled to offer a departure from the conventional method of design. Major changes were made with respect to shear in the latest revision (1963) of the ACI Building Code. Even then, the revision was restricted to the method for determining the average shearing stress at diagonal cracking for beams without web reinforcement. Available information on the behavior of beams with stirrups was not sufficient to allow a departure from the conventional "truss analogy" concept.

Review of the Literature

A rational explanation of the basic distribution of internal stresses after diagonal cracking is still lacking. However, intensified efforts over the last several years have brought about a much better understanding of the general mechanism of shear failure. It is the purpose of the following discussion to point out some of the significant findings available in the literature. No attempt is made to present a historical development, as several excellent reviews are already available. (1), (19), (21)



Beams without Web Reinforcement

With the acceptance of the use of unit shear as a design criterion, it seems that the fundamentals of the problem were forgotten for a number of years. Early investigators were well aware that the unit shear at which diagonal cracking occurred was not a function of concrete strength alone. As more and more test results became available, investigators, still adhering to the idea of a limiting unit shear, began noticing that the average shearing stress at diagonal cracking was dependent on three major variables, instead of one.

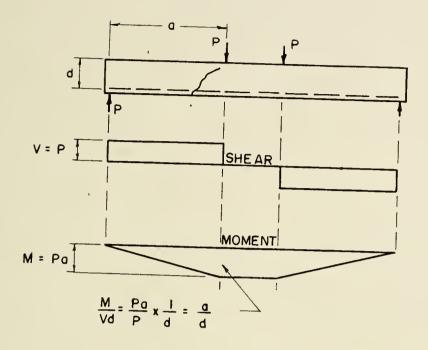
These are:

- 1) the concrete compressive strength,
- 2) the percentage of longitudinal reinforcement, and
- 3) the magnitude of normal bending stress relative to the average shearing stress at the critical section.

The distinct effect of the third of these caused a return in the early 1950's to the basic consideration that the problem was one of combined stresses.

While a reasonable value of the principle tension stress after cracking cannot be calculated, the effect of bending stresses on the average shearing stress at diagonal cracking can be expressed by the dimensionless quantity M/Vd. For the simple beam under concentrated loads (Figure 3) the M/Vd ratio at the critical section is the shear span-to-depth ratio, a/d.





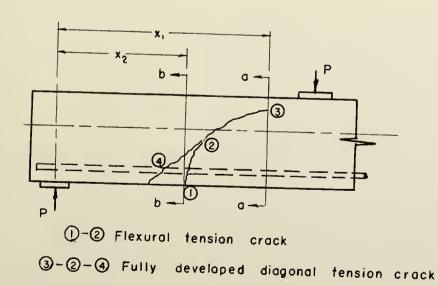


FIGURE 3. FORMATION OF DIAGONAL TENSION CRACK



It has definitely been shown that, as the length of shear span is increased, the average unit shear at diagonal cracking decreases. (6), (9), (13), (25), (28). That is, for increasing a/d ratios the normal bending stress component of the resultant diagonal tension is increasingly greater. Further evidence of this interaction of moment and shear is the fact that above a certain a/d ratio failure in flexure will occur before the diagonal tension stresses are high enough to develop the critical inclined crack. This limiting ratio seems to vary with the percentage of longitudinal steel, the number of loads in the span, and the axial load. (6), (10), (13), (21), (25).

Often the diagonal tension crack is an extension into the compression zone of the inclined portion of an existing flexural tension crack. (Figure 3 pt. 2 to pt. 3). The crack has also been noted to form near middepth (pt. 2), and extend both into the compression zone (pt. 3) and back towards the tension steel (pt. 3 to pt. 4), many times including the top of an existing flexural crack. In either case the diagonal crack almost always extends back to the tension steel (pt. 2 to pt. 4) nearly simultaneously with its appearance near middepth.

For beams without web reinforcement the strength beyond that at diagonal cracking seems to depend mainly upon the shear span to depth ratio (or M/Vd ratio). Beams with very short shear spans exhibit considerable reserve strength beyond



the formation of the initial diagonal crack. For relatively long shear spans the formation of the diagonal tension crack and complete failure often take place simultaneously.

Associated with these observations several investigators have reported two general modes of shear failure. Taking for example the simply-supported beam under a concentrated load, it has been noted for shear span-depth ratios below a certain value the crack generally stops at some point within the compression zone. With increasing load it gradually penetrates deeper. As the zone is greatly reduced, the compressive stress must be greatly increased. Ultimate failure is by crushing of the concrete in this reduced compression zone, generally adjacent to the load point. This type of failure is commonly called the shear-compression failure.

Distinct from this is the so-called sudden diagonal tension failure occurring in beams of longer shear span. Generally
failure occurs as soon as the diagonal crack forms. If failure
does not occur simultaneously, the crack penetrates rapidly
into the compression zone, and very little increase in load is
required to cause collapse.

Shown in Figure 4 is a plot of the shear at diagonal cracking and at ultimate load versus the shear span to depth ratio for a group of simply-supported beams reported by Morrow and Viest (25). For very short beams (M/Vd = 1) the ultimate failure load was about twice the diagonal cracking load. Other investigators have reported failure loads as much as 2.5 to 3 times the diagonal cracking loads for similar beams. As the



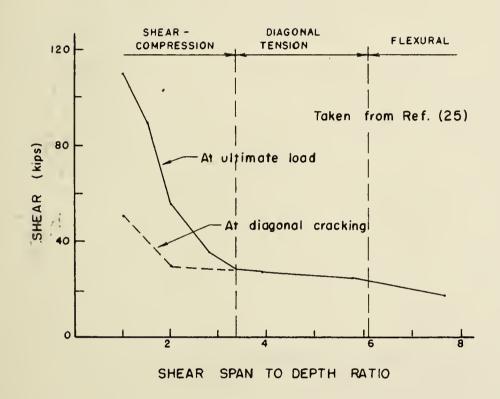


FIGURE 4. SHEAR STRENGTH VS. a/d RATIO

shear span is increased, this reserve strength becomes smaller. At a/d of approximately 3.4 the formation of the diagonal tension crack results in immediate failure. In addition, the mode of failure changes from shear-compression to the diagonal tension type. In the diagonal tension failure concrete strains remain low. Failure results from the crack's splitting entirely through the beam at increasingly flatter slope.



The reasons for the difference in behavior with length of shear span are not entirely clear. There is evidence that the M/Vd ratio is not the only controlling factor. The most significant influence seems to be the location of the diagonal crack. In Hanson's tests of simply-supported lightweight aggregate beams (17) all specimens had a shear span to depth ratio of 2.5. Some beams failed in sudden diagonal tension simultaneously with the formation of the diagonal crack. Others failed in shear-compression at loads substantially greater than the diagonal cracking load. In all beams failing in diagonal tension, the crack intersected the tension steel farther away from the concentrated load and was located much higher in the compression zone. Bower (6) reported similar findings in his tests of restrained beams with M/Vd = 2.5.

While in these two instances the crack location seemed to depend merely on chance, there is evidence that the crack is generally located farther from the section of maximum moment with increasing shear span. Several investigators have reported that the critical diagonal tension crack intersected the tension steel at a point generally midway between the points of maximum and zero moment. Ferguson (13) is of the opinion that the high local compression in the vicinity of the concentrated load is the factor explaining the increased resistance for short shear spans. He explains that crack development is restrained by this vertical compression,



and thus shear failure is delayed until the bending compression over the reduced section is high enough to result in crushing. In the case of the longer shear span, the crack develops farther out from the load point and local compression has little restraining effect upon the crack development. This hypothesis was supported by comparative tests of a beam, first, with loads concentrated at the top and, second, with the loads applied as shears to the sides. The M/Vd ratio was 1.35. In the first case failure was by shear compression; while in the latter failure was the sudden diagonal tension type at a greatly reduced load.

Looking more closely at the mechanism of shear failure, one can see the presence of other effects which will tend to modify the two general modes of failure. Once the diagonal crack begins to penetrate the compression zone, a substantial redistribution of internal stresses must occur. Because of the reduced concrete area, both the compressive and shearing forces in the region above the crack must be increased. Looking at a free-body of the portion of a beam outside the crack, (pts. 1-2-3) Figure 3, the summation of moments about the centroid of compression in the uncracked portion of the beam (Section a-a), snows that the steel at section b-b must carry an increased tension, corresponding to the greater external moment at section a-a. There is undoubtedly some amount of dowel action here, which would tend to relieve somewhat the shear carried by the uncracked compression zone and the tension



in the steel at this point. However, as the crack widens and rotation tends to concentrate about the uncracked portion at section a-a, the dowel forces are greatly increased and soon destroyed through the formation of the crack, pt. 2 to pt. 4. The increased steel tension, in addition, produces greatly increased bond stresses between the section at the crack and the sections closer to the support. This, combined with the dowel action, often leads to progressive destruction of bond throughout the shear span. Without sufficient anchorage by hook or by extension beyond the support immediate failure could result. When anchorage is provided, true beam action is lost, and behavior is then similar to that of a tied arch. (28), (29)

There has been some question as to whether the shear strength of a T-Section can be predicted from the results of tests on rectangular sections. There seems to be little information on direct comparisons of T-Beams and rectangular beams; however, indications are that the load at the formation of the diagonal crack in a T-Beam is comparable to that of a rectangular beam of the same width as the T-Beam stem.

(31) The ultimate strength behavior of T-Beams seems to be somewhat different. Simple-span T-beams tested by Al-Alusi(5) indicate that the large compression area provided by the flange will not allow development of the shear-compression type failure. Shear span to depth ratios were varied from 2 to 7.9, and all failed by diagonal tension. All beams exhibited some reserve strength beyond diagonal cracking with increasingly greater



amounts for M/Vd ratios below four.

The shear behavior of a beam is also adversely affected by cutting off tension reinforcement in accordance with moment requirements. When bars are terminated -- say in the negative moment region of a continuous beam -- where they are no longer required to resist flexural tension, there occurs a discontinuity which has been noted in some cases to cause early formation of the diagonal tension crack. Ferguson (14) has reported that the load at diagonal cracking may be as low as 70 percent of that for the same beam with the steel fully extended. In addition, after formation of the diagonal crack, there occurs a large increase in steel tension at the point where the crack intersects the steel. If the steel has been reduced at this point, it is possible that premature yielding of the tension reinforcement could result.

While the shear at shear-compression failure generally decreases with increasing M/Vd ratios, Figure 4, the moment required to produce the ultimate crushing has been found to be reasonably constant. (6), (9), (21). This fact has led to various attempts to formulate a criterion of shear-compression failure based upon a limiting moment. The approach has been similar to the ultimate load analysis used for flexural failure. This involves the assumption of an ultimate compressive stress distribution, the parameters of which must be determined empirically. Upon writing the equations of equilibrium, the problem reduces to satisfying strain compatibility across the



section. While it has been shown that the distribution of strain in a flexural type failure is linear, this assumption cannot be made for the shear-compression failure because of the influence of the diagonal crack. As the crack widens, there tends to be concentrated rotation about the compression zone above the crack. This is further complicated when splitting along the steel occurs.

At least four different attempts have been made to establish a limiting moment equation. (21), (24), (25), (30). In each case, however, the assumed parameters have depended so heavily on empirical determination that it is doubtful whether they can be found to be generally applicable. Moody's equation, (24), developed from a series of simple-span and restrained beams, was found to give good results also for a series of two-span continuous beams under one and two loads (27). However, when extended to a series of two-span continuous beams under multiple point loads, the comparisons of test to calculated strengths were "poor and inconclusive" (8). addition, there is some question as to whether such a strength criterion should be used, since the development of the shearcompression failure in beams without web reinforcement has been found to depend on how the load is transferred to the beam and in a few cases upon chance location of the diagonal crack.

Beams with Web Reinforcement

Research has been devoted primarily to the study of beams without web reinforcement. Of the few investigations



containing web reinforcement as a major variable, most have been restricted to beams of low M/Vd values.

In general the function of stirrups is to delay the sudden redistribution of stresses upon formation of the diagonal tension crack. Stirrups have no noticeable effect on beam behavior prior to formation of the diagonal crack. It has been found that stirrups carry little stress until they are crossed by an inclined crack.

Stirrups affect the mechanism of shear failure discussed above in several ways. First, they accept a major portion of the shear originally carried by the concrete, thus relieving the stress concentration in the concrete above the crack.

This, in turn, prevents the deep penetration of the crack into the compression zone. Stirrups relieve the sudden increase in steel tension observed at the bottom of the crack in beams without stirrups. In addition, they hold the crack together and prevent the concentrated rotation about the top of the crack. The capacity of the tension steel for carrying shear by dowel action is substantially increased. Splitting along the tension steel is delayed and many times prevented, thus delaying the resulting loss in bond.

Beam action is effectively maintained until the yield strain of the stirrups is reached. Further behavior is similar to that of the beam without web reinforcement in which the diagonal crack has formed. For short shear spans ultimate failure is by shear-compression, following yielding



of the stirrups. (9), (16), (23). For longer shear spans there is evidence that the mode of failure is also shear-compression. (7), (16). Although this was shown (7) to be true for M/Vd ratios of 4, 5, and 7, the number of tests of shear-reinforced, long-span beams has been very limited. There is some speculation (1), that for beams with high M/Vd ratios and small amounts of web reinforcing, failure will still be of the sudden diagonal tension type with the stirrups yielding immediately upon diagonal cracking.

The strength of beams with web reinforcement has generally been found to be overly conservative with respect to that predicted by the conventional truss analogy. It is well accepted in this country that both the concrete compression zone and the web reinforcement contribute significantly to the shear capacity. The usual assumption is that the compression zone will carry the shear corresponding to the diagonal cracking strength of the beam without web reinforcement. Stirrups are proportioned to carry the shear in excess of this value. However, with the presence of stirrups the shear carrying capacity of the compression zone is greatly increased. This is primarily because of the restraint to penetration of the diagonal crack offered by the stirrups. In addition, stirrups greatly increase the dowel capacity of the longitudinal reinforcement -- a quantity neglected by the assumptions of the truss analogy.



Recent Changes in Design Procedures

Early in 1960, the ACI-ASCE Committee 326 on "Shear and Diagonal Tension" began correlating the vast amount of research data accumulated in the 1950's. Because a basic explanation of observed behavior could not be extracted, the results of this study were necessarily empirical. Primarily the recommended changes in design procedures were restricted to beams without web reinforcement. (1)

Recognizing the three major variables -- concrete strength, M/Vd ratio, and percentage of tension reinforcement -- the committee used a formulation proposed by I. M. Viest (1), (17) to obtain a relationship for the diagonal cracking load. This was based on the logical consideration that the problem was one of excessive principal tension produced by a combination of shearing and normal bending stresses. The formulation contains the following assumptions:

 The shearing stress in the concrete is assumed proportional to the average shearing stress over the cross section; i.e.,

$$v = F_2 \frac{V}{bd}$$

2) The tensile bending stress (f_t) is proportional to the tensile steel stress (f_s) computed by use of the cracked section theory; i.e.,

$$f_t = F_1 \frac{M}{npbd^2}$$



3) The tensile strength of the concrete and its modulus of elasticity are linear functions of

On the basis of these assumptions, the equation for the principal stress at a point was used to derive an expression for the average shearing stress at diagonal cracking. Inclusion of the first two assumptions yields

$$v_c = \frac{V}{bd} = (A + B \frac{E_s}{E_c} \frac{V pd}{M}) f_t^t$$

where

ft represents the resistance of the concrete to the principal tension stress.

This is further simplified with the third assumption to

$$v_c = \frac{V}{bd} = (A' \sqrt{f'_c} + B' \frac{V pd}{M})$$

Originally, 194 test beams were used to empirically determine the values of the constants A' and B'. The parameters A' = 1.9 and B' = 2500 were chosen such that the equation yielded a conservative estimate for the majority of the beams included in the analysis. Although these 194 beams were of rectangular cross-section and were subjected only to one or two concentrated loads, the equation

$$v_c = \frac{V}{bd} = 1.9 \sqrt{f_c^*} + 2500 \frac{V pd}{M}$$
 (Eq. n. 4)



was later extended to include data of over 400 test beams. These additional investigations indicated that the equation was also applicable to various loading and support conditions, to various shapes, and to beams with high strength reinforcement.

Although the equation is empirical and as such is limited to the conditions of the tests which define its parameters, it has a much more logical basis than the conventional shear design equation. The three variables which had previously been shown to affect the average shear at diagonal cracking are now included. This equation, as proposed by Committee 326 in their report (1), was later adopted in the ACI Building Code revision of 1963. (3)

The reserve strength of beams without web reinforcement in excess of the diagonal cracking load, experienced in beams of short shear span was not recognized by the committee. This was primarily due to the feeling that the conditions under which this excess strength could be fully utilized are not well defined. In addition, shear failures in the absence of web reinforcement are sudden and brittle in nature, generally giving very little warning. To be consistent with the ultimate strength design method, it was felt that shear reinforcement should be provided for loads in excess of that at diagonal cracking to insure a more ductile type failure.

Because of the lack of beam tests with shear reinforcement, the committee could not recommend any changes in existing



procedures for proportioning web reinforcement. Thus the old truss analogy method of assessing the shear carried by the stirrups still remains.

A second major change in the 1963 Code revision was the provision on tension steel cut-off. Tension steel now cannot be terminated within the tension zone, unless one of three requirements are met. This change arose from test results which indicated a definite reduction in shear strength in beams with bars cut off at the points where they were no longer needed to resist tension.



PURPOSE AND SCOPE

The objective of this study was to observe the behavior of beams of different shear span-to-depth ratios with varying amounts of web reinforcement. Of particular interest were:

- The behavior of long-span beams with light and heavy amounts of web reinforcement;
- 2) The effect on shear strength of cutting-off the longitudinal reinforcement in the negative moment region of a continuous beam.

The tests were limited to beams of rectangular cross-section and to one set of loading conditions. Efforts were concentrated on relating the formation of the diagonal tension crack and the mode of failure to strains in the tension steel, concrete, and stirrups.

It was the intent that this particular laboratory study, combined with a review of recent findings in the area, would provide a basis for more comprehensive studies of diagonal tension failures.



TEST SPECIMENS AND PROCEDURES

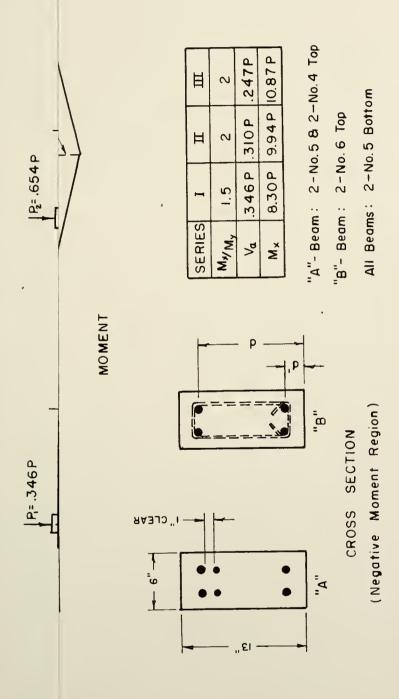
Description of Specimens

All beams were simply-supported with one overhang. One concentrated load (P_1) was applied to the overhang and one (P_2) to the region between the supports. These loads were brought to the specimen as reactions from a steel wide flange beam. The point load to the steel beam was positioned to develop a specific ratio of maximum negative moment to maximum positive moment. The details and dimensions of the specimens, along with the applied shears and moments, are shown in Figure 5 and Table 1.

All beams had the same 6" x 13" rectangular cross-section. The major variables were the length of shear span "a", the arrangement of the longitudinal tension steel, and the amount of web reinforcement within the shear span. For control purposes companion specimens were tested with no shear reinforcement within the length "a". In four beams the longitudinal steel was cut off where it was no longer required to resist tension. In all other specimens, the steel was extended the full length of the beam.

To restrict failure to the shear span "a", an excessive amount of web reinforcement was provided in the overhang and







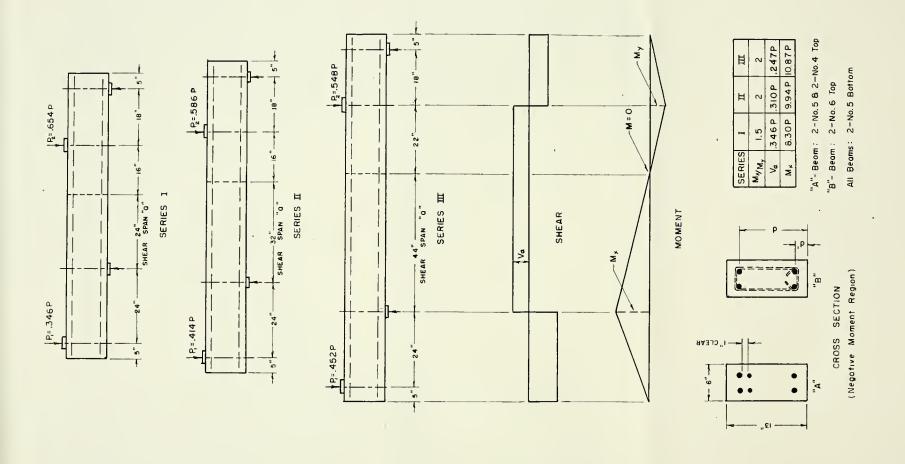


FIGURE 5. DETAILS OF SPECIMENS



TABLE 1. PROPERTIES OF BEAM SPECIMENS

Initial	(days) Hodulus of Blesticity E C (psi x 10)	2.65	2.83	2.94	3.08	2.67	\$ %	3.15	3.8	3.31	2.87	3.18	8 21 88 82 82 81 82 82 82 82 82 82 82 82 82 82 82 82 82
Age	(days)	=	#1	41	71	11,	~~		- (-	7.	71	ੜ	4
Concrete Split -	Strength f, f, (pel)	10	366	1,22	ग ० ग	1,97 355	356 412	1774	416	194	203	1483	1,26 1,29 1,29 1,29 1,29
Concrete	f f (pet.)	3087	4032	#20J	3957	3557 4240	4380 4310	1590	1,360	1,260	\$604	¥155	4210 4550 4460 4505 4425 4550
3	r f _{vg} *** (psi)	ŀ	:	:	ì	::	77.2	132.5	<u>}</u>	i	;	;	57.8 84.2 115.8
• • • • • • • • • • • • • • • • • • •	(A _V /b ₀)	:	;	:	ŀ	::				;	:	;	
Web Reinforcement	Size and Spacing **	:	į	ļ			No. 4 Wire at 6"			1	i	1	No. th Wire st 8" No. th Wire st 5 1/2" No. th Wire st th" No. th Wire st th"
Ratin of Negative	Tension Steel (A /bd)	0710.	.0167	0710.	.0167	.0134 .0132	.0131	.0132	.0132	.0170	.0168	.0167	.0135 .0133 .0132 .0132
		2-No.5	2-80.5	2-No.5	2-No.5	2-No.5	2-No.5	2-Ko.5	2-10.5	2-No.5	2-16.5	2-16.5	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2
Longi tudinel Reinforcement	Top Botte (number of barr and sizes)	2-Nn.5	2-No.4	2-No.5	2-No.5 2-No.5	2-No.6 2-No.6	2-No.6	2-Ko.6	2-Na.6	2-86.5	2-16.5	2-16.5 2-16.5 2-16.4	2-16-6 2-16-6 2-16-6 2-16-6
Sheer	to Depth Ratio •/d	2.4	2.4	2.4	4.	9.5	6.0	900	2.9	4	4.4	4.4	000000
Length	Sheer Span • (inches)	₹	70	₹	₹	ಸೆ ಸೆ	5,5	(<u>2</u> 2	42	#	1	3	333333
Distance from	Mottom Pace to Bottom Steel d' (inches)	2.3	2.4	2.2	2.3	2.3	2.35		2:5	2.2	2.3	2.3	ທ ູດທູດ ພິພິພິພິພິພິພິ
Effective Depth to	Negative Tension Steel d e (inches)	10.01	10.21	10.01	10.21	10.95	11.20	01:1	11.10	10.01	10.11	10.21	0.01 11.03 11.15 11.10
Bene Designation		IA-1	٥٠	. -	* '	IB-1 -2	118-1	اب د ا	, v	1114-1	٠.	ŗ.	1100 1000 1000 1000 1000 1000 1000 100

• "d" - measured to canter of gravity of negative teasion steel; ** average diameter of the No. 4 Wire = 0.220"; *** Based on average f = 36,600 psi. Midth, b = 6" for all beams.



in the region outside the load P_2 . In addition, the maximum negative moment, M_{χ} , was maintained at 1 1/2 and 2 times the maximum positive moment, M_{χ} .

The specimens are grouped into three series, according to the length of shear span, "a".

Series II
$$a = 24"$$
, $\frac{\frac{M}{X}}{\frac{M}{Y}} = \frac{3}{2}$

Series III $a = 32"$, $\frac{\frac{M}{X}}{\frac{M}{Y}} = 2$

Series III $a = 44"$, $\frac{\frac{M}{X}}{\frac{M}{Y}} = 2$

In addition, the beams are given the designation A or B denoting the amount and position of top steel.

A - 2-No. 5 and 2-No. 4 in two layers, d = 10"

B - 2-No. 6 in one layer, d = 11"

Two No. 5 bars were used for the bottom reinforcing in all beams.

Materials

Concrete Mix

All concrete was made with Type 1 portland cement. With the exception of two beams the concrete strengths throughout the tests were maintained to a range of 4000 to 4600 psi. The concrete for the first nine beams cast yielded strengths of



4000 to 4300 psi at 14 days. The proportions for this mix by saturated-surface-dry weight were 1;3.28;5.01 (cement; sand; gravel) with a water-cement ratio (w/c) of .660 by weight and a cement factor of 4.38 sacks/yd³. The remaining beams had a shorter curing time. The mix was then changed to a 1;2.28;3.63 mix, w/c = .506, and cement factor 5.91 sacks/yd³. This mix gave strengths of 4200 to 4600 psi at 7 days.

Aggregates

The aggregates used were purchased from Western Indiana Aggregates Corporation, Lafayette. The coarse aggregate was a natural gravel of 1 1/2" maximum size. At the laboratory it was separated into two sizes to minimize segregation during handling, and all larger than 1" was discarded. By weight, 48 percent of No. 4 to 1/2" size was combined with 52 percent of 1/2" to 1" size, according to Fuller's maximum density curve. Average properties of the fine and coarse aggregates are shown below.

	Sp. Gr.	Absorption*	Fineness Modulus	
Sand	2.64	1.57 percent	2.74	
Gravel	2.69	1.26 percent		1" max. size

^{*} Based on saturated-surface-dry weight.



TABLE 2.

GRADATION OF SAND

Sieve Size	. Percent Retained
No. 4	0.8
8	9.8
16	31.2
30	50.9
50	87.2
100	94.3

Reinforcing Steel

The longitudinal reinforcing was a high strength steel with average properties as shown in Table 3. The Nos. 4, 5, and 6 deformed bars used were rolled from the same heat. The properties shown are the averages from four coupons selected at random. A representative stress-strain curve is shown in Figure 55., Appendix A. The deformations met the requirements of ASTM-A305.

TABLE 3.

PROPERTIES OF LONGITUDINAL STEEL

Yield Stress	75.4 ksi
Ultimate Strength	117.0 ksi
Modulus of Elasticity	30.4×10^6 psi
Elongation in 8"	14.3 %



The 1/4" diameter plain bars used for stirrups in the overhang and the 18" exterior span were of hard grade steel having an average yield point of 50,000 psi.

Stirrups in the critical shear span, "a", were a very soft No. 4 wire (dia. = .220") obtained from The Continental Steel Corporation, Kokomo, Indiana. A coupon of this steel was selected from the group of stirrups in each beam to determine the stress-strain properties. The average properties of these coupons are shown in Table 4. A representative stress-strain curve is shown in Figure 56, Appendix A.

TABLE 4. PROPERTIES OF THE STIRRUP STEEL

Yield Stress	36.6	ksi
Ultimate Strength	52.9	ksi
Modulus of Elasticity	30.0	x 10 ⁶ psi

Fabrication and Curing

All specimens were cast in the 3/4" plywood forms, shown partially assembled in Figure 6. In addition to the bracing shown, four equally-spaced wooden straps were placed across the top to prevent "bulging" of the sides.

The steel was assembled into a rigid cage with the stirrups being wrapped around the longitudinal steel. To provide adequate stirrup anchorage the free ends were bent to form 135° hooks, as shown in Figure 7. Stirrups were bent







FIGURE 6. VIEW PRIOR TO CASTING



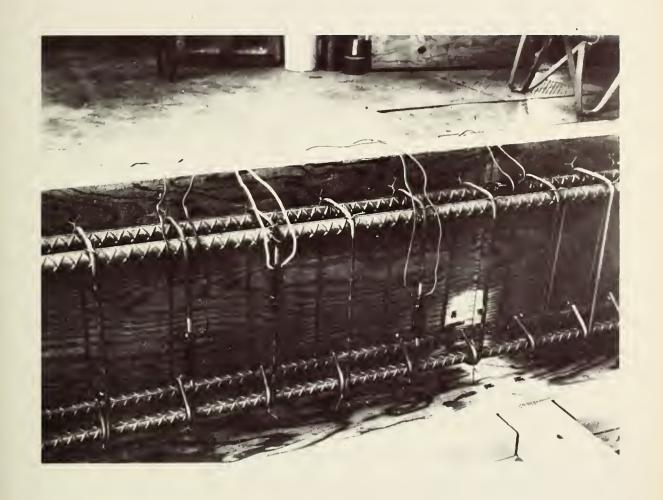


FIGURE 7. REINFORCING CAGE



to maintain a minimum of 1.4" clear between longitudinal bars and 1 1/2" concrete cover on the sides. The assembled reinforcing cage was placed on rigid steel chairs to provide 2" clear cover on the bottom of the specimens. Lateral displacement of the cage during pouring was prevented by wiring it to the chairs and to the forms at the top.

The concrete for each specimen was placed in three equal batches. Two 6" x 12" control cylinders were taken from each batch. Materials for all three batches were weighed prior to mixing, and the total time for placement was approximately 1 1/2 hours. Each batch was thoroughly mixed for 8-10 minutes in a tilting drum mixer. A 3/4" internal vibrator was used during the placing of the concrete in the forms.

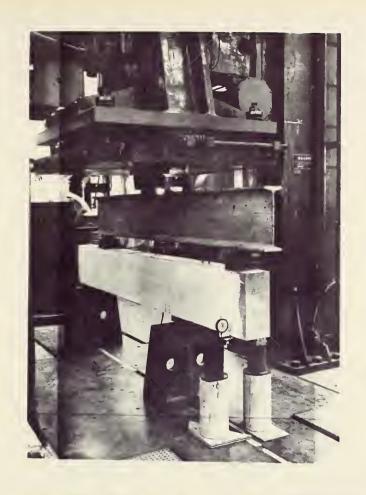
The side forms were removed twenty-four hours after casting. The specimens, along with control cylinders, were cured under moist burlap for 5 and 12 days for the 7 and 14-day cures, respectively. One day prior to testing the burlap was removed so that the beam could be prepared for test.

Equipment and Instrumentation

A Baldwin hydraulic testing machine of 600,000 lb. capacity was used in the testing program. A general view of a beam in test position is shown in Figure 8. Figure 9 gives the details of the loading and support apparatus.

Steel strains were measured by Type A-18 SR-4 electric strain gages, mounted prior to casting. These are paperback





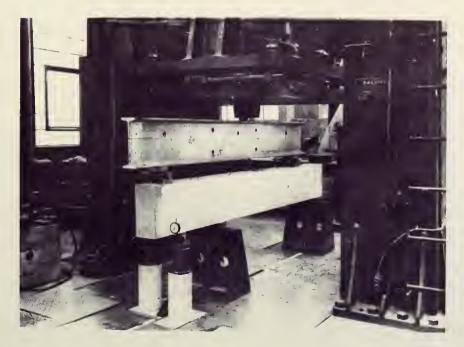


FIGURE 8. BEAM IN TEST POSITION



Scale: 1"=20"

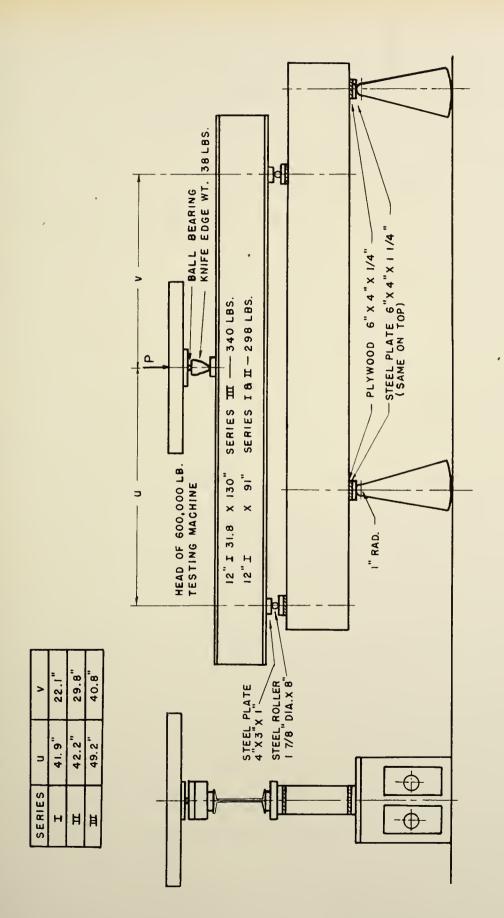


FIGURE 9. DETAILS OF TEST SET-UP



gages of 1/8" gage length. The procedures used for mounting and waterproofing are given in Appendix B. Strains were recorded with a Baldwin Model "L" strain indicator.

Generally, strains in the longitudinal reinforcing were measured only at the section of maximum moment. In all but two cases the gages were located at 3 1/2" from the centerline of support x. To obtain adequate waterproofing a length of 2 1/2" to 3" of the reinforcing bar was covered with an asphaltic waterproofing material. Figure 7. It was felt that if gages were placed in the shear span, the loss of bond would significantly affect beam behavior. This effect was strongly indicated in beams IA-4 and IB-1, where two gages were placed at 18" and 24" from the support.

Strain gages were also mounted on stirrups in the critical shear span. Since these gages were placed at the point where the diagonal crack was expected to cross the stirrup, the gage locations are described for each individual beam on the crack pattern sheets.

Surface strains in the concrete compression zone were measured at 3 1/2" from the support with a 2" Whittemore gage. These displacements were read to the nearest .0001 inch. Steel gage points 1/8" thick were embedded in the concrete to receive the Whittemore gage. The vertical positions of these gage points varied somewhat from beam to beam; therefore, the particular locations are also described on the crack pattern sheets.



Deflections under the overhang were read with two .001" Federal dial gages, supported by solid pedestals resting on the floor.

Test Procedure

Load was applied to the beams in increments of one to five kips. In the early stages of loading five kip increments were used. As the diagonal cracks began to form, the increment was gradually reduced.

After the application of each load increment the load was maintained constant, while strain and deflection readings were recorded. All surface cracks were carefully traced, and their penetration at each load was marked. The sides of the beams had previously been painted with Plaster of Paris and gridded to facilitate tracing the crack patterns.

Three control cylinders for each beam were tested in compression and three in split-tension. An 8" extensometer was attached to two of the compression cylinders for modulus of elasticity determination.



TEST RESULTS

Table 5 gives a tabular summary of the pertinent test results for all beams tested. Photographs of the beams after failure are shown in Figures 10 and 11. Strain and deflection measurements for each beam are presented graphically in this section and are given in tabular form in Appendix C. In addition, a brief description of each test is given in an attempt to correlate the recorded measurements with the progression of cracks and with particular observations made during the test.

All loads reported herein are the loads applied by the testing machine. The dead weight of the loading assembly can be obtained from Figure 9.

For beams without web reinforcement the load at formation of the diagonal tension crack was in most cases easily determined. The effects of the crack's penetration into the compression zone were generally immediate. However, for beams with large amounts of web reinforcement the stress redistribution was gradual, and a definite diagonal cracking load was often difficult to determine. For this reason the diagonal cracking load is defined herein as the load at which the critical diagonal crack was observed to cross the



TABLE 5.
SUMMARY OF TEST RESULTS

Beam Designation	Diagonal Cracking Load P * (kips)	Ultimate Load Pu* (kips)	Shearing Stress at Diagonal Cracking v ** c (psi)	Ultimate Shearing Stress vu ** (psi)	Mode *** of Failure	Remarks
IA-1 -2 -3 -4	30 35 35 32	40.8 49.5 48.0 34.0	173 198 202 181	235 280 277 192	S.C. S.C. D.T.	
IB-1 -2	30 30	42.0 58.1	158 156	221 302	s.c. s.c.	Crushing at interior load point
11B-1 -2 -3 -4 -5	34 36 35 35 25	48.0 63.0 67.0 59.0 29.1	157 167 163 163 116	221 292 312 275 135	S.C. S.C. S.C. D.T.	Bars cut off Bars cut off
111A-1 -2 -3	40 42 45.9	43.0 45.0 45.9	164 171 185	177 183 185	D.T. D.T. D.T.	
111B-1 -2 -3	36 36 	37.1 48.0 71.3	136 134 	140 179 263	D.T. D.T. S.CF.T.	Tension steel yielding at P=58-60 ^k
-14		70.0		258	S.CF.T.	
-5 -6	30 30	59.6 30.0	111 111	221 111	D.T.	Bars cut off Bars cut off

^{*} Total applied load. (does not include dead weight of specimen and loading apparatus)

^{**} Average shearing stress, $v = \frac{V}{bd}$, in critical shear span.

^{***} D.T. - Diagonal Tension; S.C. - Shear-Compression; F.T. - Flexural Tension.



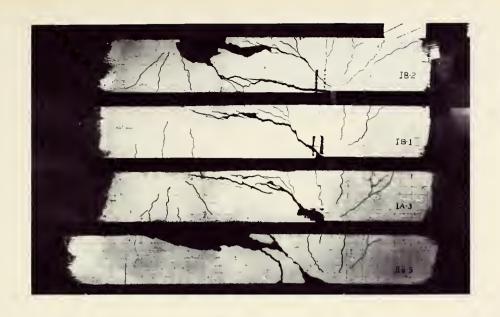




FIGURE 10. BEAMS AFTER TEST - SERIES I AND II





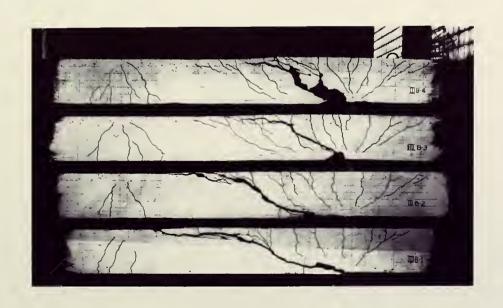


FIGURE 11. BEAMS AFTER TEST - SERIES III



theoretical cracked-section neutral axis. The cracked-section neutral axis for the beams of this investigation ranged from 4.0" to 4.2" from the compression face.

Series I

Beam IB-1 (No Stirrups)

The diagonal crack, an extension of the vertical flexural crack at 11" from the support, was well into the compression region at $P=30^k$. However, a significant redistribution of stresses did not occur until a load of 34.8^k was reached. At $P=34.8^k$ splitting along the tension steel occurred out to the point of inflection. Bond was lost throughout the shear span, as indicated on the load vs. steel strain curve of Figure 12. Note also a significant break in the load vs. deflection curve of Figure 13.

Concrete compressive strains at the extreme fibers reached a maximum of 1025 micro-inches per inch (hereinafter designated MII) at $P=36.4^{\rm k}$ and then decreased rapidly with increasing load. See Figure 14. The strain readings at 1" and 2" above the bottom surface were influenced by the deep penetration of the crack and were discontinued after a load of $36^{\rm k}$. However, it is believed that crushing in this region was the primary cause of failure. The appearance of the beam at collapse was similar to that of Beam IIB-1. In IIB-1 a similar loss of strain in the extreme fibers was noted, but



at 1" above the bottom large crushing strains were developed. See Figure 26.

Beam IB-2 (No Stirrups)

The diagonal tension crack developed in the same manner as in IB-1; however, note that it was shifted slightly closer to the support and was slightly higher as it penetrated directly above the support block. At $P=36.9^{\rm k}$ splitting cracks were observed out to the point of inflection. As loading was continued, this splitting continued into the positive moment region, and at $39^{\rm k}$ had extended to the other load point. Again, a large increase in deflection accompanied this splitting and resulting loss of bond along the tension steel. See Figure 13.

Concrete compressive strains remained practically constant from this point until the last readings were taken at 54^k . At 51^k a diagonal crack formed in the positive moment region. Just prior to failure at 58.1^k a large area of concrete adjacent to the load P_2 appeared to "bulge" out and began spalling off. At collapse, splitting was observed along the bottom steel to the interior support. Evidently failure was primarily due to crushing of the compression zone adjacent to the load, P_2 . However, no strain measurements were taken in this region.



Beam 1A-1

(No Stirrups - 2 Layers of Tension Steel)

The initial diagonal tension crack crossed the neutral axis at about 30^k . At 35 to 36^k two flatly inclined cracks began forming out near the inflection point, extending both toward the North support and toward the load point, P_2 . The load fell off rapidly at 37.5^k as these cracks began to open noticeably. A maximum load of 40.8^k was sustained, at which time these two cracks split entirely through the beam.

Beam IA-2

(No Stirrups - 2 Layers of Tension Steel)

The diagonal crack was well into the compression zone at 35^k. At 37^k the crack developed rapidly toward the tension steel. The average concrete strain on the bottom decreased slightly from 37 to 3p^k and held constant at about 900 MII up to the last reading taken at 42^k. At 44^k several long splitting cracks appeared at intervals along the tension steel directed toward the load point. At the same time, short fine cracks appeared in the compression zone below the end of the diagonal crack. This, plus the appearance of a tension crack on the bottom or the negative moment side of the inflection point, indicates a substantial redistribution following the loss of bond throughout the shear span. Cracking and spalling over the small area below the end of



the crack continued, as the load was increased. The appearance at collapse indicated that failure was by shear-compression much like that evidenced in IIB-1, where large crushing strains were recorded.

Beam 1A-3

(No Stirrups - 2 Layers of Tension Steel)

The behavior of this beam was nearly identical to that of IA-2.

Beam IA-4

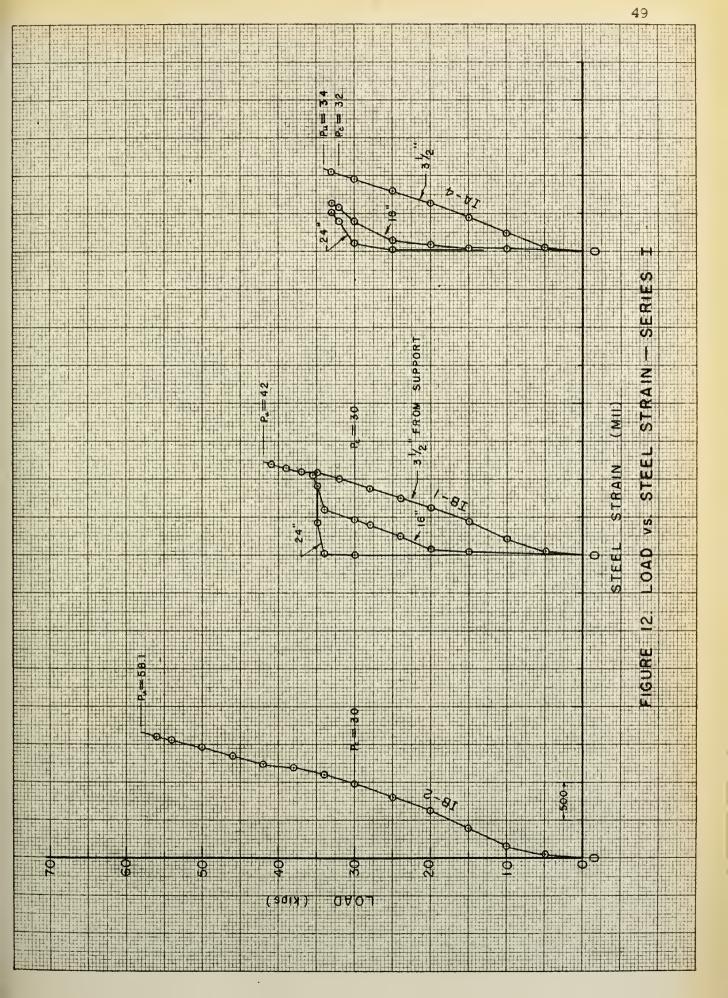
(No Stirrups - 2 Layers of Tension Steel)

The diagonal tension crack forming at 32^k was located much farther away from the support than in IA-2 and 3. Development was much more rapid. Failure was quite sudden at $P = 34^k$ and was very much like the failure in the beams of longer shear span.

In this particular beam strain gages were placed out in the shear span (one at 15" and one at 24" from the support.)

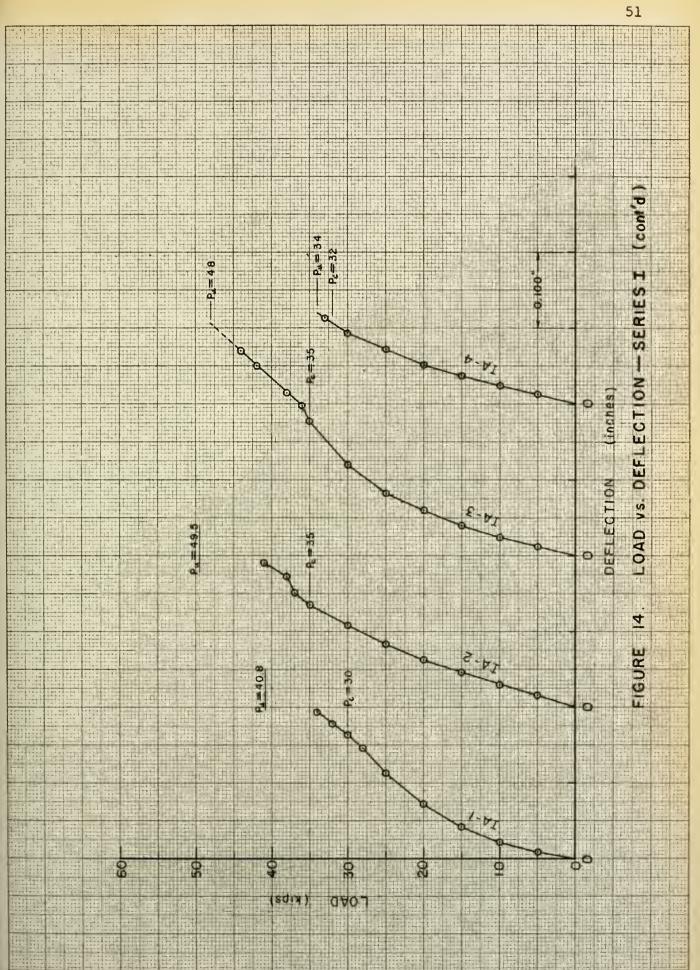
The presence of these gages may have had an effect on the location of the crack and, in turn, on the ability of the beam to reach a force equilibrium after diagonal cracking.



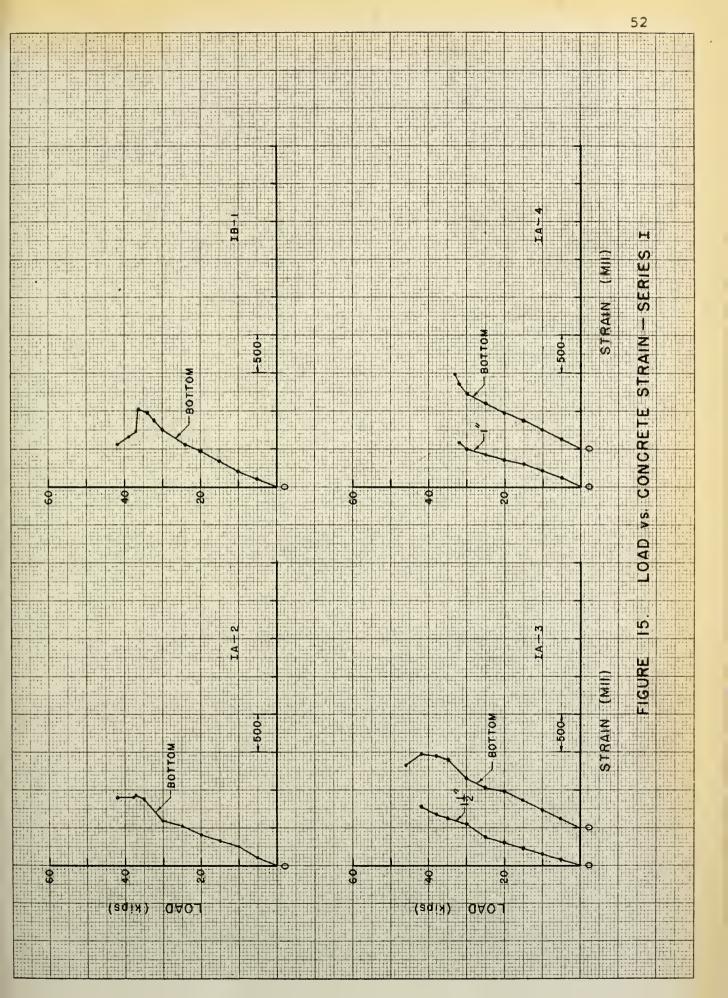




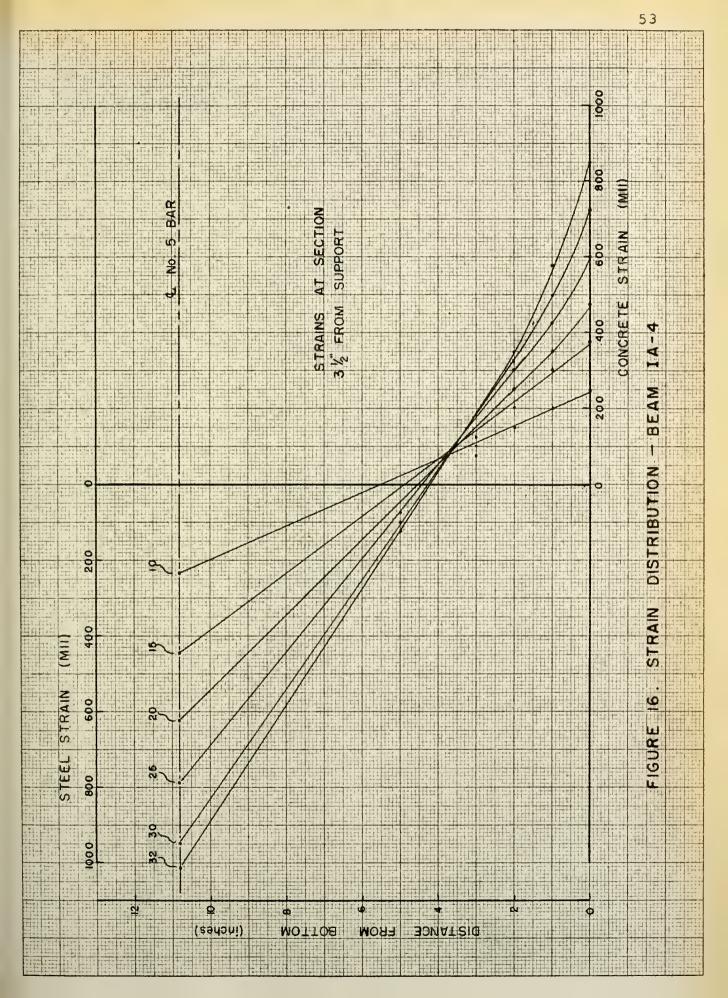




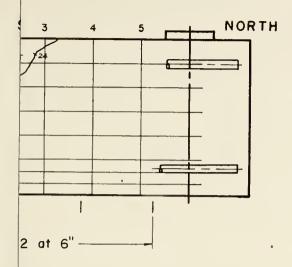


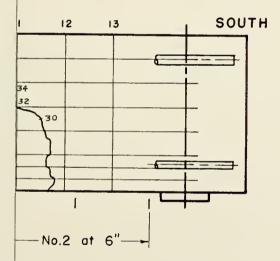




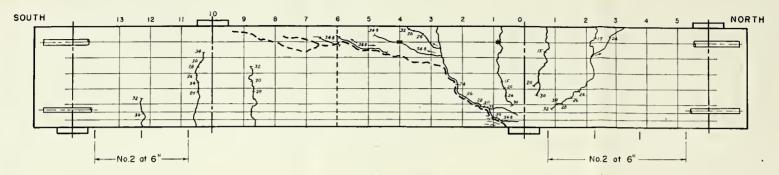




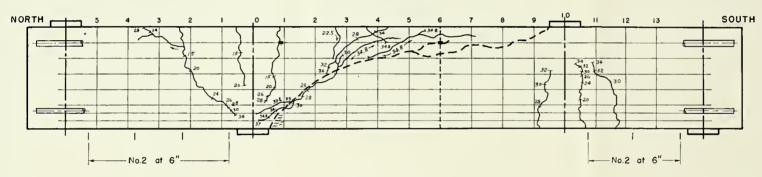








EAST SIDE



WEST SIDE

```
SR-4 Gage Locations:

No.6 Bor — 3 1/2" from support (E)

" " — " " " (W)

" " — 16" " " (E)

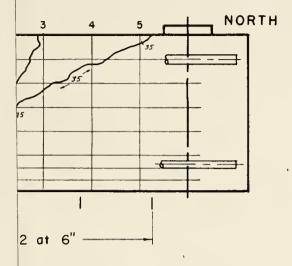
" " — 24" " " (W)
```

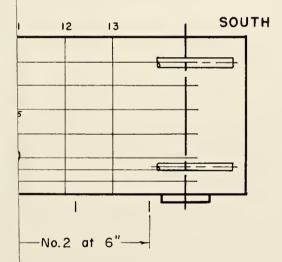
Whittemore Gage Lacations:

O', I', 2'' from battam (E.8.W)

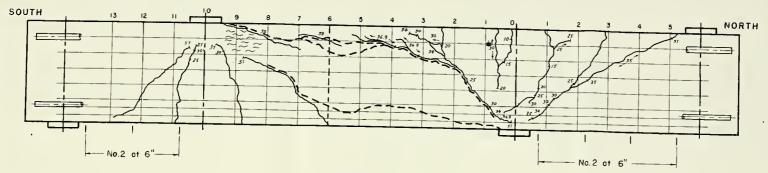
FIGURE 17. BEAM IB-1



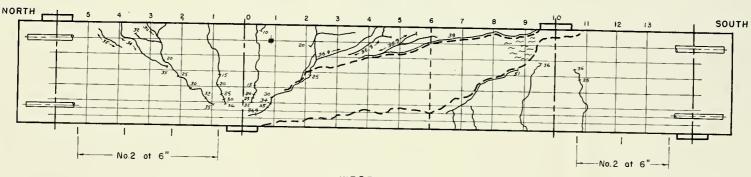








EAST SIDE

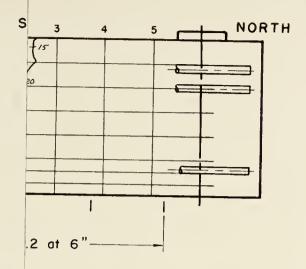


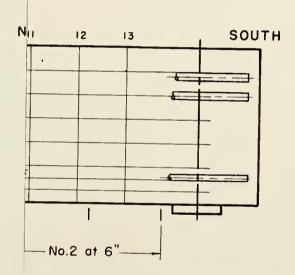
WEST SIDE

SR-4 Gage Locotions: No.6 Bar —
$$3\frac{1}{2}''$$
 from support (E 8 W) Whittemore Gage Locations: O", I" from bottom (E 8 W)

FIGURE IB. BEAM IB-2







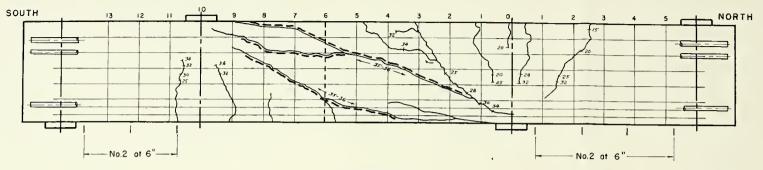
cracks prior to failure

cracks opening wide at failure

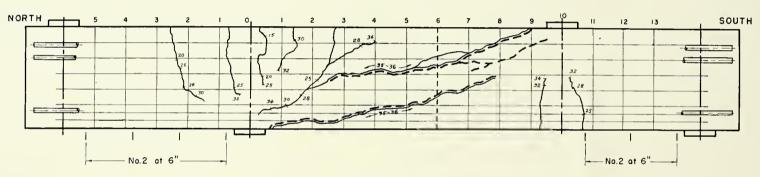
R-4 Strain Gage

Scale: I"= 8"





EAST SIDE



WEST SIDE

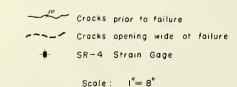
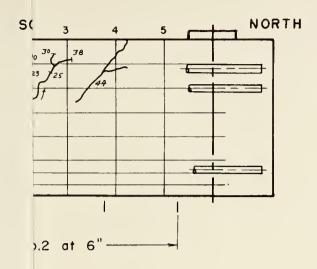
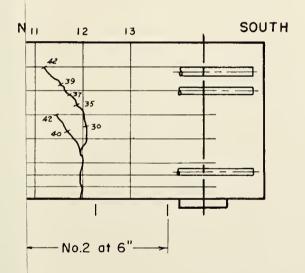


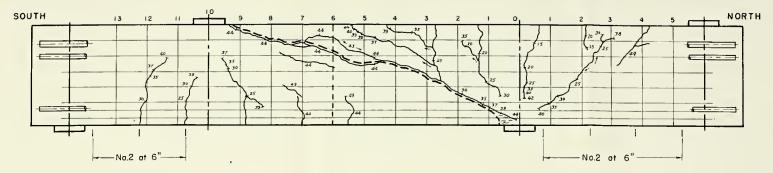
FIGURE 19. BEAM IA-1



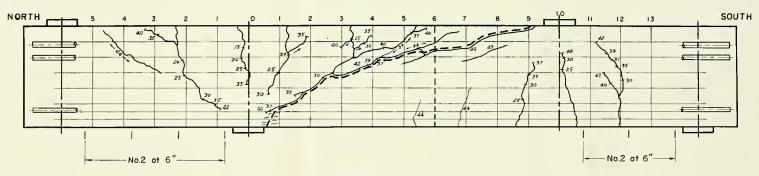








EAST SIDE

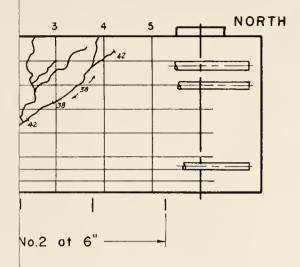


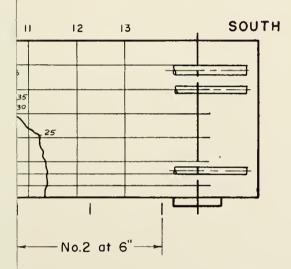
WEST SIDE

Whittemore Gage Lacations:
$$O'', \quad L\frac{1}{2}'', \quad J'' \quad \text{from support (E & W)}$$

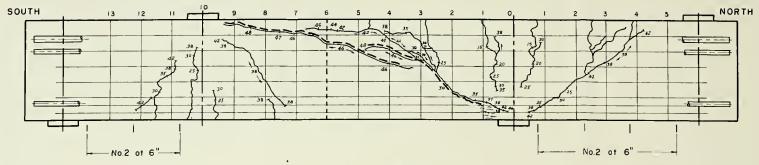
FIGURE 20. BEAM IA-2



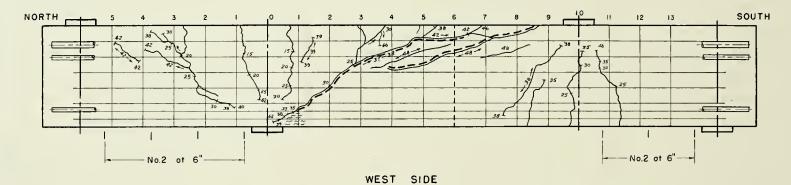








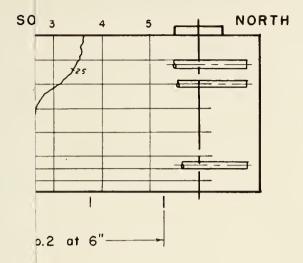
EAST SIDE

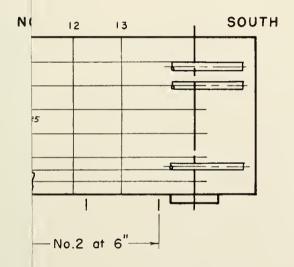


O",
$$1\frac{1}{2}$$
", 3" from bottom (E&W)

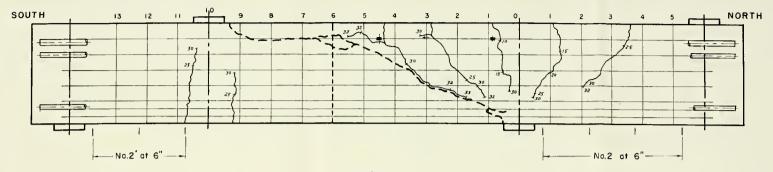
FIGURE 21. BEAM IA-3



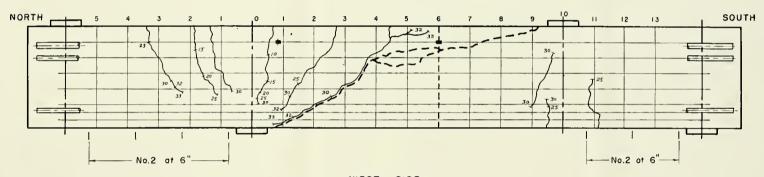








EAST SIDE



WEST SIDE

```
SR-4 Gage Locations:

No.6 Bor — 3½" from support (E)

" " — " " " (W)

" " — 18" " " (E)

" " — 24" " " (W)

Whittemore Gage Lacations:

O", 1", 2", 3", 4", 5" from bottom (E 8 W)
```

FIGURE 22. BEAM IA-4



Series II

Beam IIB-1 (No Stirrups)

The vertical flexural tension crack (Figure 31), which eventually developed into the critical diagonal tension crack, started at about 12" from the support, bent to a 45° incline near middepth, and headed straight for the support. From $P = 32^{k}$ to 34^{k} the diagonal crack penetrated into the compression zone to within 2" of the compressive face, extended back at 45° from middepth to the tension steel, and widened considerably. There was also a noticeable decrease in the stiffness of the beam.

At 39^k short inclined cracks began to appear along the tension steel. At 40^k this splitting extended through the point of inflection to the other load point. At this point, the load dropped suddenly to 36.5^k, and the splitting cracks, together with the main diagonal crack, opened wide. From this point on, the concrete strains at 1" above the bottom surface increased rapidly. However, those on the bottom surface began dropping off slightly. See Figures 26 and 27.

Figure 27 is a plot of the strains at a vertical section $3 \frac{1}{2}$ from the support at various loads. At low loads the distribution was nearly linear. The redistribution of strains following penetration of the diagonal crack into the compression zone is indicated by a shifting of the neutral axis toward the bottom at P = 30 and 34^k . At 39^k , the load at



which the splitting cracks appeared along the tension steel, further redistribution occurred, as the point of maximum strain was no longer at the extreme fibers.

Ultimate failure was by crushing of the concrete below the end of the diagonal crack at 48^k . When the load of 48^k was first reached, the strains on the bottom surface remained low, while at 1" above the bottom surface they were of the order of 5000 MII on the East side. However, as the load of 48^k was sustained, crushing gradually spread out and collapse followed.

Beam IIB-2

(Low Percentage of Stirrups - 6" Spacing)

Two diagonal cracks developed in this beam (Figure 32), each of which was located approximately equidistant on either side of the critical diagonal tension crack in IIB-1. The diagonal crack which ultimately became critical penetrated into the compression zone and extended back to the tension steel at the load, P = 36^k. The penetration of both cracks farther into the compression zone was clearly not as rapid as that of beam IIB-1 without stirrups. Note the large increases in strain in all three stirrups crossed by the crack (Figure 24). Stirrup (b) reached yield strain at the load 36^k. In addition, there was a significant break in the deflection curve. (Figure 25).



As soon as the critical diagonal crack began penetrating the compression zone, the concrete strains increased noticeably. Two other instrumented stirrups, crossed by the crack, were yielding at 42^k and 44^k . By 46^k the crack was down to within one inch of the compressive face. Also at 46^k splitting cracks along the tension steel began to appear. Although this splitting was considerably delayed by the presence of stirrups, it still extended to the other load point by $P = 55^k$.

As in IIB-1, the concrete strains at 1/2" above the bottom began picking up relative to the strains at the extreme fibers, as soon as this splitting occurred. (See Figure 28.) At the ultimate load of 63^k concrete strains of 3100 MII were recorded at the 1/2" gage line and crushing over the lower 1 1/2" to 2" soon followed.

Note also from Figure 28 that the point of zero strain remained nearly stationary from $P=44^{\rm k}$ to failure.

Beam IIB-3

(High Percentage of Stirrups - 3 1/2" Spacing)

Two diagonal cracks developed (Figure 33), located in the same approximate position as in Beam IIB-2. The critical crack crossed the neutral axis at 35^k , but further increase in load $(40^k - 50^k)$ was required to extend it back to the tension steel.



Stirrup (c) was the first to yield at 50^k . The other two stirrups with gages yielded at 56^k and 66^k . (See Figure 24). Splitting along the longitudinal steel was still not prevented with the increased amount of stirrups, but was considerably delayed and did not extend into the positive moment region until near ultimate load.

At 66^k the tension steel began to yield. (Figure 23). Concrete strains were also increasing rapidly at this load (Figure 26), and crushing over the lower 1/2" was apparent after 66^k had been sustained for some time. (See Table 19 in Appendix C.) Collapse followed at 67^k.

The effect of the amount of web reinforcement on the redistribution of strains following diagonal cracking can be seen by comparing Figures 28 and 29. Redistribution in IIB-3 did not occur to any great extent until all stirrups were yielding at 66^k. Note also from Figure 29 that the high concentration of strain above the extreme fibers — as noted in beams IIB-1 and IIB-2 — was not evident in beam IIB-3. Evidently the maintainance of bond along the tension steel did not allow the arching action.

The effect of the increased percentage of web reinforcement is also indicated by the load vs. deflection curves of Figure 25. In beams IIE-1 and IIB-2 substantial increases in deflection accompanied the formation of the diagonal tension crack. The two beams gradually lost stiffness as the load was increased. The closely spaced stirrups of



beam IIB-3, however, maintained a more nearly linear load deflection curve.

Beam IIB-4

(3 1/2" Stirrup Spacing-Longitudinal Steel Cut-Off)

Four closely spaced diagonal cracks (Figure 34) crossed into the compression region at about the same load of 35^k . The two farthest from the support eventually opened wide at failure. One of these cracks was definitely associated with the steel cut-off and had penetrated to within 1/2" of the compressive face at 50^k .

Both stirrups with gages yielded at $57^k - 58^k$. A diagonal tension type failure followed at 59^k with both cracks opening wide and splitting entirely through the beam. Concrete strains remained low adjacent to the support.

Although the mode of failure of this beam was quite different from its companion beam with extended steel (IIB-3), the load-strain behavior was nearly the same prior to failure. See Figures 23, 26, 29, and 30. The load vs. deflection curves of Figure 25, however, indicate a difference in stiff-ness following formation of the diagonal crack.

Beam IIB-5

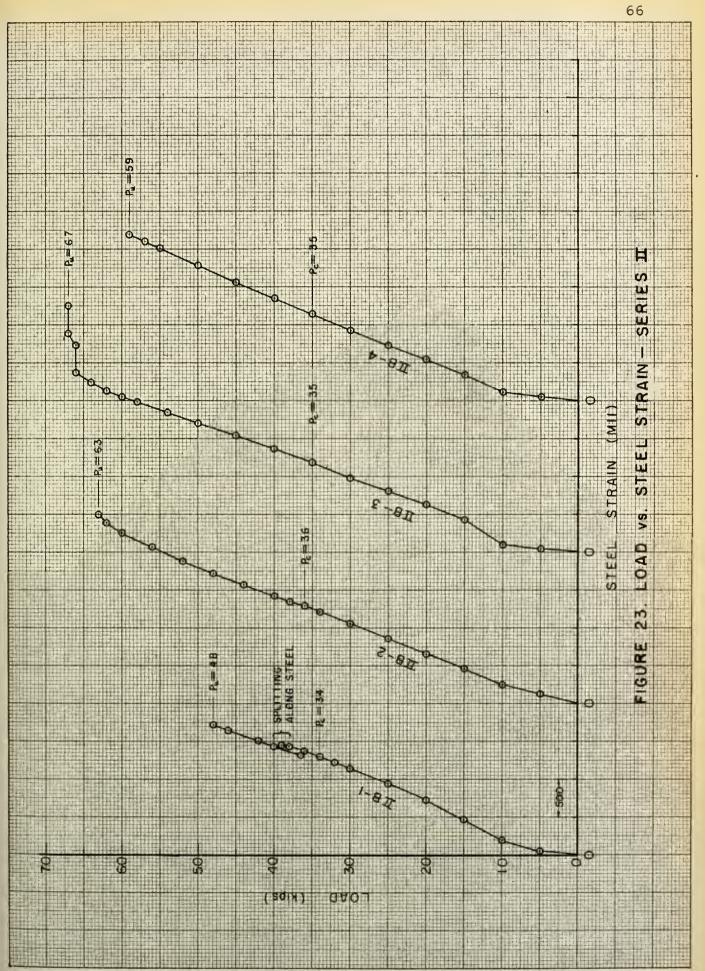
(No Stirrups - Longitudinal Steel Cut-Off)

The diagonal crack (Figure 35) formed at 25^k along the

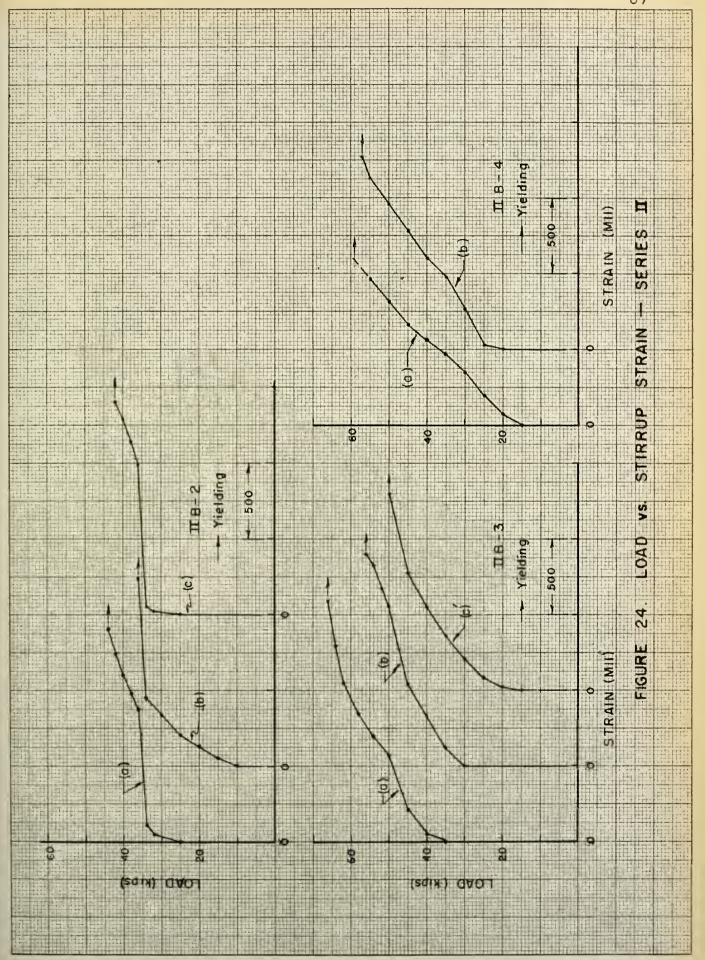


same path as IIB-1. At 29.1^k the crack was within 1/2" of the bottom and splitting occurred along the steel to the cut-off. The load fell suddently to 25.3^k. Load was again increased to 27^k at which time both top bars split out and the beam fell in two pieces.

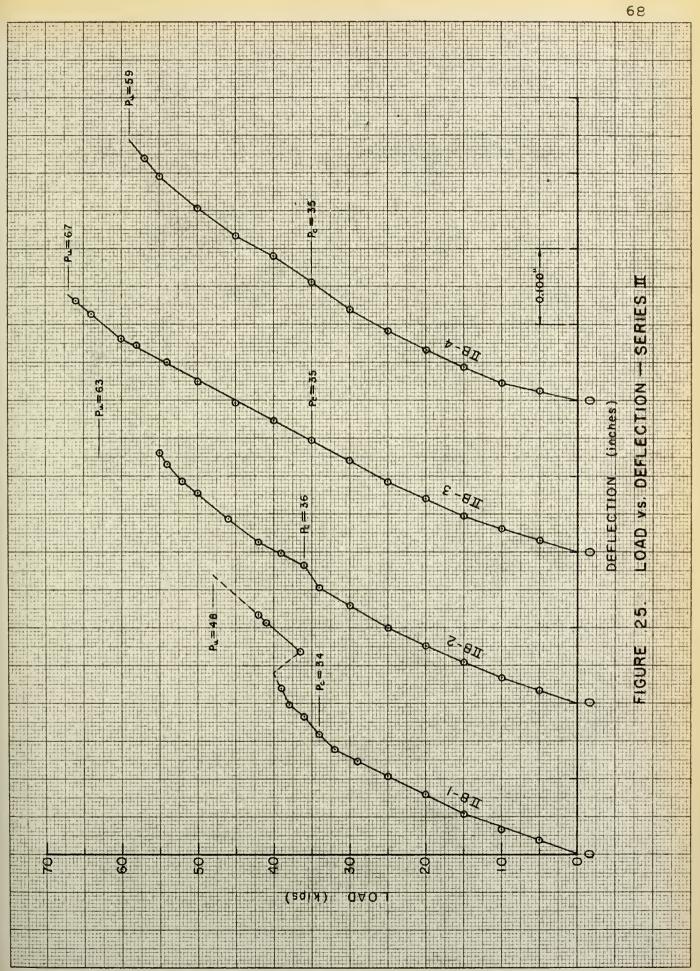




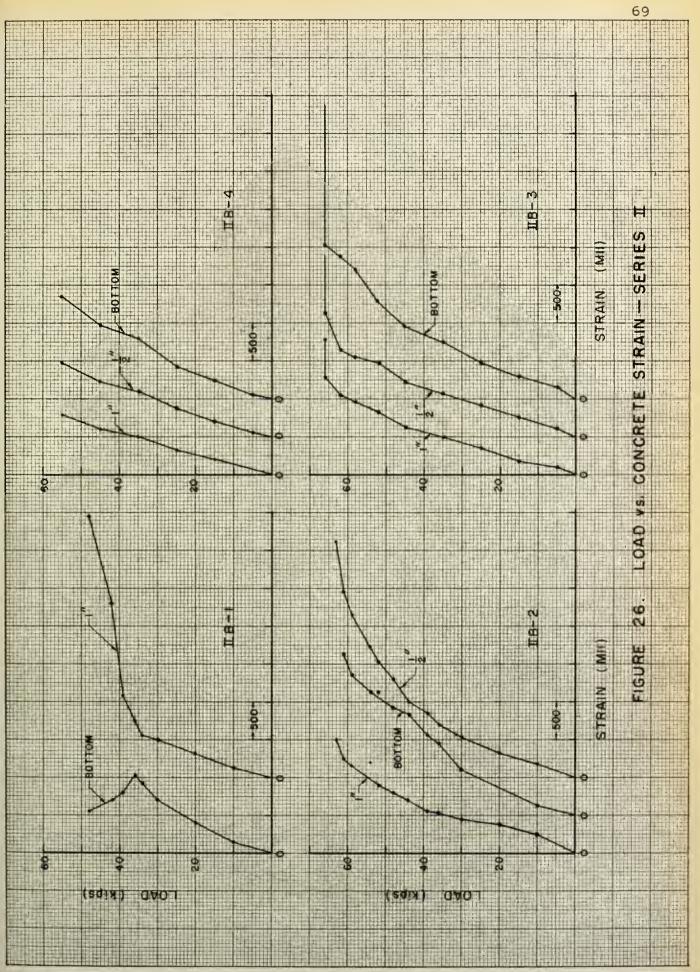




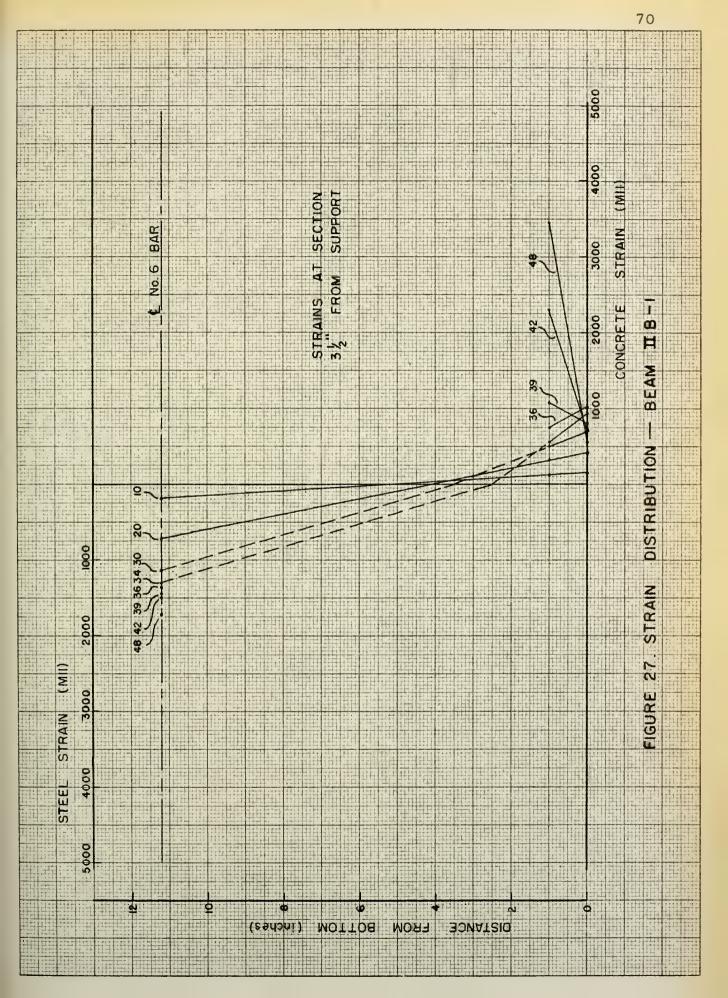




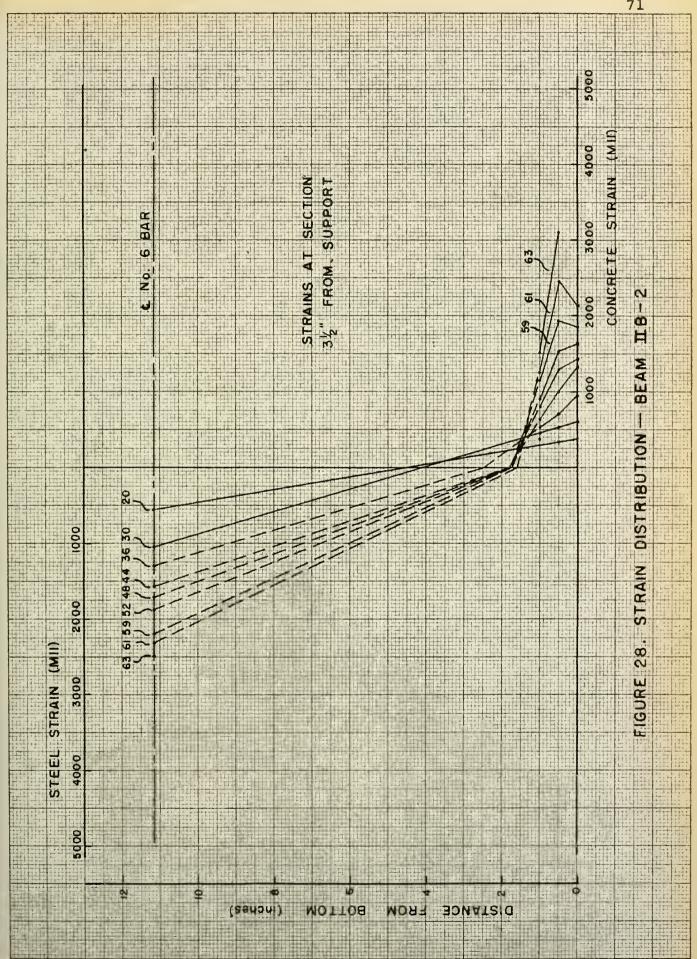




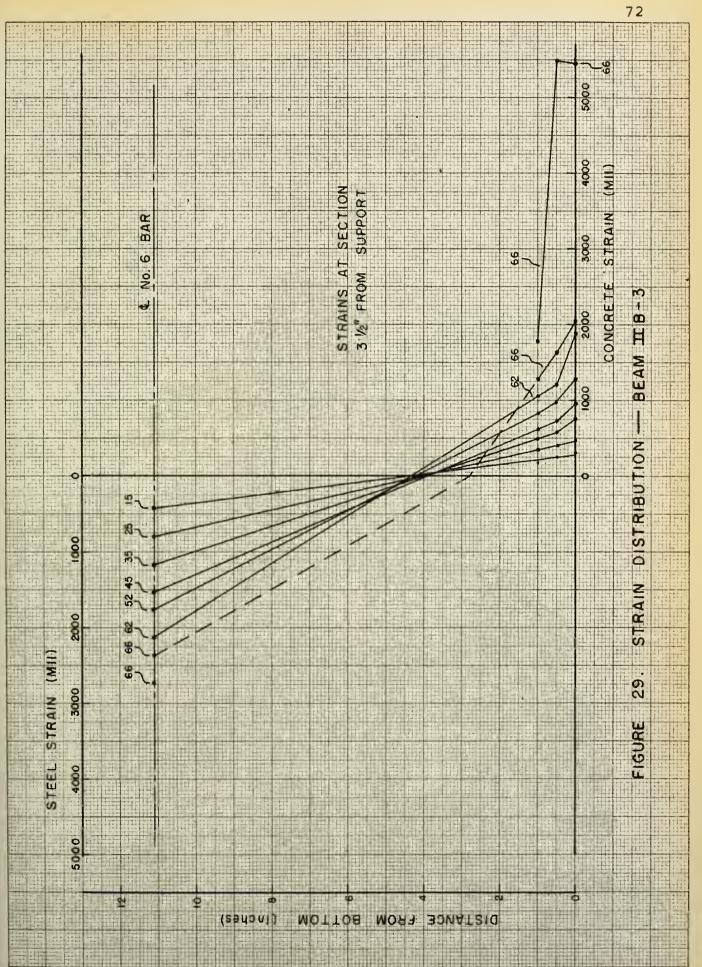




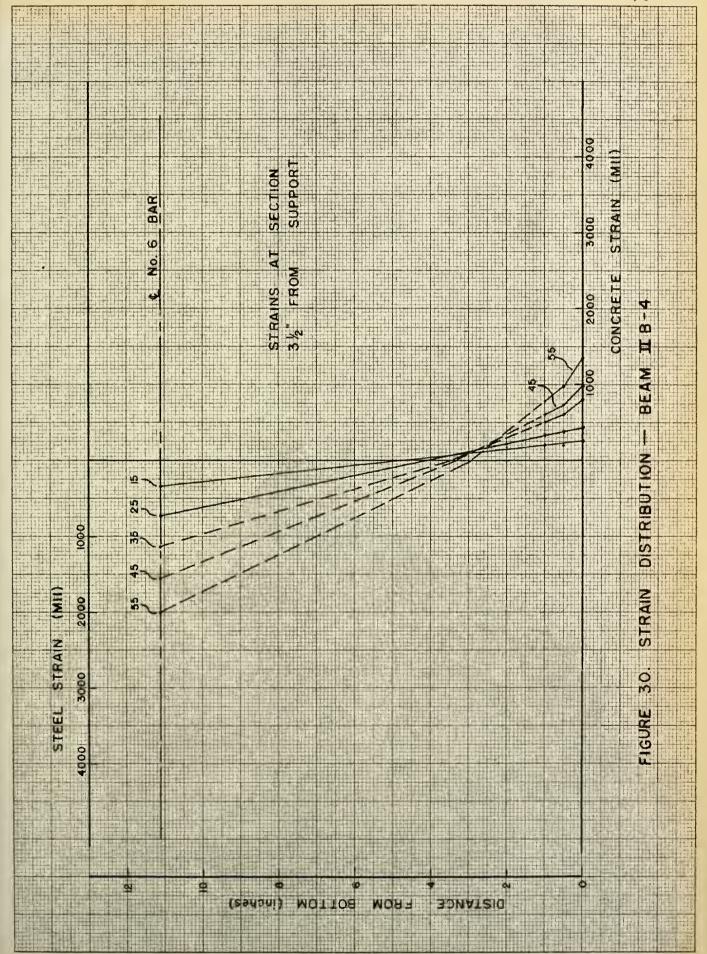




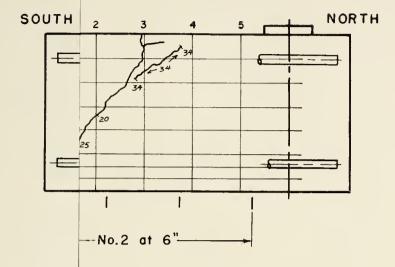


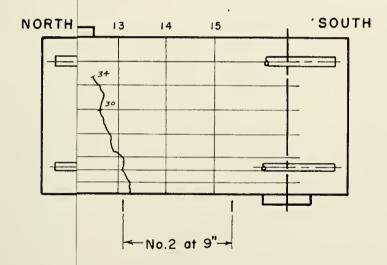












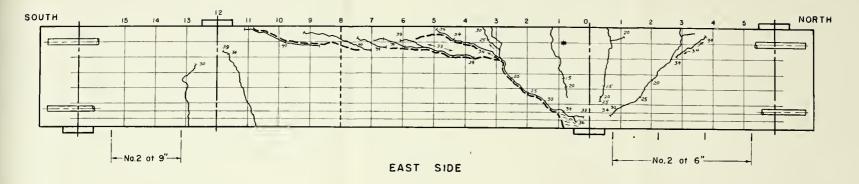
Cracks prior to failure

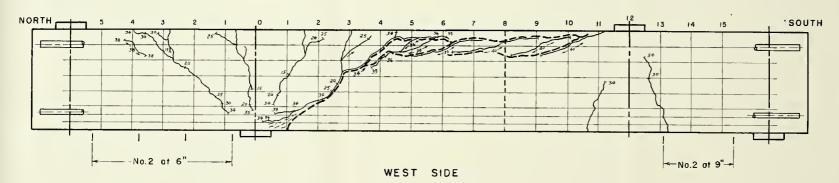
Cracks apening wide at failure

SR-4 Strain Gage

Scale: |"= 8"







SR-4 Gage Locations:

No.6 Bor
$$-3\frac{1}{2}$$
* from support (E)

Whittemore Gage Locations:

O, I', 2'', from bottom (E 8 W)

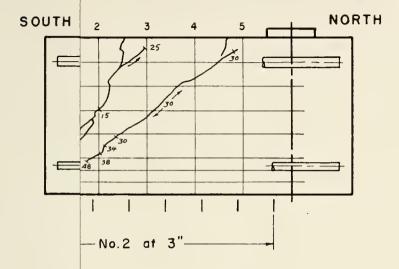
Cracks prior to failure

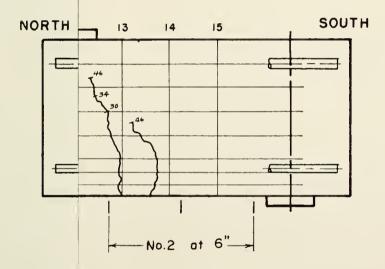
SR-4 Stroin Gage

Scale: $I''=8I''$

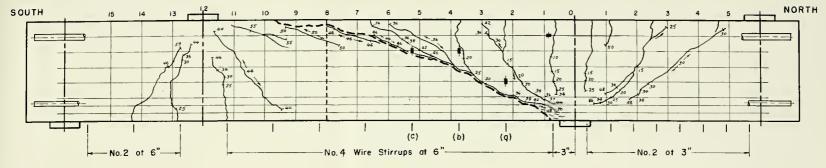
FIGURE 31. BEAM IB-1



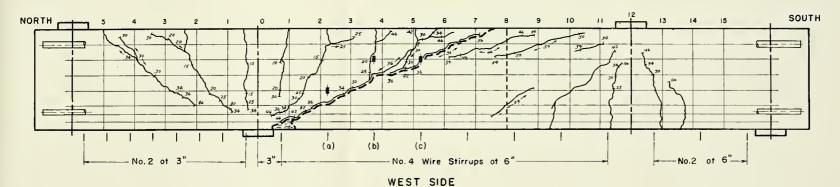








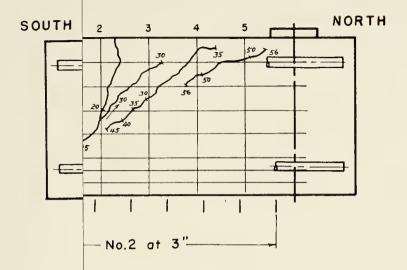
EAST SIDE

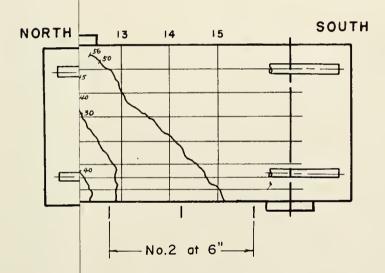


Whittemore Gage Locations: O'', 1/2'', 1'', 2'' from bottom (E.g. W)

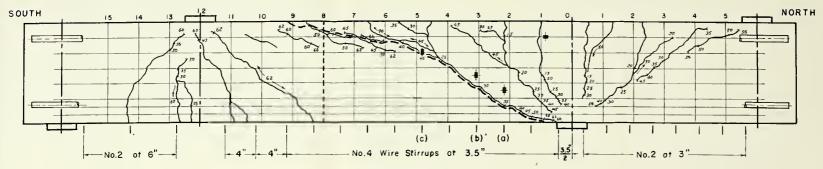
FIGURE 32. BEAM IB-2



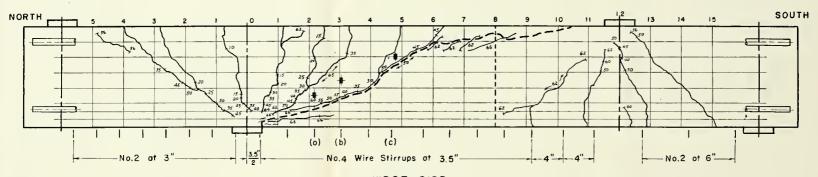








EAST SIDE



WEST SIDE

```
SR-4 Goge Locations:

No.6 Bor — 3 ½ from support (E)

Stirrup (o) — 4" v bottom (W)

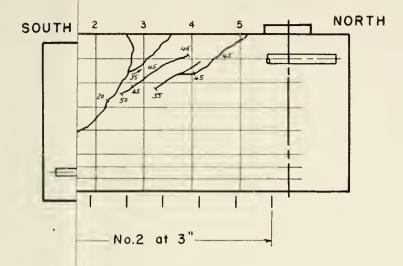
" (b) — 6" " " "

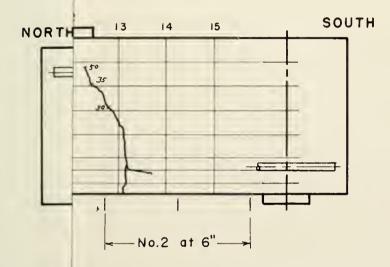
" (c) — 9" " "
```

Whittemore Goge Locations: $O_{1}^{n} \ \ ^{1}\!\!/_{2}^{n}, \ \ ^{n}\!\!, \ \ \ ^{n}\!\!, \ \ \ ^{n}\!\!, \ \ \ ^{n}\!\!, \ \ ^{n}\!\!, \ \ \ ^{n}\!\!,$

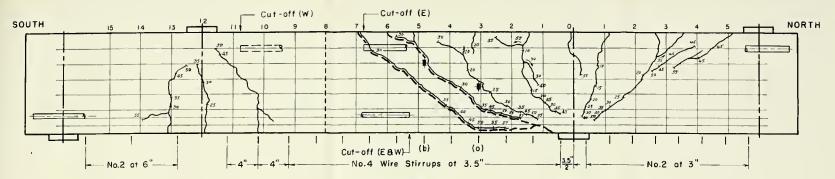
FIGURE 33 . BEAM IIB-3



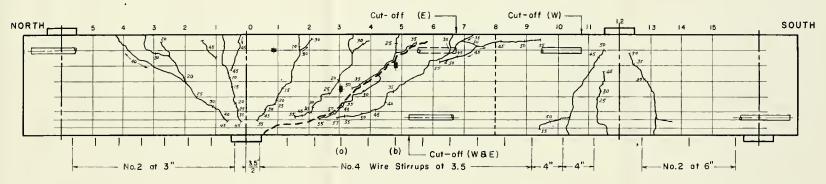








EAST SIDE

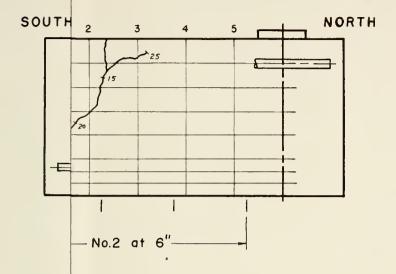


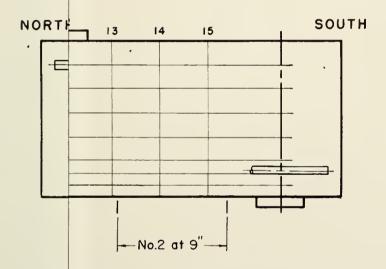
SR-4 Goge Locations: No.6 Bor —
$$3\frac{1}{2}$$
 from support (W) Stirrup (a) — 6 " " bottom (E) " (b) — 9 " " (W)

Whittemore Gage Locations: O", $\frac{1}{2}$ ", $\frac{1}{4}$ ", $\frac{2}{4}$ " from bottom (E & W)

FIGURE 34. BEAM IIB-4







1).

3,



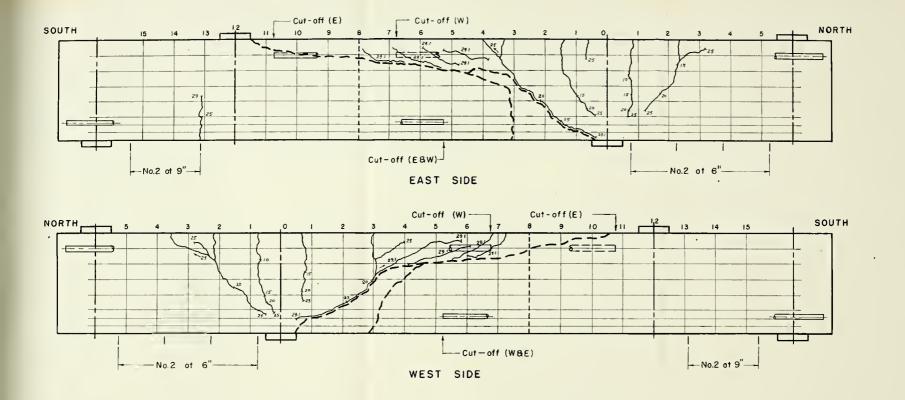


FIGURE 35. BEAM IB-5



Series III

Beam IIIB-1 (No Stirrups)

Up to the load $P=36^k$ the flexural cracks had penetrated no farther than the depth to the cracked section neutral axis (4.1" from the compressive face). See Figure 45. At 36^k a distinct inclined crack penetrated deep into the compression zone (to within 1 1/2" of the compressive face on the west side) and extended back towards the tension steel, including the top of the existing flexural crack. At 37^k a very sudden diagonal tension type failure occurred. The load of 37^k was sustained with little change at first. Complete separation then took place almost instantaneously with no appreciable widening or extension of the diagonal crack.

This was a most undesirable type of failure, occurring with very little warning. There was no noticeable loss in stiffness when the diagonal crack formed at 36 k (See Figure 39). Prior to collapse there was no indication of impending failure, since the critical crack was only hairline in nature.

Beam IIIB-2

(Low Percentage of Stirrups - 8" Spacing)

Behavior of this beam at low loads was essentially identical with that of Beam IIIB-1. The critical diagonal crack formed at the same load, $P = 36^k$ (See Figure 46);



however, its penetration was not quite as deep as in IIIB-1. Formation of the critical crack occurred after the load of 36^k had been sustained for some time. Note the large increases in the strain of stirrups (b) and (c) (Figure 38) and the increased deflection (Figure 39) after the diagonal crack had formed.

On the east side the diagonal crack was an extension of the existing flexural tension crack; whereas on the west side it was separate and crossed the flexural crack.

Following the formation of the critical diagonal crack, the stirrups effectively maintained beam action, as seen by only a slight decrease in stiffness and by the linear load-steel strain curve (See Figure 36). Stirrup (c) began yielding at $P = 46^k$. As soon as this occurred, stirrup (b) began picking up strain rapidly. At 48^k stirrup (b) yielded, the load fell off to 44.5^k , and the diagonal crack split entirely through the beam. No further increase in load could be sustained. Stirrup (a) was not affected by the critical diagonal crack.

Failure was essentially the diagonal tension type failure as in Beam IIIB-1, occurring after the stirrups crossed by the crack had yielded.

In this particular test the load was removed after a load of 23.4^k had been applied. The beam was then reloaded continuously to failure. Figures 36 and 39 show the difference in behavior between the uncracked section (initial loading)



and the fully cracked section (reloading. The convergence of the initial and reload curves beyond the load of 23.4^{k} indicate that the behavior at the diagonal cracking load ($P_{c} = 36^{k}$) was not appreciably affected by this procedure.

Beam IIIB-3

(High Percentage of Stirrups - 5 1/2" Spacing)

In Beam IIIB-3 the stirrup spacing in the shear span was set at 5 1/2" compared to 8" for Beam IIIB-2 (Figure 47). The increased amount of stirrups restrained the rapid, if not instantaneous, formation of the long diagonal tension crack. Three inclined cracks formed, each penetrating gradually into the compression zone at different loads. Stirrup strains began increasing as a crack crossed them, but not nearly as rapidly as in Beam IIIB-2.

The two stirrups with gages (a) and (b), along with the longitudinal steel, reached yield strains at 58^k to 60^k . At these loads the diagonal tension crack closest to the support extended toward the tension steel at a very flat slope. This crack later opened considerably at failure.

As soon as the tension steel had begun to yield (58^k), widening of the flexural cracks directly over the support was apparent, and a flexural failure seemed imminent. In addition, the concrete strains increased rapidly with an increase in load. Concrete strain on the east side picked up much more rapidly than that on the west side. At 63^k



crushing was visible on the east side over the lower 1/2".

As load was further increased this crushing spread gradually across the bottom to the west side. Ultimate failure was by crushing of the concrete in the lower 1 1/2" to 2" at the sections adjacent to the support.

However, indications were that the diagonal crack also had a large effect. At ultimate load the diagonal crack was the only one to open widely. In addition, it has been shown that the distribution of strain over the section remains linear in a flexural failure. For this beam there was a definite concentration of compressive strain over the lower 1" and an indication that the distribution was not continuous, but broken at about 2" above the bottom face, Figure 42. Hence, the mode of failure for this beam would best be described as a combination shear-compression and flexural tension.

Comparison of the load versus deflection curve (Figure 39) of this beam with that of Beam IIIB-2 shows the greater ductility of a beam failing in flexure. Approaching failure in Beam IIIB-3 was marked by a considerable increase in deflection. The shear failure of Beam IIIB-2, however, was much more brittle in nature -- giving very little warning of impending failure.

Beam IIIB-4

(High Percentage of Stirrups - 4: Spacing)

The crack development of Beam IIIB-4, Figure 48, was gradual due to the high percentage of web reinforcement.



Three diagonal cracks began penetrating the compression zone on the east side at a load of $35^k - 40^k$. The cracks on the west side penetrated less rapidly probably due to the strain gage placement on the east legs of the stirrups.

Stirrup (b) began picking up strain rapidly at 35^k and was the first to yield at 54^k. Stirrups (c) and (d), farther out from the support (See Figure 47), yielded at loads of 70^k and 64^k, respectively. These stirrups, however, were not crossed by the critical diagonal crack, which was again shifted closer to the support as in Beam IIIB-3.

Yield strain in the longitudinal steel was reached at a load of 62^k , as compared to a yield load of 58^k in Beam IIIB-3. Although the steel strain increased considerably as the load of 62^k was maintained constant (Figure 37), the concrete compressive strains remained relatively low, and equilibrium was restored.

At a load of 68^k the strains in both the tension steel and the concrete compression zone were increasing rapidly with no increase in load. (See Figures 37 and 41). A maximum concrete strain of 3200 MII was recorded as this load was first reached. Signs of crushing became visible over the lower 1/2" as the load of 68^k was sustained. However, equilibrium was again restored, and more load was applied. The beam collapsed at 70^k as the concrete over the lower 1 1/2" to 2" was crushed.

Failure was essentially flexural in nature. However, there was again a concentration of compressive strain over



the lower 1/2" adjacent to the support and an indication that the distribution of strain across the section was not linear. As in Beam IIIB-3 the diagonal crack opened widely at failure. However, the increased percentage of web steel restrained the penetration of the diagonal crack, as compared to Beam IIIB-3. This can be seen in Figure 41 by comparing the compressive strains of the two beams at comparable loads.

Beam IIIB-5

(4" Stirrup Spacing - Longitudinal Steel Cut-Off)

The behavior of Beam IIIB-5 (Figure 49) at low loads was identical with that of the first four beams of this series. At $P = 30^k$ a long, steeply inclined crack formed suddenly, crossing the tension steel at the cut-off point. The crack was so steep that essentially only one stirrup was crossed. The strain in this stirrup (c) increased from 0 to 400 MII immediately.

As load was increased, the crack penetrated at a flat slope to within 1" of the compressive face at the yield load of stirrup (c), $P = 50^k$. A diagonal tension type failure occurred at 59.6^k , when this crack split entirely through the beam.



Beam IIIB-6

(No Stirrups - Longitudinal Steel Cut-Off)

The formation of the diagonal crack and complete failure occurred simultaneously at 30^k. (See Figure 50). The diagonal tension crack was an extension into the compression zone of a flexural crack which was initiated at the cut-off point of the top steel in the tension region. While the mode of failure was the same as its companion Beam IIIB-1 with steel extended throughout the full length of the beam, the strength was greatly reduced. The load at diagonal cracking was reduced from 36^k to 30^k and ultimate load from 37^k to 30^k.

Beams IIIA-1, 2, and 3

(No Stirrups - 2 Layers of Tension Steel)

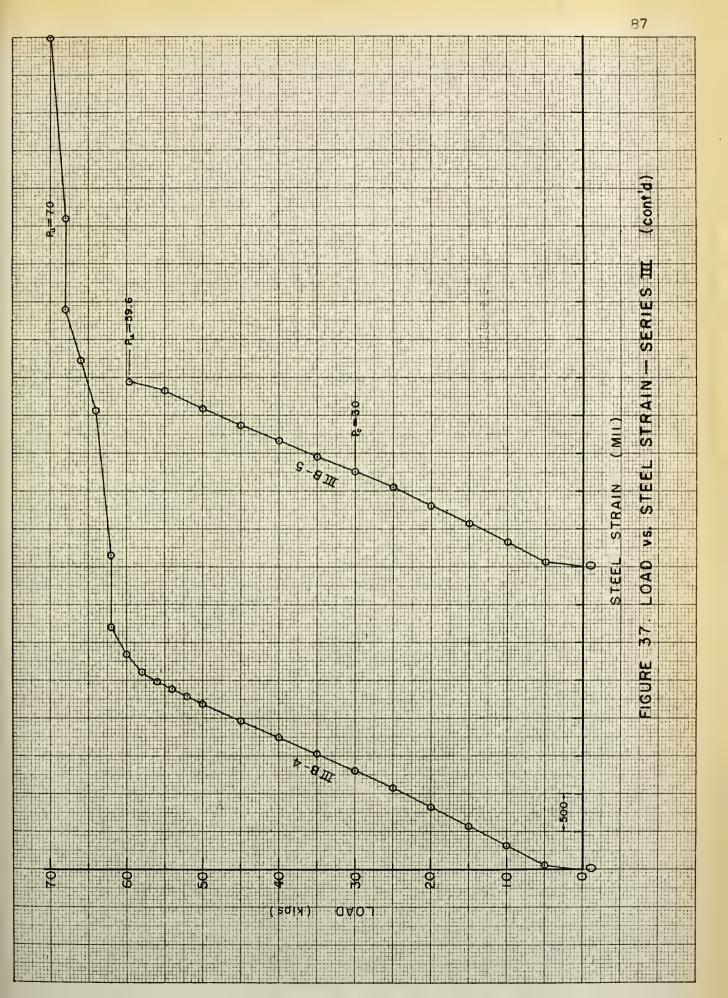
Behavior of these three beams was nearly identical to that of Beam IIIB-1, (Figures 51, 52, and 53), except that they were significantly stronger. Each beam in this series failed suddenly in diagonal tension. Beam IIIA-3 failed simultaneously with the formation of the diagonal tension crack. The other two beams sustained slightly more load than that at which the diagonal crack penetrated the compression zone. Collapse of each beam was quite sudden with no appreciable widening of the diagonal crack prior to ultimate load.



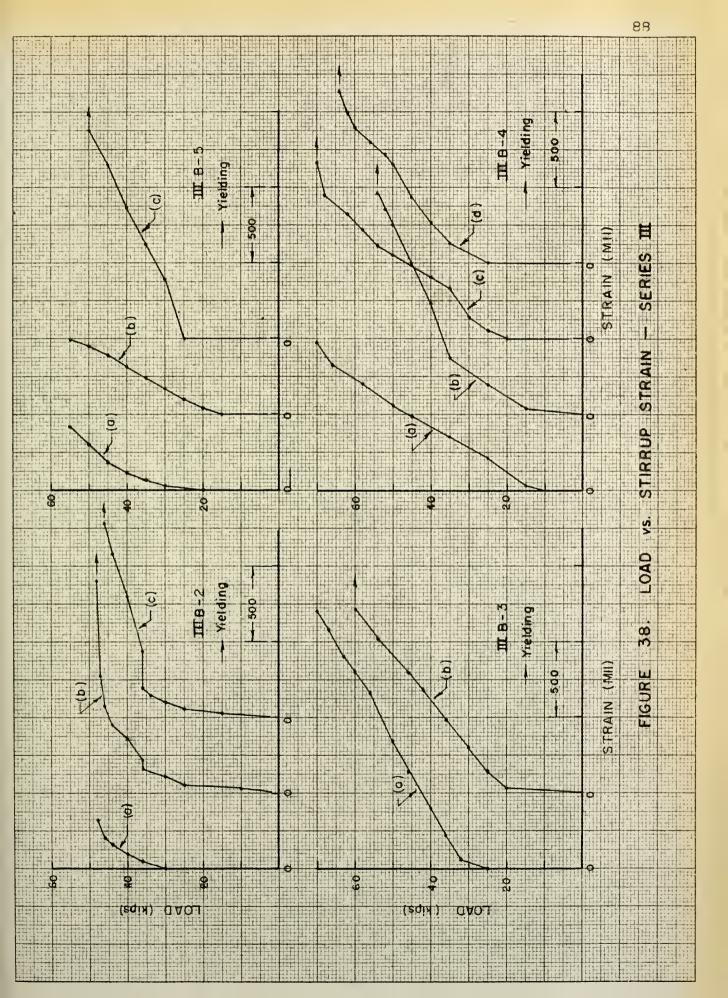
(sdin)

dAO.



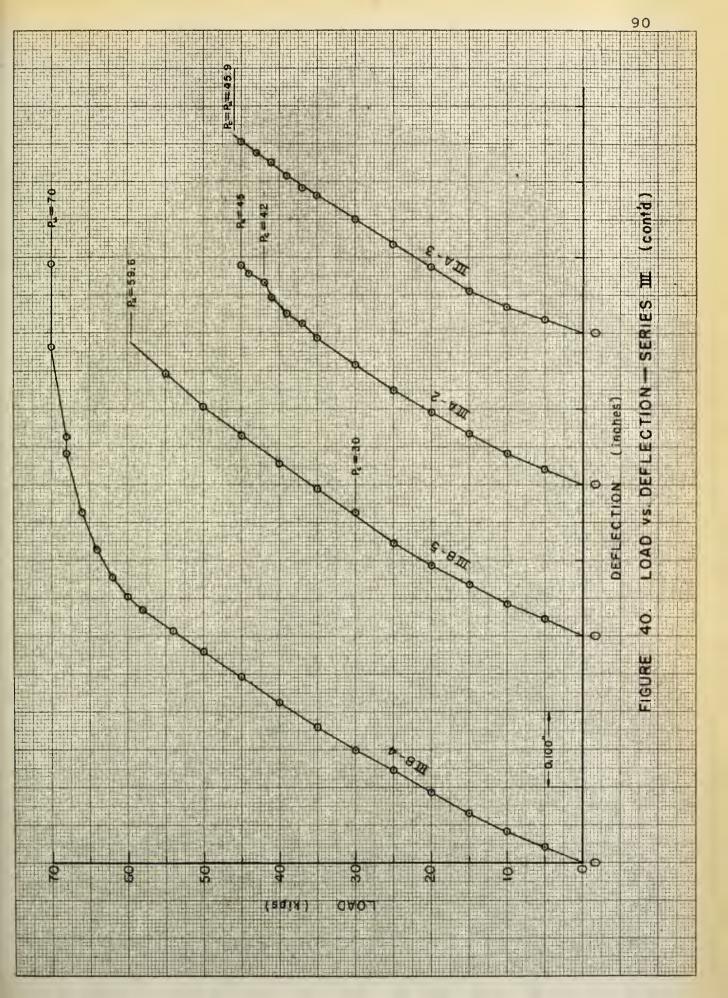




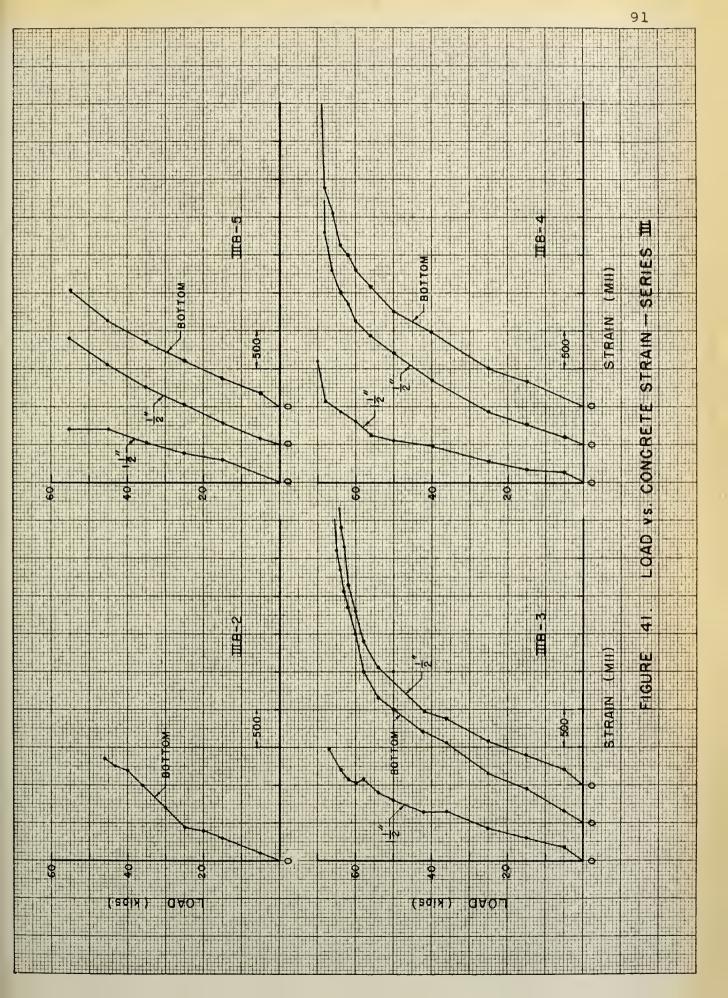




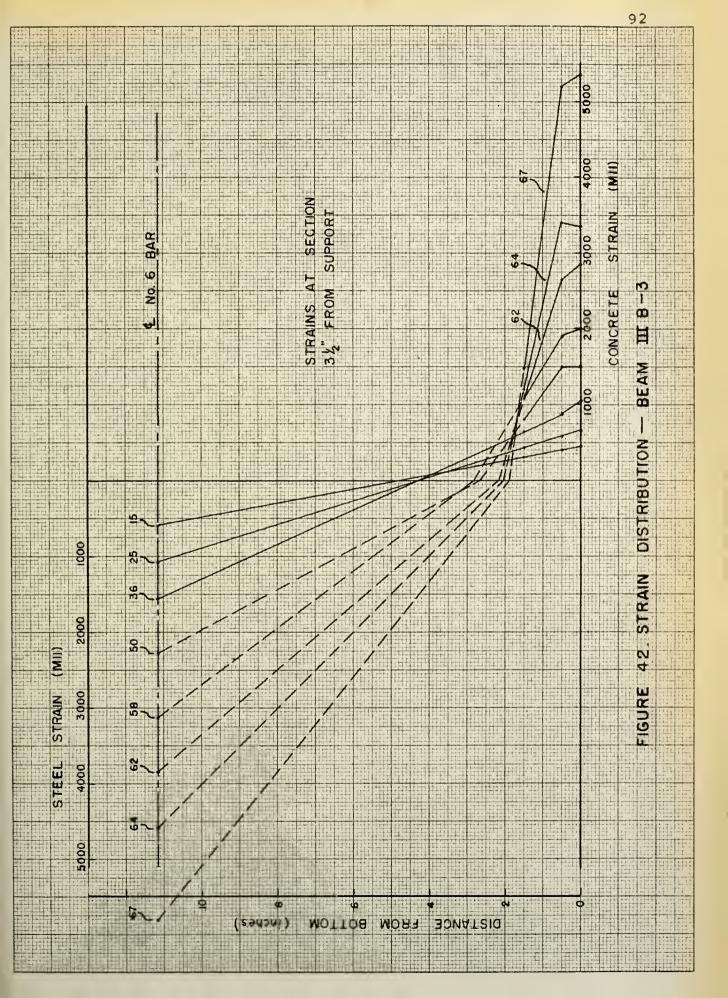




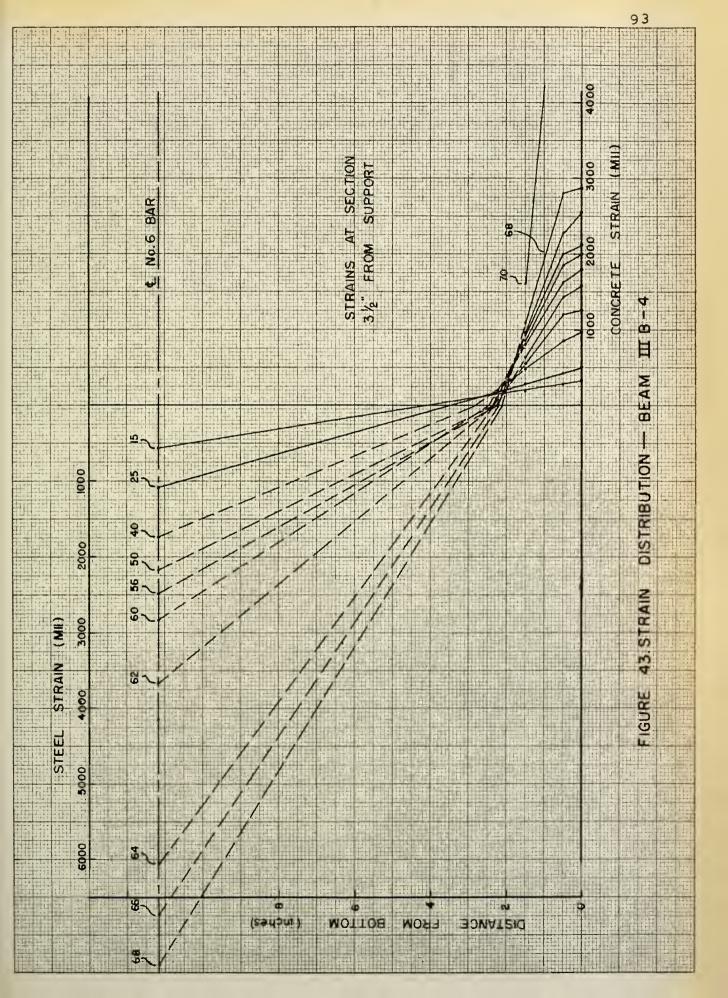




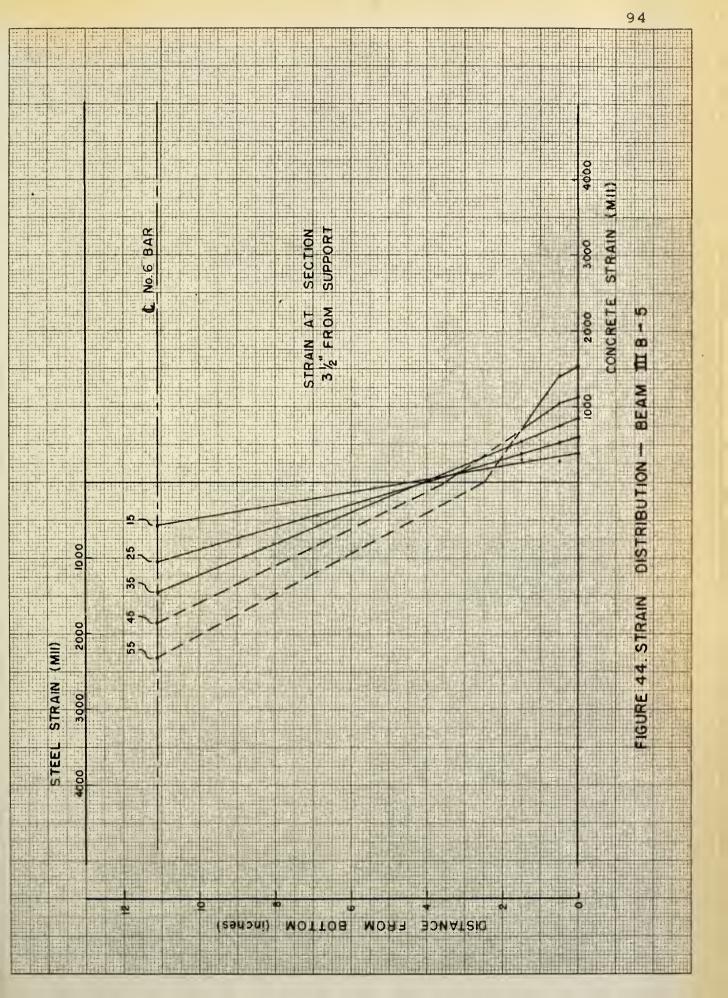






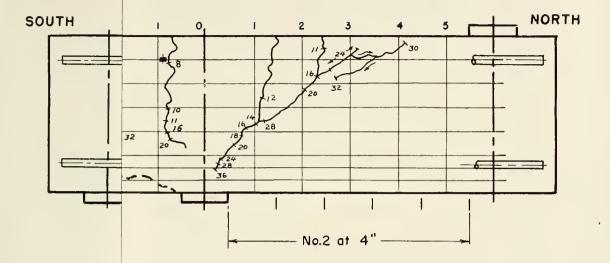


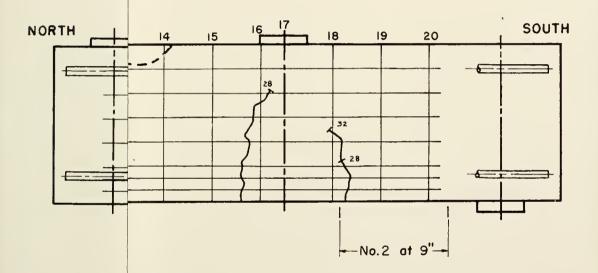






Y





Cracks prior to failure

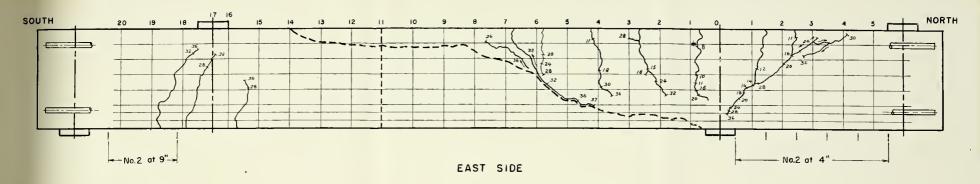
Cracks opening wide at failure

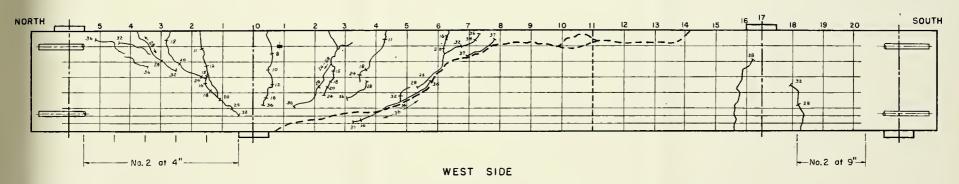
SR-4 Strain Gage

Scale: |"= 8"

ly







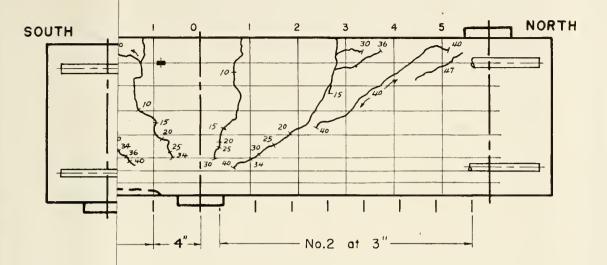
SR-4 Gage Lacotions:

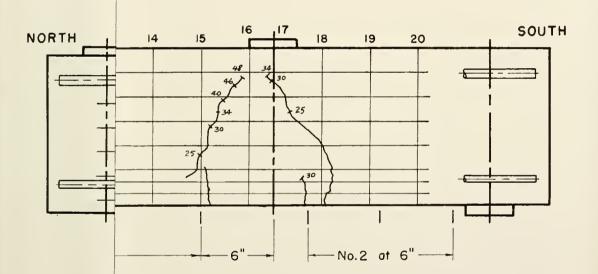
No.6 Bars —
$$3\frac{1}{2}''$$
 from support (E 8 W)

The control of the control

FIGURE 45. BEAM III B-1





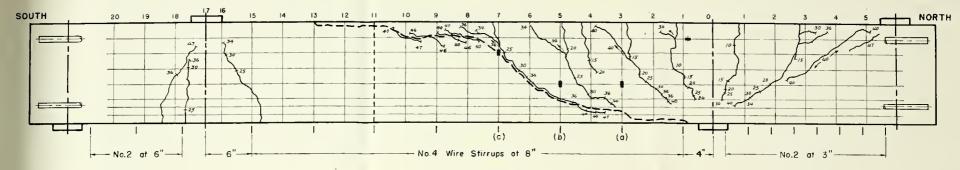


lly

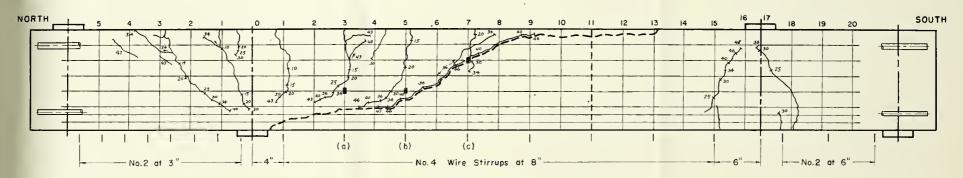
1

·y





EAST SIDE



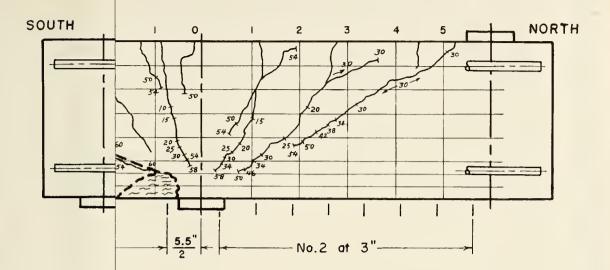
WEST SIDE

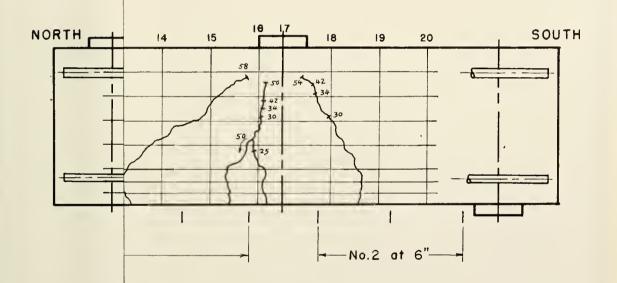
Whittemore Gage Locations:
Battom only

FIGURE 46. BEAM IIIB-2



.Y

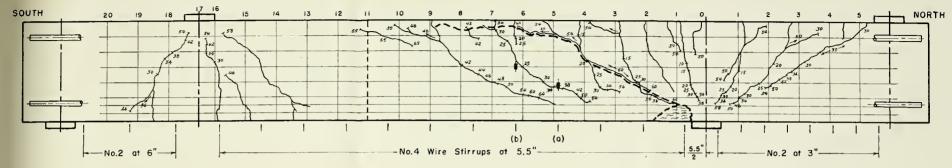




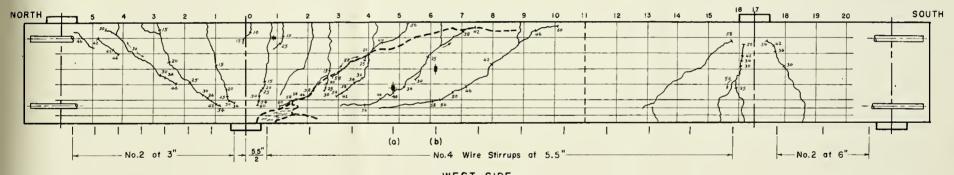
I lly

r





EAST SIDE



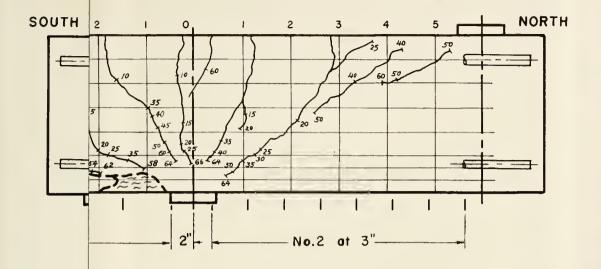
WEST SIDE

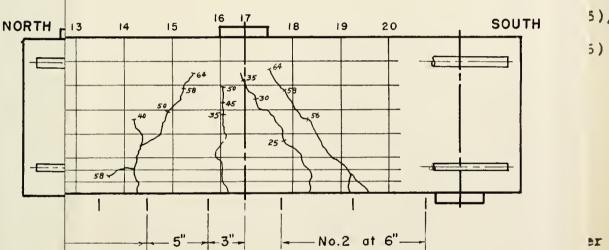
SR-4 Gage Locations:
No.6 Bar —
$$3\frac{1}{2}$$
" from support (W)
Stirrup (a) — $4\frac{1}{2}$ " from bottom (E)
" (b) — 7" " " (E)

Whittemore Goge Locations:
O", ½", 1½" from bottom (E&W)

FIGURE 47. BEAM IIIB-3







lly

>

5),

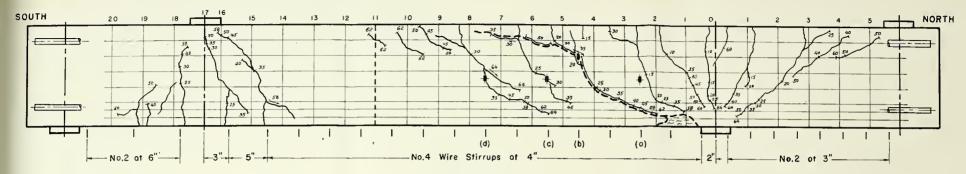
er

1

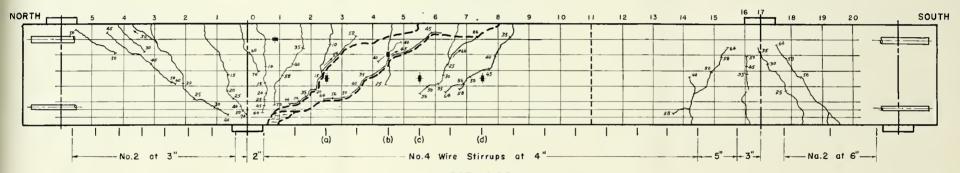
114

I





EAST SIDE



WEST SIDE

```
SR-4 Gage Locotions:

No.6 Bor — 3 ½2" from support (W)

Stirrup (o) — 6" from bottom (E)

" (b) — 9" " " "

" (c) — 6" " " "

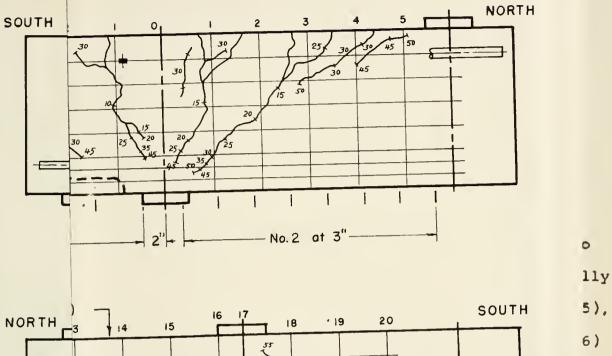
" (d) — 6" " " "

Whittemore Goge Locotions:

O", ½2", ½", ½", ½½" from bottom (E&W)
```

FIGURE 48. BEAM IIIB-4





No.2 at 6"-5"--3"-

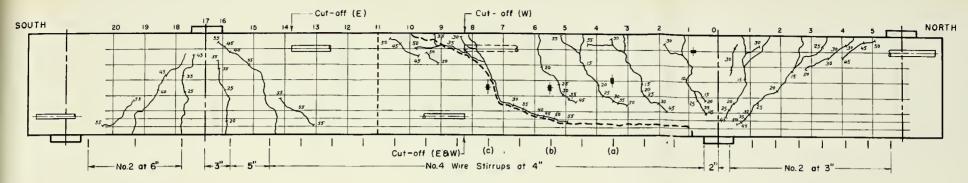
er

1

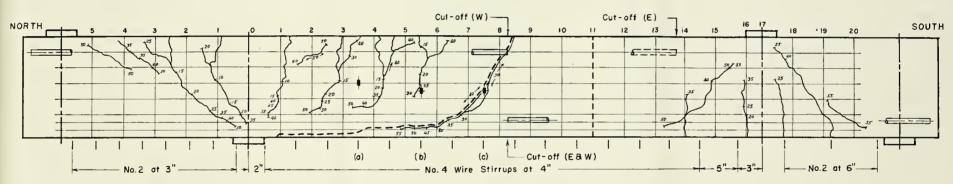
I

lly





EAST SIDE



WEST SIDE

```
SR-4 Gage Locations:

No.6 Bor — 3 ½ from support (E)

Stirrup (a)— 7 from bottom (E)

" (b)— 6" " " (W)

" (c)— 6" " " (E)

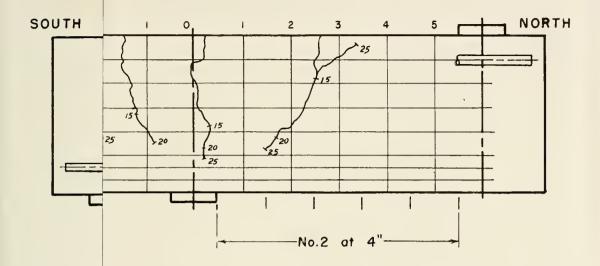
Whittemore Gage Locations:

O", ½", 1½", 2½" from bottom (E&W)
```

FIGURE 49. BEAM IIB-5



0



11y 5), SOUTH NORTH, 15 18 19 20 6) No.2 at 9"→

đ

er

I ally n



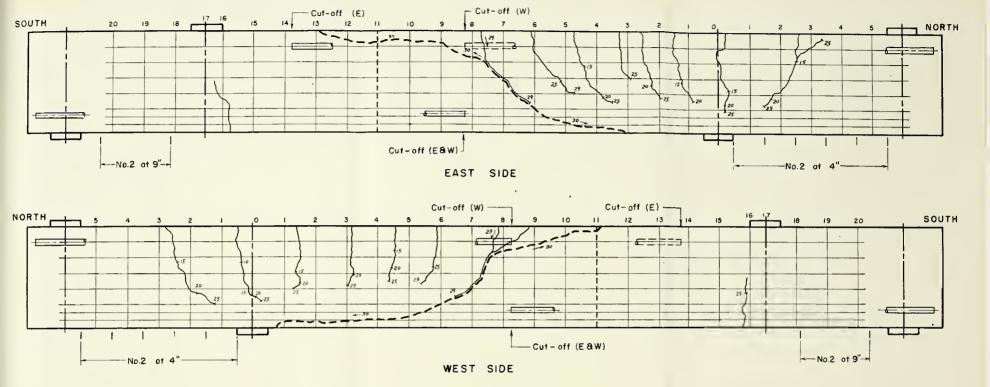
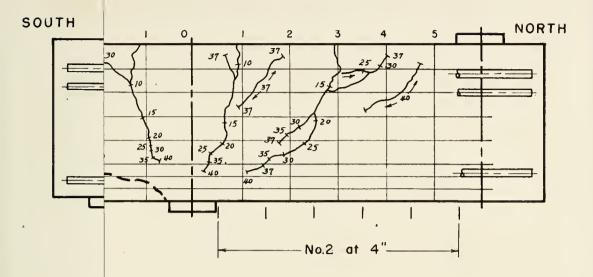


FIGURE 50. BEAM TEB-6





18

19

20

16 17

40 | F₃₅ |

NORTH ,

14

15

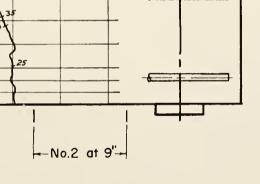
11y

0

5),

SOUTH





er

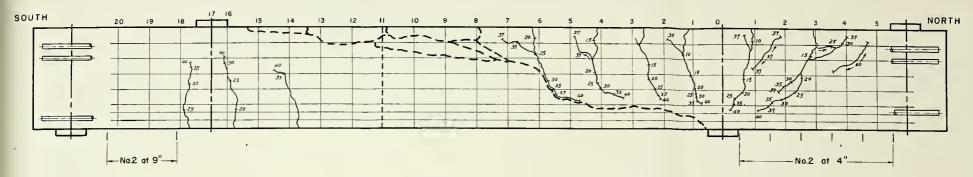
đ

ally

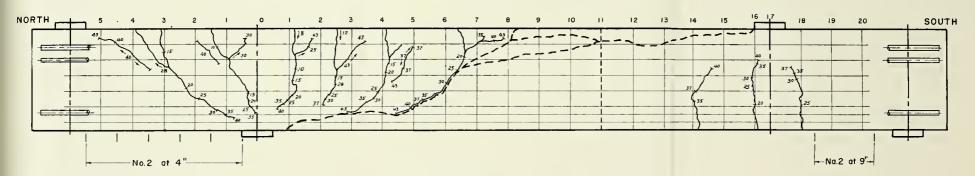
I

n





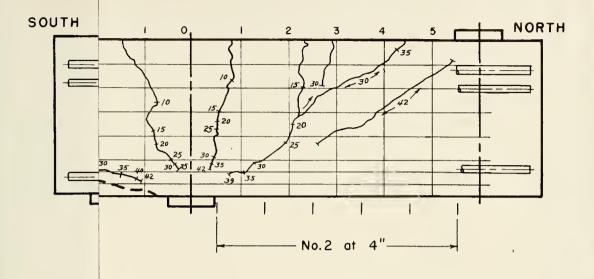
EAST SIDE



WEST SIDE

FIGURE 51. BEAM ILA-I

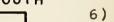


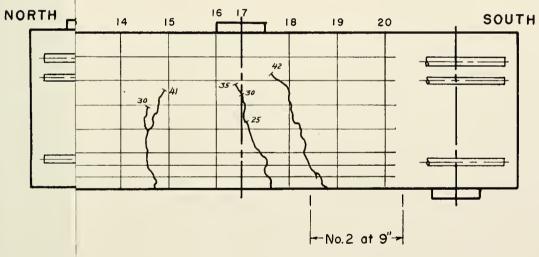


11y

0

5),





er

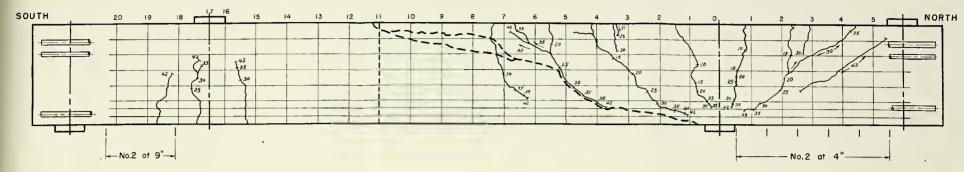
đ

ally

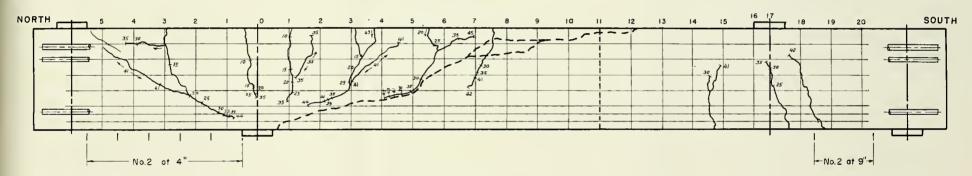
I

n





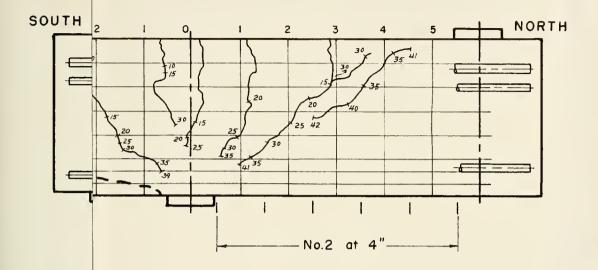
EAST SIDE



WEST SIDE

FIGURE 52. BEAM III A - 2

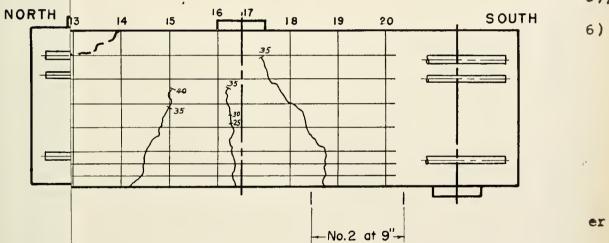




lly

0

5),



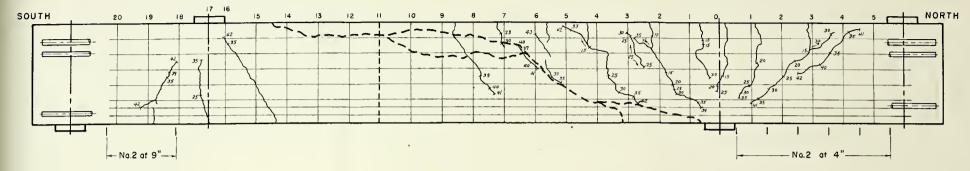
đ

er

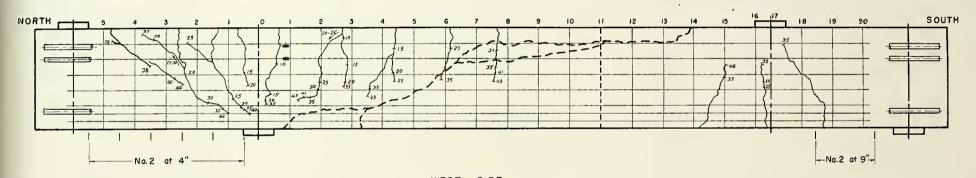
I ally

n





EAST SIDE



WEST SIDE

FIGURE 53. BEAM TTA-3



DISCUSSION OF TEST RESULTS

Modes of Failure

Beams Without Stirrups

The behavior and mechanism of failure for beams with no web reinforcement in the critical shear span agreed generally with that described by other investigators. (6), (23), (25), (28, (29). Previous tests by both Morrow (25) and Bower (6) indicated shear-compression failure for a/d ratios below approximately 3.4 and sudden diagonal tension failure for a/d greater than 3.4.

Series III beams of this investigation had nominal a/d ratios of 4.0 and 4.4. Failure of the five beams without web reinforcement in Series III was sudden, occurring either simultaneously with or at slightly greater load than the formation of the diagonal crack.

The beams of Series I had nominal a/d ratios of 2.2 and 2.4 and those of Series II had an a/d ratio of 2.9. With two exceptions (Beams IA-4 and IIB-5), all beams of Series I and II without stirrups sustained a failure load substantially greater than the diagonal cracking load. Crack penetration into the compression zone was gradual, and a substantial



redistribution of strains was observed. Splitting along the top steel throughout the shear span followed diagonal cracking in each of these beams. Ultimate failure was caused by crushing of the concrete at the end of the diagonal tension crack.

The two exceptions noted above were beams IA-4 and IIB-5. Beam IA-4 was identical to both IA-2 and IA-3 except that two strain gages were placed on the tension steel in the shear span (at 18" and 24" from the support). While IA-2 and IA-3 failed by shear-compression at loads much greater than the diagonal cracking loads, Beam IA-4 did not experience any significant strain redistribution, and a diagonal tension type failure occurred almost immediately after the diagonal crack first penetrated the compression zone. Beam IIB-5 was the companion to IIB-1 with the tension steel cut-off in accordance with moment requirements. Not only did the diagonal tension crack form at a greatly reduced load, but also the mode of failure was by sudden diagonal tension.

Beams With Web Reinforcement

Some beams in Series II and III were provided with stirrups in the critical shear span. The mechanism of failure in Series II beams with tension steel throughout the length of the beam was that of shear compression adjacent to the



support, following yield of the stirrups crossed by the crack. With tension steel cutoff (Beam IIB-4) the critical diagonal tension crack was located much farther out in the shear span. Failure was similar to the diagonal tension failure immediately after the stirrups reached yield strains.

In Series III beams with stirrups both the shear compression and the diagonal tension modes of failure were observed. Beam IIIB-2 with a relatively light amount of web reinforcement failed essentially in the same manner as its companion beam without web reinforcement, IIIB-1. Formation of the critical diagonal crack occurred at the same load and in the same location. The ultimate load, of course, was substantially greater, but the mechanism of failure following yield of the stirrups was the same. Beams IIIB-3 and IIIB-4 were provided with higher percentages of web steel and were expected to develop strengths near the ultimate bending capacity of the section. The diagonal tension failure experienced in IIIB-1 and IIIB-2 was effectively prevented. Collapse was by crushing of the concrete adjacent to the support following substantial yielding of the tension steel.

Beam IIIB-5 was identical to IIIB-4, but with the longitudinal steel cutoff. Both the cracking load and the ultimate



strength were again significantly reduced when compared to the companion beam with extended steel.

Factors Affecting Beam Behavior

Four major variables have been noted to affect the strength of reinforced concrete beams in shear; concrete strength; percentage of tension reinforcement; shear span to depth ratio; and the amount of web reinforcement. Throughout the present investigation the first two of these were maintained reasonably constant. With the exception of two beams the concrete cylinder strength was maintained between 4000 and 4600 psi. For all practical purposes the amount of tension steel was also held constant. (p = 1.3 percent and p = 1.7 percent.)

While the major differences in behavior for the beams included in this study can be attributed directly to differences in a/d ratio and in amount of stirrups, the presence of three additional factors seem significant enough to merit separate discussion. These additional factors are the arrangement of the longitudinal tension steel, the tension steel cutoff, and the location of the diagonal tension crack.

Shear Span to Depth Ratio

The results tabulated in Table 5 indicate that the average shearing stress at diagonal cracking generally decreases



with increasing a/d ratio. For beams with identical tension steel arrangements and with nearly the same concrete strengths the tests show the following:

Beams	a/d Aver	age v (psi)
IA-2, 3, 4	2.4	193
IIIA-1,2,3	4.4	173
IB-2	2.2	156
IIB-1, 2, 3	2.9	162
IIIB-1, 2	4.0	135

^{*}v = V/bd at diagonal tension cracking

More significant than this, however, is the difference in behavior after diagonal cracking for beams of different a/d ratio. The beams of Series I and II without stirrups were able to accept the deep penetration of the diagonal crack into the compression zone and carry substantially more load until ultimately failing in compression. It can be seen that for these beams the diagonal tension crack was an extension of a vertical tension crack located generally at d = 11" from the support. The beams of longer shear span, Series III, could withstand little or no load beyond the point where the crack first penetrated the compression zone. Failure was a



a brittle type diagonal tension failure. The critical crack in these beams was always located farther away from the support. Consider, for example, IIIB-1. The diagonal crack was an extension of the flexural crack at about 24" from the support.

The location of the critical crack appears to be somewhat random. Considering again IIIB-1, one could reason
that the critical crack forms as an extension of the flexural
crack farthest from the support, because of increased
resistance to penetration offered by higher bending stresses
at sections closer to the support. However, in Beams IIIA-2
and IIIA-3 the diagonal crack was located in the same position as in IIIB-1, even though a flexural crack had formed
farther out.

The difference in failure mechanisms associated with the long and short shear spans may be primarily due to the local compression induced by the concentrated loads and support reaction. In Series I and II beams the diagonal crack penetrated into the compression zone nearly to the edge of the support block. The vertical compression at this point would definitely tend to reduce the principle tension below the end of the crack, and thereby delay or stop the progression of the crack.



Percentage of Web Reinforcement

Series II Beams. The effects of stirrups on the redistribution of strains following diagonal cracking are shown clearly by the load deformation curves, Figures 25 through 30, together with the cracking patterns, Figures 30 through 35. Without stirrups (IIB-1) the redistribution was apparent immediately following diagonal cracking at 36^k. Loss of bond throughout the span was complete at a load of 40^k. The resulting transformation from beam action to tied-arch action can be seen by the sharp increase of compressive strains at 1^k above the bottom fiber, while a decrease in strains occurred at the extreme fibers.

Although the diagonal tension crack penetrated into the compression zone at about the same load in Beams IIB-2 and IIB-3, its progression at greater loads was significantly restrained. Strain redistribution was delayed until all stirrups crossed by the crack had yielded. Comparisons of the strains in the compression zone (Figures 27, 28, and 29) for IIB-1, IIB-2, and IIB-3 show that the increased strains at distances above the extreme fibers are definitely associated with the observed splitting and resulting loss of bond along the tension steel. In Beam IIB-2 splitting was prevented until all stirrups were yielding (P = 46^k). As loading was increased from this point, the concrete strains at 1/2" above the bottom fiber began increasing rapidly relative to those at the extreme fibers.



Series III Beams. The beams of this series were of particular interest because they revealed an indication that the diagonal tension type failure occurring in long beams is transformed with increasing amounts of web steel to the shear-compression mode of failure. As discussed previously, the beam with relatively light web reinforcement (IIIB-2) failed in essentially the same manner as the beam with no stirrups. However, as stirrups were spaced more closely (IIIB-3 and IIIB-4), the critical diagonal tension crack was shifted closer to the support. The deep penetration of the crack resulted in a concentration of strain in the uncracked compression zone similar to that observed in the shorter shear spans. Failure was by crushing of this zone and was preceded by definite yielding of the tension steel.

To the writer's knowledge very few systematic studies of relatively long-span beams with varying amounts of web reinforcement have been reported in the literature. One recent investigation, however -- reported by Bresler and Scordelis (7) -- included test specimens quite similar to the beams of Series III. Beams of the same shear-span to depth ratio as that of Series III (a/d = 4) were tested with web reinforcement ratios, Krf_y = 0, 50, 75, and 100. (Beams IIIB-1, IIIB-2, IIIB-3, IIIB-4 of the study reported herein had Krf_y values of 0, 57.8, 84.2, and 115.8, respectively. See Table 1.)

From Reference (7) the beam with no web reinforcement $(Krf_{y} = 0)$ failed by sudden diagonal tension in the same manner



as beam IIIB-1. With the addition of web reinforcement the tests of Reference (7) indicated that the mode of failure was shear compression for all beams with stirrups. While the results of beams IIIB-3 and IIIB-4 (Krf = 84.2 and 115.8) agree with this finding, beam IIIB-2 (Krf = 57.8) failed in diagonal tension. The only notable difference between beam IIIB-2 and the beam of Reference (7) with Krf = 50 was the stirrup-spacing-to-depth ratio. In beam IIIB-2 s/d = .73, while in the beam of Reference (7) s/d = $\frac{1}{2}$.

Hence, it may be that use of smaller stirrups at closer spacing in the long-span beam is more effective, because of the greater strengths generally associated with the shear-compression mode of failure.

Arrangement of Tension Steel

Comparisons of the beams with a double-layered arrangement of tension steel to those with one layer (See Table 5) indicate a significant increase in shear strength, when a larger number of smaller bars are placed in multiple layers. Comparing the strengths of IA beams with IB beams and of IIIA with IIIB shows the effect of this variable alone. ("A" had two bars in one layer and "B" had four bars in two layers.)

Beams	Average v (psi)		
IA - 2,3,4	193		
IB - 2	156		



IIIA - 1,2,3 173 IIIB - 1,2 135

 $v_c = \frac{V}{bd}$ at diagonal tension cracking.

Hence, the diagonal cracking strengths of the beams with the double-layered arrangement were 1.24 and 1.27 times those of the beams with steel in a single layer for Series I and III, respectively.

This increased resistance is believed due to the increased ability of the beam to carry shear by dowel action.

Bar Cut-Off

Beams IIB-4, IIB-5, IIIB-5, and IIIB-6 indicate a serious reduction in shear strenth when bars are terminated within the tension zone.

The bars were cut off in accordance with the provisions of the "Standard Specifications for Highway Bridges" (4). The cut-off points are shown for each of these beams on the crack pattern sheets (Figures 34, 35, 49 and 50.)

All four beams had companion specimens with extended steel. The reduction in both diagonal cracking loads and ultimate strength can be seen from Tables 5 and 6.

In all cases the diagonal tension crack was initiated at the cut-off point, and the mode of failure was that of diagonal tension. As would be expected, the effect of bar cut-off was



more serious for the two beams without stirrups (Beams IIB-5 and IIIB-6). Fialure was very sudden in these cases as both top bars pulled out and the beam collapsed in two pieces.

TABLE 6
EFFECT OF STEEL CUT-OFF

Beam with Cut-off Steel	Companion Beam with Extended Steel	Diagonal Cracking Load P _C (cut-off) P _C (extended)	Ultimate Load Pu (cut-off) Pu (extended)
IIB-4	IIB-3	1.00	0.88
IIB-5	IIB-1	0.74	0.61
IIIB-5	IIIB-4		0.85
TITD#2	TTTD=4		0.05
IIIB-6	IIIB-1	0.83	0.81

Diagonal Crack Location

As discussed previously, the location of the diagonal crack has a definite effect on the beam behavior and mechanism of failure. The difference in modes of failure between the long and short-span beams was definitely associated with the position of the crack relative to the support. In the beams with the tension bars cut off, the critical crack was shifted farther from the support than in the companion beams with extended steel. The results were not only a reduction in strength, but also a change in the mode of failure.



Further indication of this influence is shown by comparison of beam IA-4 with IA-2 and IA-3. The latter two beams failed in shear-compression at loads greatly in excess of those at diagonal cracking. Beam IA-4 failed suddenly upon formation of the diagonal crack with essentially no redistribution of strains. While the influence of the strain gages out in the shear span very likely was a factor, it is of interest that a slight difference in crack location would have such an extreme effect on the ability of the beam to resist penetration of the diagonal crack.



ANALYSIS OF TEST RESULTS

Nominal Shearing Stress at Diagonal Cracking

Several semi-empirical expressions for predicting the resistance to diagonal tension cracking have been reported.

(1), (7), (10), (24), and (25). The equation recommended by ACI_ASCE Committee 326 (1) has been shown to give good results under a variety of conditions. The equation is:

$$v_c = \frac{V_c}{bd} = 1.9 \sqrt{f_c' + 2500 \frac{pVd}{M}}$$
 (Eq'n. 4)

This equation is intended to predict the average shearing stress required to produce diagonal cracking at the section considered. For the beams of this investigation the critical section for application of this formula is at a distance of one effective depth, d, from the section of maximum moment. Hence $\frac{V}{M} = \frac{1}{a-d}$ for the beams of this investigation. Test results are compared with values predicted by this equation in Table 7.

For beams with tension reinforcement in a single layer (B-designation) this equation gives a good prediction of the diagonal cracking load for all except those with the steel cut off. Three of the four beams with the steel cut off in



the tension zone cracked at 80% of calculated load. With tension steel in a double layer (A-designation) the equation tends to give a more conservative estimate.

Ultimate Shear Strength

The test results are compared with calculated ultimate strengths in the last column of Table 7. For beams without web reinforcement Committee 326 recommended that the load-producing the diagonal tension crack should be considered in design as the ultimate load capacity in shear. This requirement results in a greatly conservative estimate for the beams of shorter shear span, where failure is by shear-compression. However, until the conditions under which this additional strength can be depended upon can be firmly established, this requirement is justified. Had the loads and reactions been introduced as shears to the sides of these beams, it is questionable shether these higher strengths would have been developed.

For beams with stirrups Committee 326 (1) recommends the following formula for ultimate shear strength

$$v_u = \frac{v_u}{bd} = v_c + v_s$$

where v is the portion of the total unit shear assumed to be carried by the stirrups, as given by the truss analogy. Thus:

$$v_s = k \frac{A_v}{bs} f_{vy}$$
 or Krf_{vy} , where $K = 1$ for vertical stirrups.



TABLE 7.

COMPARISON OF TEST STRENGTHS WITH

ACI-ASCE COMMITTEE 326 RECOMMENDATIONS (1) (3)

		1.0.11	01			0	
_		al Cracking				ear Strength	
Beam	v test	v calc.*	v test	v test	Krf	v calc. **	v test
	(psi)	(psi)	v calc.	(psi)	(psi)	(psi)	v calc.
			С				u
IA-1	173	136	1.27	235		136	1.73
IA-2	198	151	1.31	280		151	1.85
IA-3	202	154	1.31	277		154	1.80
IA-4	181	150	1.21	192		150	1.28
IB-1	158	141	1.12	221		141	1.57
IB-2	156	152	1.03	302		152	1.99
		-1-				-1	1
IIB-1	157	143	1.10	221		143	1.54
IIB-2	167	142	1.18	292	77.2	219	1.33
IIB-3	163	146	1.12	312	132.5	279	1.12
IIB-4	163	141	1.16	275	132.5	274	1.00
IIB-5	116	143	0.81	135		143	0.94
*** 1	161	170	1.00	1		170	1 00
IIIA-1	164	137	1.20	177		137	1.29
IIIA-2	171	134	1.28	183		134	1.37
IIIA-3	185	135	1.37	185		135	1.37
IIIB-1	136	134	1.01	140		134	1.04
IIIB-1	134	139	0.96	179	57.8	197	0.91
IIIB-2	1,74	138	0.90	263	84.2	222	1.18
IIIB-4		139		258	115.8	255	1.10
IIIB-4	111	138	0.80	221	115.8	254	0.87
IIIB-5	111	139	0.80	111	115.0	139	0.80
1110-0	111	1)9	0.00	111		1)9	0.00

*
$$v_c = \frac{v_c}{bd} = 1.9 \sqrt{f_c'} + 2500 \frac{p \cdot vd}{M}$$

**
$$v_u = \frac{v_u}{bd} = v_c + Krf_{vy}$$
 for beams with stirrups,

 $v_u = v_c$ for beams without stirrups



Hence,

$$v_u = 1.9 \sqrt{f_c'} + 2500 \frac{pVd}{M} + Krf_{vy}$$
 (Eq'n. 5)

As shown in Table 7, test values agreed reasonably well with the strengths calculated by use of this equation.

In Table 8 test results are also compared with the allowable shear strengths given by the design criteria of the current "Standard Specifications for Highway Bridges" (4). Under these requirements the allowable shearing stress (v_a) for beams without stirrups - computed by $v_c = \frac{V}{bjd}$ - is 0.03 for 90 psi maximum. For beams with vertical stirrups the allowable shearing stress is given by

$$v_a = \frac{v}{bjd} = 90 + r f_v$$
 (Eq'n. 3)

where f_v is the working stress for the stirrup steel. The steel used in all test beams was of structural grade according to the ASTM yield strength requirements. Hence the allowable stirrup stress was $f_v = 18,000$ psi.

For the beams of shorter shear span (Series I and II) the stresses computed on this basis were found to be safe and generally quite conservative. Emphasizing that these calculated values are intended to be safe working stresses, it is noted that four beams of Series III have factors of safety less than two with respect to shear failure. Beam IIIB-6, which had no web reinforcement, failed with a ratio of only



COMPARISON OF TEST STRENGTHS WITH
AASHO "STANDARD SPECIFICATIONS FOR HIGHWAY BRIDGES" (4)

, Be am	v ** test u (psi)	r f v (psi)	va (psi)	v _u test v _a
IA-1	268		90	2.98
-2	320		90	3.56
-3	316		90	3.51
-4	220		90	2.44
IB-1	25 2		90	2.80
-2	346		90	3.84
11B-1 -2 -3 -4 -5	252 334 356 314 154	37.0 65.1 65.1	90 127 155 155 90	2.80 2.63 2.30 2.02 1.71
IIIA-1	202		90	2.24
-2	209		90	2.32
-3	212		90	2.36
-2 -3 -4 -5	160 204 300 295 252 127	28.4 41.4 56.9 56.9	90 118 131 147 147 90	1.78 1.73 2.29 2.00 1.71 1.41

**
$$v_u$$
 test = $\frac{v_u}{bjd}$ or practically $\frac{8v_u}{7bd}$

* $v_a = 90$ psi for beams without stirrups;

 $v_a = 90 + r f_v$ for beams with stirrups.



1.4. It is noted that this beam was one which had the tension steel cut off in accordance with the design specifications.

Moment at Shear-Compression, Failure

Noting a similarity with the mode of failure in pure bending, it has been hypothesized that failure in shear-compression could also be predicted on the basis of a limiting moment criterion. This has been supported by the fact that in several instances the crushing occurring at the end of a diagonal tension crack has been observed to take place at nearly the same moment, regardless of the moment to shear ratio. (21), (6).

The ultimate moment criterion is much the same as that used for the ultimate strength in pure bending. For the case of beams without stirrups, the analysis is as follows:

Assumptions:

- A. Failure occurs at the section of maximum moment by crushing of the concrete, compression above the end of the diagonal crack.
- B. The compressive stress block at failure may be defined by three empirical parameters k_1 , k_2 , k_3 .

$$k_3 = \frac{\text{maximum stress at crushing}}{f_c^!}$$

$$k_1 = \frac{\text{average stress over the depth c}}{k_3 f'_c}$$



k₂c = distance from extreme fiber to the resultant
compressive force.

C. No shear is carried by "dowel action" of the longitudinal reinforcement.

The following derivation refers to Figure 54.

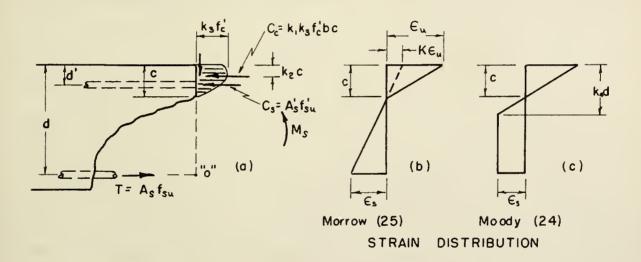


FIGURE 54. CRITERION FOR SHEAR-MOMENT CAPACITY

Summing horizontal forces:

$$k_1 k_3 f_c^{\dagger} bc + A_s^{\dagger} f_{su}^{\dagger} - A_s f_{su} = 0$$
 (Eq'n. b)

Summing moments about "0";

$$M_s = k_1 k_3 f_c'$$
 be $(d-k_2 c) + A_s' f_{su}' (d-d')$ (Eq'n. 7)



Assuming further that the compression zone is reduced sufficiently by the penetration of the crack such that the strain in the compression reinforcement is negligible, Equations (6) and (7) combine to yields

$$\frac{M_s}{f_c^{\prime} bd^2} = \frac{p f_{su}}{f_c^{\prime}} \left(1 - \frac{k_2}{k_1 k_3} \frac{p f_{su}}{f_c^{\prime}}\right) \text{ where } p = \frac{A_s}{bd} \quad (Eq'n. 8)$$

where f_{su} and the properties of the stress block $\frac{k_2}{k_1k_3}$ are the unknowns. For flexural compression failures (overreinforced beams) the problem of finding f_{su} is simplified by two facts; 1) The distribution of strain across the section is linear; 2) Crushing strain of concrete in flexure has been found to vary over a rather narrow range and is primarily a function of f_c . For under-reinforced beams, where the tension steel has a well-defined yield point, the ultimate moment criterion is further simplified by the fact that $f_{su} = f_y$. The stres block parameters have been evaluated empirically by many investigators and are known to be primarily functions of f_c .

For the shear-compression failure, however, the inclination of the diagonal tension crack results in a concentrated rotation about the compression zone, producing a non-linear strain distribution. In addition, splitting along the tension steel in many cases results in a further redistribution, in which the maximum compressive strain is no longer at the extreme fiber. These two facts have been indicated by the strain measurements of this study. (Figures 27-29 and 42-44).



Moody (24) and Morrow (25) assumed strain distributions as shown in Figure 54. On this basis each investigator developed empirical expressions for the steel stress at failure. Moody's equations are based on a series of simple and restrained beams under one and two concentrated loads. Simple beams and knee-frames form the basis of Morrow's equations.

The ultimate moments for the beams failing in shear-compression in this study are compared with the values predicted by these two formulas in Tables 9 and 10. Moody extended his criterion to include beams with web reinforcement, while Morrow considered only beams without stirrups. Moody's equation was found to over-estimate the strength of all beams of this study. The correlation seemed to be somewhat better for beams without web reinforcement. Morrow's equation gave a very good prediction for beams IA-2 and IA-3, each of which contained a double layer of tension steel.

For beams IB-1 and IIB-1 the measured steel stress at failure was substituted into the basic shear-moment equation, using the stress block parameters from both Moody and Morrow. In each case a much better prediction of the actual shear-compression strength was obtained. This is an indication that the basic criterion of a limiting moment is valid, but the major problem is that of accurately predicting the steel stress at failure.

The strain measurements as shown in Figures 27-29 and 42-44 indicate a similarity with the strain distributions



TABLE 9.

MOMENT AT SHEAR-COMPRESSION FAILURE

(Test vs. Calculated from Equations of Ref. 24)										
	(Calculated - Moody)			Measured		P	Calculated (using measured fs			
Beam	f	Ms	Pcalc*	f **	test	Ptest Pcalc.	S	test		
	(psi)	(in-kips)(kips)	(psi)	(kips)	carc.	(in- kips)	calc.		
74.0	1.7 1.00	1.12	54.8		lio E	0.00				
IA-2 IA-3	43,400 43,800	417 411	54.0		49.5 48.0	0.90				
IB-1	46,200	412	54.2	36,600	42.0	0.77	332	0.96		
IIB-1	54,500	496	53.2	51,500	48.0	0.90	481	0.93		
			0.		(0				
IIB-2		755.5	81.0		63.0	0.78				
IIB-3		807	86.5		67.0	0.78				
IIIB-3		861	83.0	~	71.3	0.86				
IIIB-4		919	88.5		70.0	0.79				

* P_{calc}. - based on M_s developed at edge of support block. (See Figure 5)

Series I:
$$P = \frac{M_s}{7.61}$$

Series II: $P = \frac{M_s}{9.32}$

Series III: $P = \frac{M_s}{10.38}$

** Measured $f_s = (30 \times 10^6) \epsilon_{su}$

(Neglecting influence of compression steel)

Beams with vertical stirrups:

$$M_s = A_1 M_s' + A_2 A_3 (r f_{vy}) (\frac{a''}{2})^2 bd^2$$
 --- Eqn. (7) Ref. 24

where M_s^{\dagger} = shear moment capacity of same beam without stirrups.

 $A_1 = 1.38$, $A_2 A_3 = .08$ which are empirical constants

a" = the distance from the section of maximum negative moment to the section of maximum positive moment.



TABLE 10.

MOMENT AT SHEAR-COMPRESSION FAILURE

(Test vs. Calculated from Equations of Ref. 25)

Calculated (Morrow)				Measured			Calculated using measured f		
Beam	f su (psi)	M s (in- kips)	P calc. (kips)	f s (psi)	P test (kips)	Ptest Pcalc.	M _s (in- kips)	Pcalc.	P test P calc.
IA-2 IA-3	37,500 37,500	365 356	48.0 46.8	10 to 10	49.5 48.0	1.03		***	
IB-1	40,600	365	48.0	36,600	42.0	0.88	332	43.6	0.96
IIB-1	41,800	390	41.9	51,500	48.0	1.15	473	50.8	0.95

(Neglecting influence of compression steel)

$$M_s = p f_s (1 - \frac{k_2}{k_1 k_3} - \frac{p f_s}{f_c'}) bd^2$$

$$\frac{k_2}{k_1 k_3} = 0.44 , \quad k_1 k_3 = \frac{800 + f_c'}{70 + f_c'}$$

$$f_s = \frac{1}{2} E_s K \epsilon_u (-1 + \sqrt{1 + \frac{\frac{4k_1k_2f'}{2}}{p E_s K \epsilon_u}})$$

$$10^{4} \text{ K } \epsilon_{\text{u}} = \frac{1.116 \text{ a/d} + .174}{\text{a/d} - .872}$$



suggested by both Moody and Morrow. However, the factors which could influence the distribution of strains are numerous: extent of splitting along the tension steel, inclination of the diagonal crack, amount and spacing of web reinforcement, arrangement of tension steel.

Ultimate Strength in Flexure

Strains in the tension steel of Beams IIIB-3 and IIIB-4 indicated the section was at or near its ultimate capacity in bending. By Whitney's ultimate strength criterion (taking $f_v = 75,000$ psi and $f_c' = 4500$ psi)

$$M_u = q (1 - .59q) bd^2 f_c^* \text{ where } q = p \frac{f_y}{f_c^*}$$
 (Eq'n. 9)

 $M_{11} = 636,000$ ## (neglecting the compression steel)

For ultimate crushing adjacent to the support block this yields for beams IIIB-3 and IIIB-4:

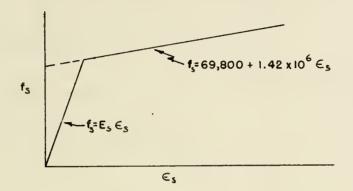
$$P_{\rm u} = \frac{636}{10.38} = 61.3 \text{ kips}$$

While the Load vs. Steel Strain curves for both beams (Figures 34 and 35) indicate definite signs of yielding at this load, the ultimate crushing loads were significantly higher (test $P_{\rm u}=71.3^{\rm k}$ and $70^{\rm k}$ for IIIB-3 and IIIB-4 respectively). This difference is believed to be primarily due to the fact that the high strength steel used had little or no definite yield plateau. Steel strains at which crushing occurred were



definitely in the work-hardening range. ($\epsilon_{su} = 10,000 \text{ MII}$ for both beams)

In an attempt to obtain a better estimate, the steel stress-strain curve in this work-hardening range was approximated by a straight line, as shown in the sketch below.



From the results of four tension coupons an average equation for the steel stress in this range was taken to be

$$f_s = 69,800 + 1.42 \times 10^6 \in s$$

Returning to the basic equilibrium equations derived earlier, along with the assumption of a linear distribution of strain across the section, the following was obtained:

$$\epsilon_{\rm gu} = (\frac{\rm d-c}{\rm c}) \epsilon_{\rm cu}$$

where $\epsilon_{\rm su}$ and $\epsilon_{\rm cu}$ are the maximum steel and concrete strains at failure and $f_{\rm su}=69,800+1.42\times10^6~(\frac{\rm d-c}{\rm c})\,\epsilon_{\rm cu}$. Substituting into Equation (6) (neglecting the compression steel)



$$k_1 k_3 f'_c bc = A_s f_{su} = 69,800 A_s + 1.42 \times 10^6 (\frac{d-c}{c}) \epsilon_{cu} A_s$$

The properties of the stress block for $f_{c.}^{*} = 4500$ psi were taken from Reference (20), Table 2.

$$k_1 k_3 = .715$$
, $k_2 = .445$, $\epsilon_{cu} = .0034$

Solving the above equation c = 3.65[#]

and substitution into

$$M_{u} = k_{1}k_{3} f_{c}^{\dagger} bc (d - k_{2}c)$$

yields

$$M_{ij} = 669,000 \text{ in. lbs.}$$

Hence

$$P_{\rm u} = \frac{669}{10.38}$$
 or $P_{\rm u} = 64.4$ kips

While this is slightly closer to the observed ultimate loads, it must be remembered that the effects of the diagonal tension crack were clearly indicated in both of these beams.



SUMMARY AND CONCLUSIONS

- 1. The beam tests reported herein indicate two general modes of shear failure in reinforced concrete beams without shear reinforcement;
 - A. A "shear compression" failure occurring at the section of maximum moment and shear at loads substantially greater than the load at which the diagonal crack first penetrated the compression zone.

 Collapse was by crushing of the concrete in the reduced compression zone adjacent to the support, following a significant redistribution of internal strains.
 - B. A "diagonal tension" failure occurring generally at some distance away from the support at a load equal to or only slightly greater than the load at which the critical diagonal tension crack formed. These failures were sudden, occurring with very little warning.
- 2. In the absence of stirrups indications were that the mode of failure was definitely associated with the relative



position of the diagonal tension crack within the shear span. The position of the crack, in turn, was related to the length of shear span to depth ratio. In beams of relatively short shear spans (a/d = 2.2 and 2.9) the crack formed close to the support and progressed gradually into the compression zone to points adjacent or above the support block. For a/d = 4 the crack formed generally near the middle of the shear span and split almost completely through the beam before reaching the support.

An explanation for the difference in location of the crack in the two cases cannot be offered. It seems logical, however, to reason that the difference in failure mechanism is due to differences in restraint to the crack's propagation as it crosses the neutral axis. Adjacent to the support not only are the bending stresses larger, but also there is a high local compression due to concentration of the support reaction. In the case of the long-span beam the crack is located farther out, where the bending stresses are lower and the local compression is absent.

3. Short-span beams with web reinforcement failed basically in the same manner as did the companion beams without stirrups, following yielding of all stirrups crossed by the crack. Splitting along the tension steel and the resulting strain redistribution observed in beams without stirrups was effectively delayed until the stirrups had yielded.



The long span beam with light web reinforcement also failed in the same manner as its companion beam without stirrups. The diagonal crack formed in the same location at the same load. Diagonal tension failure followed yield of the stirrups.

In long span beams with a high percentage of web steel the diagonal tension type failure out in the middle of the shear span was prevented. Stirrups near the support yielded first. Redistribution of strains adjacent to the support was followed by crushing in this region.

- 4. Both the diagonal cracking load and the ultimate shear strength were increased when a given amount of tension steel was provided by smaller reinforcing bars placed in two layers. It is believed that the increased rigidity of the double-layered arrangement allows a greater portion of the total shear to be carried by "dowel action".
- 5. Beams with longitudinal steel cut off at the point where it is no longer needed to resist tension suffered a reduction in both the diagonal cracking load and ultimate shear strength. This held true even in beams with closely spaced stirrups. The two beams without stirrups failed suddenly upon formation of the diagonal crack. Each collapsed completely as the bars were stripped out of the concrete.
- 6. Test strengths, when compared to the maximum allowable shearing stress permitted by the AASHO "Standard Speci-



fications for Highway Bridges" (4), indicated factors of safety of at least two for 15 of the 20 beams tested. Of the beams with lower factors of safety, four had long shear spans (a/d = 4). The lowest factor of safety was 1.41. This particular beam had a long shear-span, no stirrups, and the tension steel cut off.

- 7. For the beams with extended steel in one layer, the new ACI-ASCE Committee 326 equation predicted the load at diagonal cracking with good accuracy. The ratio of test strength to calculated strength varied from 0.96 to 1.18. When the tension steel was provided in two layers, the equation was slightly more conservative. However, for three of the beams with the tension steel cut off, the test strength was 80% of the calculated value.
- 6. Test results indicate that a criterion for shearcompression failure based on a limiting moment capacity may
 be valid, providing an accurate estimate of the steel stress
 at collapse can be made.



SUGGESTIONS FOR FURTHER RESEARCH

- 1. The results of the particular beams tested indicate that the manner in which the loads and reactions are carried to the beam may have a large effect of the ultimate shear strength and mode of shear failure. High local compressive forces in the vicinity of the concentrated support reaction seemed to be responsible for the development of the shear-compression type failure, experienced in beams of short shear spans. In many monolithic frames loads and reactions are carried to the beam or girder as distributed shears from other members framing into its sides. Hence, further tests should include beams with: a) loads and reactions similar to the beams of this study, but distributed over larger areas; and b) loads and reactions distributed over the full depth of the beams rather than concentrated on the top and bottom.
- 2. To provide light percentages of web reinforcement at practical stirrup spacings the use of small diameter, smooth wire stirrups was required for the beams of this study.

 While adequate anchorage was provided by wrapping the stirrups around the tension steel, there may have been some difference in behavior had deformed bar stirrups been used. To conform more closely with practical beam designs, test beams in the



future should be proportioned such that the larger size, deformed bars can be used.

3. Four beams of this study indicate a definite lack of safety in the present AASHO "Standard Specifications for Highway Bridges" with respect to allowing longitudinal bars to be cut off in the tension zone. This reduction in shear strength, associated with bar cut-off, has been reported in other studies of rectangular beams. (14), (27) Need of further study of this effect has definitely been indicated.

As most bridge girders are monolithic with the deck slab and are actually T-beams, the situation may be somewhat alleviated in the bridge structure. Further tests should include companion specimens of both rectangular and T-sections.

Also, this reduction in strength may not be so severe when the tension steel consists of a larger number of smaller bars. In beams with extended steel the difference in strengths between the single and double-layered arrangements was substantial.

Hence, in studying the bar cut-off effect, a variety of steel arrangements might be considered.



BIBLIOGRAPHY



BIBLIOGRAPHY

- 1. ACI-ASCE Committee 326, "Shear and Diagonal Tension" ACI Journal, Jan., Feb. 1962 Proceedings Vol. 59.
- 2. ACI Committee 318, "Building Code Requirements for Reinforced Concrete (ACI 318-56)" ACI Journal, May 1956 Proceedings Vol. 52, pp. 913.
- 3. ACI Committee 318, "Building Code Requirements for Reinforced Concrete (ACI 318-63)" ACI Standard, June 1963.
- 4. American Association of State Highway Officials, "Standard Specifications for Highway Bridges."
- 5. Al-Alusi, A.F., "Diagonal Tension Strength of Reinforced Concrete T-Beams with Varying Shear Span", ACI Journal, May 1957, Proceedings, Vol. 53, pp. 1067.
- 6. Bower, J.E. and Viest, I.M., "Shear Strength of Restrained Concrete Beams without Web Reinforcement", ACI Journal, July 1960, <u>Proceedings</u>, Vol. 57, pp. 73.
- 7. Bresler, B. and Scordelis, A.C., "Shear Strength of Reinforced Concrete Beams." ACI Journal, Jan. 1963, Proceedings Vol. 60, pp. 51.



- 8. Bryant, R.H., Bianchioni, A.C., Rodriguez, J.F., Kesler, C.E., "Shear Strength of Two-Span Continuous Reinforced Concrete Beams with Multiple Point Loading." ACI Journal, Sept. 1962, Proceedings Vol. 59, pp. 1143.
- 9. Clark, A.P., "Diagonal Tension in Reinforced Concrete Beams," ACI Journal, Oct. 1951, Proceedings Vol. 43, pp. 145.
- 10. de Cossio, R.D., and Siess, C.P., "Behavior and Strength in Shear of Beams and Frames without Web Reinforcement," ACI Journal, Feb. 1960, <u>Proceedings</u>, Vol. 56, pp. 145.
- 11. Elstner, R.C., and Hognestad, E., "Laboratory Investigation of Rigid Frame Failure," ACI Journal, Jan. 1957, Proceedings Vol. 53, pp. 637.
- 12. Ferguson, P.M., and Thompson, J.N., "Diagonal Tension in T-Beams without Stirrups," ACI Journal, Mar. 1953, Proceedings Vol. 49, pp. 665.
- 13. Ferguson, P.M., "Some Implications of Recent Diagonal Tension Tests," ACI Journal, Aug. 1956, <u>Proceedings</u> Vol. 53, pp. 157.
- 14. Ferguson, P.M., and Matloob, F.N., "Effect of Bar Cut-off on Bond and Shear Strength of Reinforced Concrete Beams," ACI Journal, July 1959, <u>Proceedings</u> Vol. 56, pp. 5.



- 15. Guralnick, S.A. "Shear Strength of Reinforced Concrete Beams," ASCE, Vol. 85, STI Jan. 1952, Paper 1909.
- 16. Guralnick, S.A. "High Strength Deformed Steel Bars for Concrete Reinforcement," ACI Journal, Sept. 1960, Proceedings Vol. 57, pp. 241.
- 17. Hanson, J.A. "Shear Strength of Lightweight Reinforced Concrete Beams," ACI Journal, Sept. 1958, Proceedings Vol. 55, pp. 387.
- 18. Hognestad, E. "Fundamental Concepts in Ultimate Load

 Design of Reinforced Concrete Members," ACI Journal, June

 1952, Proceedings Vol. 48, pp. 809.
- 19. Hognestad, E. "What Do We Know About Diagonal Tension and Web Reinforcement in Concrete?" Circular Series No. 64, University of Illinois Engineering Experiment Station, Mar. 1952.
- 20. Hognestad, E., Hanson, N.W., and McHenry, D. "Concrete Stress Distribution in Ultimate Strength Design," ACI Journal, Dec. 1955, <u>Proceedings</u> Vol. 52, pp. 455.
- 21. Laupa, A., Siess, C.P., Newmark, N.M. "Strength in Shear of Reinforced Concrete Beams," Bulletin No. 428, University of Illinois Engineering Experiment Station, 1955.



- 22. Mathey, R.G., and Watstein, D. "Shear Strength of Beams without Web Reinforcement Containing Deformed Bars of Different Yield Strength," ACI Journal, Feb. 1963,
 Proceedings Vol. 60, pp. 183.
- 23. Moody, K.G., Viest, I.M., Elstner, R.C. "Shear Strength of Reinforced Concrete Beams," ACI Journal, Dec. 1954,

 Jan., Feb. 1955, Proceedings Vol. 51, pp. 317, 417, 525.
- 24. Moody, K.G., and Viest, I.M., "Shear Strength of Reinforced Concrete Beams," Part 4 Analytical Studies, ACI Journal, Mar. 1955, Proceedings Vol. 51, pp. 697.
- 25. Morrow, JoDean, and Viest, I.M. "Shear Strength of Reinforced Concrete Frame Members without Web Reinforcement," ACI Journal, Mar. 1957, <u>Proceedings</u> Vol. 53, pp. 833.
- 26. Rensaa, E.M. "Shear, Diagonal Tension, and Anchorage in Beams," ACI Journal, Dec. 1958, Proceedings Vol. 55, pp. 695.
- 27. Rodriguez, J.J., Bianchioni, A.C., Viest, I.M., Kesler, C.E.
 "Shear Strength of Two-Span Continuous Reinforced Concrete
 Beams," ACI Journal, April 1959, <u>Proceedings</u> Vol. 55,
 pp. 1089.
- 28. Taub, J., and Neville, A.M. "Resistance to Shear of Reinforced Concrete Beams," Parts 1, 2, 5, ACI Journal, Aug., Sept., Dec. 1960, Proceedings Vol. 59, pp. 193, 315, 715.



- 29. Watstein, D., and Mathey, R.G. "Strains in Beams having Diagonal Cracks," ACI Journal, Dec. 1958, Proceedings Vol. 55, pp. 717.
- 30. Zowyer, E.M., and Siess, C.P. "Ultimate Strength in Shear of Simply-Supported Prestressed Concrete Beams without Web Reinforcement," ACI Journal, Oct. 1954,

 Proceedings Vol. 51, pp. 181.
- 31. Hognestad, E., Hanson, N.W., Magura, D.D., and Mass, M.A.

 "Shear Strength of Slender Continuous Reinforced Concrete

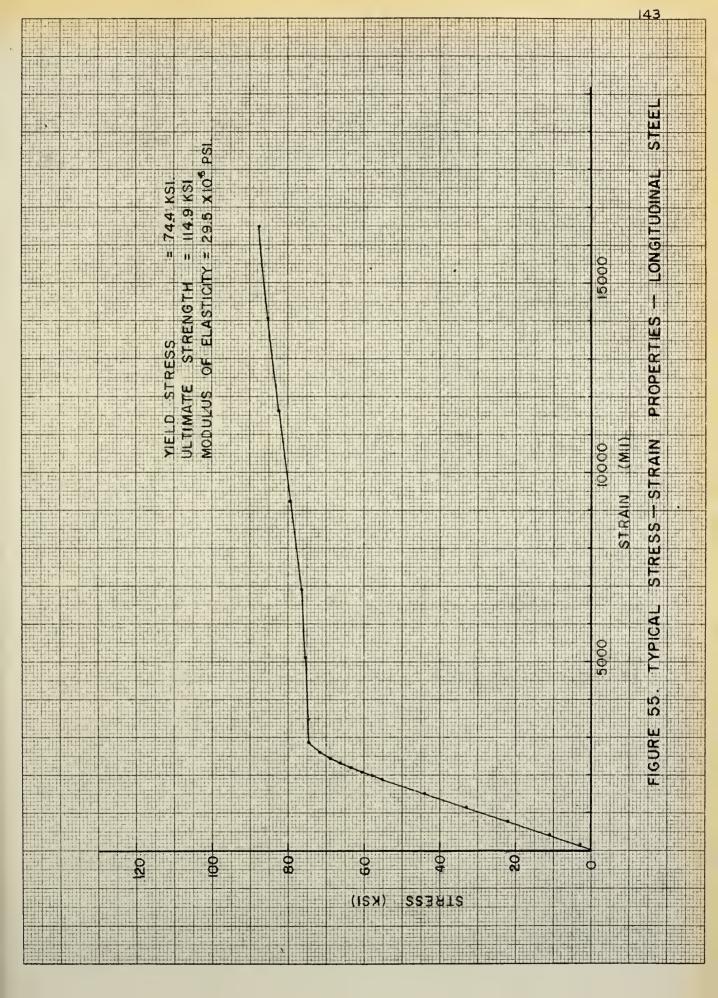
 T-Beams," PCA Journal, Vol. 5, No. 3, Sept. 1963.



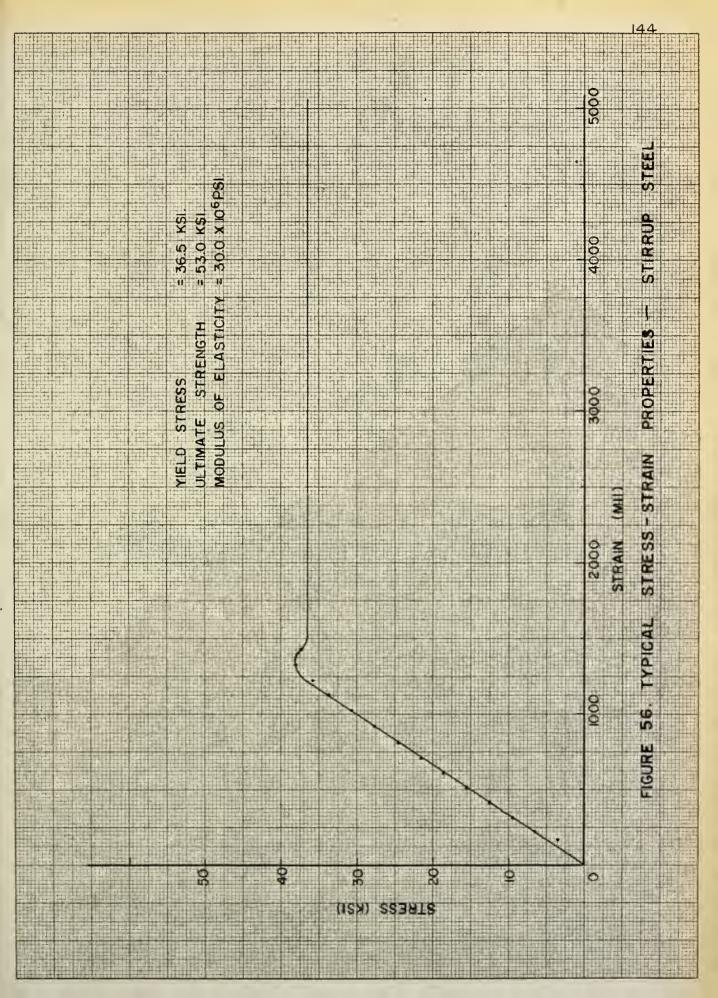
APPENDIX A

STRESS-STRAIN PROPERTIES OF THE REINFORCEMENT











APPENDIX B

PROCEDURES FOR APPLICATION AND WATERPROOFING OF THE SR-4 STRAIN GAGES



APPENDIX B

PROCEDURES FOR APPLICATION AND WATERPROOFING OF THE SR-4 STRAIN GAGES

Type A-18, SR-4 electric strain gages were used for all beam specimens. The installation procedures used were in general, those recommended by the manufacturer and are given as follows.

Surface Preparation

Placement of gages on the deformed bars required the removal of a small portion of two of the lugs to allow space for the gage. The lugs and mill scale were removed with a file. Emery cloth of medium coarseness was then used to obtain a smooth surface.

The area was finally cleansed with carbon tetrachloride and methyl-ethyl keytone.

Application

The gage was placed and held in position by taping the leads to the bar. The leads were insulated from the bar by placing a small piece of electrical tape under the leads and tip of the gage. A liberal amount of Duco household cement was then applied both to the bar and to the gage. Pressure to



the gage was applied through a small neoprene pad wrapped firmly with heavy string. After applying the cement, a piece of cellophane tape, wrapped around one end of the gage with the sticky side out, held both the gage and neoprene pad in place. The string was wrapped, starting at the center of the gage and working both ways.

Pressure was applied for approximately 20 minutes, after which time the pad and tape were removed to allow proper curing of the cement. The cement was then cured at air temperature for three hours, at 110°-120°F for 2 hours, and at 160°-170°F for an additional eight hours.

Upon completion of curing No. 18 Gencaseal insulated copper wire leads were soldered directly to the terminal wires of the gage and were taped to the bar. The resistance of the gage and the resistance to ground were then checked to insure proper functioning of the gage.

Waterproofing

To provide protection against both moisture and against possible damage to the gage during placement of the concrete a tough, but pliable asphaltic material was used. The bar was completely covered in the vicinity of the gage (generally over a length of 2 1/2" to 3"). The asphalt was poured hot

[&]quot;Petrolastic" asphalt No. 155 obtained from the American Bitumuls and Asphalt Company, 200 Bush Street, San Francisco, California.



over the bar in two layers. Prior to application the bar was heated in the vicinity of the gage to prevent the asphalt from cooling too quickly. After the first layer had cooled, the leads were lapped back across the gage to obtain embedment over a substantial length of the wire. The first layer of asphalt was pressed and kneaded while still soft to remove air pockets which usually formed, particularly around the leads.



APPENDIX C

LOAD - STRAIN DATA



	Remarks													•	Load dropped due to	along tension steel.						Ultimate Load	
BEAM IB-1	Compression Zone 3 1/2" from Support Bottom	West	50	100	250	350	450	200	550	009	750	850	850	006	!	!	650	650	009	550	550	200	
	Compression Zone 3 1/2" from Supp	East	150	300	450	009	650	750	800	900	1000	1100	1100	1150	8 9 8	!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!!	800	750	200	650	650	009	
TABLE 11. STEEL AND CONCRETE STRAINS -	No. 6 Bar (MII) 24"	from Support	0	0	0	0	0	0	0	0	10	50	430	1 0 2	1	006	1000	1030	1060	1090	1120	1160	
STE	No. 6 Bar (MII) 16"	from Support	18	32	52	72	252	316	399	994	527	709	606	;	1054	;	1104	1154	1157	1184	1214	1244	
	No. 6 Bar (MI) 3 1/2"	from Support	61	210	ከተተ	615	747	812	875	937	1003	1066	1084	1074	!	!	1095	1120	. 1144	1169	1197	1 1 1 1	
	Load	kips)	2	10	15	20	24	56	28	30	32	34	34.8	36.4	35.6	35.0	37	38	39	40	41	45.0	

splitting

See Figure 17 for gage locations.



		Remarks						1																		Ultimate Load
BEAM IB-2	Support	1" from Bottom	West	50	200	300	300	250	450	:	:	450	1	1	1200	1200	;	i i	!	;	1	1150	1	:) !	t t
1	3 1/2" from	l" from	East	;	20	150	200	150	150	!	8 2	200	-	550	200	850	1 1	8 8	!	1 1	1 1	006) 	1050	!	1 8 3
TABLE 12. STEEL AND CONCRETE STRAINS	Compression Zone, 3 1/2" from Support	шo	West	;	150	250	300	250	7,000	!	1 1 1	250	1 1	1	009	009	:) 0	! ! 1	!	!	1100	† !	:	† } !	1 1
STEEL AND	Compres	Bottom	East	3 9	1 1	350	7,00	450	004	009	1	1 1	:	450	800	800	1 1	1 1	1 1	1 1 2	1	1050	!	1050	1	1 1
	No. 6 Bar	3 1/2"	from Support	04	163	394	62 ⁴	962	916	1034	1098	1125	1169	1195	:	;	1236	1294	1345	11,01	1465	1	1510	1561	1611	i
		Load	(kips)	Ŋ	10	15	20	25	30	32	34	35	37	38	39.7	41	42	†	91	84	50	51	52	54	26	58.1

* See Figure 18 for gage locations.



TABLE 13. *CONCRETE STRAINS - BEAM IA-2

		Remarks					Crack penetrated	between 1 1/2" and 5"	gage points .					
_	3" from Bottom	West	20	150	200	250	300	150	20	0	150	150	15	
spport (Mu	3" from	East	20	100	150	150	150	150	200	250	700	250	250	
2" from St	from Bottom	West**	;	1 1	1 1	;	:	!	!	!	1	1 1	:	w
Compressine Zone, 3 1/2" from Support (Mu)	1 1/2" fro	East	20	100	150	150	150	200	200	-300***	-300	-450	-450	2 locations
pressine	то	West	150	350	450	550	750	800	1100	1300	1300	1300	1300	20 for gage
Com	Botto	East	20	150	200	250	300	350	650	550	200	200	200	Figure
	Load	(kips)	2	10	15	20	25	30	35	37	38	39	42	*

** Gage Point Lost

Gage Point Lost
(-) denotes tensile strain



TABLE 14.

(MII)	n Bottom	West	20	100	200	300	004	200	550	650	700	750	:
Compression Zone, 3 1/2" from Support (MII)	1 1/2" from	East	100	200	250	300	350	009	200	200	:	800	:
ession Zone, 3	tom	West	150	250	7,00	550	009	750	950	1000	1000	1000	850
Compre	Bottom	East	100	200	300	001	120	550	820	900	950	950	800
	Load	(kips)	S	10	15	20	25	30	35	38	39	75	917

* See Figure 21 for gage locations.



		Remarks	Ultimate
	No. 5 Bar (MII)	2μ" from Support	0 0 2 7 17 20 108 598 520
	No. 5 Bar (MII)	18" from Support	6 114 28 43 91 398 584 626
TABLE 15. * EL STRAINS - BEAM IA-4	No. 5 Bar (MII)	3 1/2" from Support (West)	17 40 252 462 649 809 961 1019 1054
STEEL STE	No. 5 Bar (MII)	<pre>5 1/2" from Support (East)</pre>	15 42 223 428 603 767 935 1007 1052
		Load (kips)	2 2 10 15 20 20 25 25 25 25 25 25 25 25 25 25 25 25 25

Load

* See Figure 22 for gage locations



TABLE 16.

Compression Zone, 3 1/2" from Support

Remarks										
Bottom	;	. 20	100	150	200	250	250	250	250	
2" from East	50	100	200	250	300	350	007	450	1450	
l" from Bottom East West	:	20	100	200	250	300	350	0017	200	
l" from East	50	200	300	1000	450	550	650	750	800	
om West	20	100	200	300	007	550	650	750	800	
Bottom	20	150	300	450	550	650	800	950	1150	950
Load (kips)	2	S	10	15	20	25	30	32	33	34

* See Figure 22 for gage locations.



TABLE 17.

*
STEEL AND CONCRETE STRAINS - BEAM IIB-1

,		Remarks				•				Crack between gage points	at 2" from bottom at	34k - 36k.			٠									Ultimate Load.
	Bottom	West	150	250	1	200	1 1 1	1 1	1	325	1	007	- 50	!	1	-600			1	1	1	!	1 1	1
upport	2" from Bottom	East	:	;	:	200	1 1	:	-	001	•	-200**	-800		:	-1200		1	1 1	1	-950	:	;	200
2" from S	Bottom	West	;	150	}	300	1 1	8 8	-	450	. 1	550	200	1 1	:	750		1 1	•	1 1	1200	1 1	1	1500
ion Zone, 3 1/2" from Support	1" from Bottom	Fast	;	100	1	350		0 2 4	1 1	550	1 1	550	1000	•	•	1400		-	:	1 1	3400	!	1	2400
Compression	mo	West	50	150	1 1	700	1 1 1	8 8								950								
•	Bottom	East	:	150	1 6	004	1	4 6 8	1	700	1	006	006	:	1	650								
No. 6 Bar	3 1/2"	from Support	45	188	473	728	938	1020	1109	1148	1218	1298	1367	1392	1428	1448	Load dropped of	1318	1435	1470	1508	1542	1650	1720
	Load	(kips)	S	10	15	20	25 .	27	29	30	32	34	36	37	38	39								

See Figure 31 for gage locations.

^{** (-)} denotes tensile strain.



			Remarks						,																					Ultimate	Load
		Bottom	West	1 1	250	-	004	:	450	1	1	200	1 1	1	550	1	!	550	;	550	1 1	450	450	1 1	1	;	,	1	1 1	}	
	Support	1" from	East	1 0	250	1	350	;	450	1 1	1 1	550	1	1	550	1 1	1 1	200	;	800	1 1	900	1200	;	i i	;	1150	1250	:	1500	
	Compression Zone, 3 1/2" from Support	1/2" from Bottom	West	1 1	250	;	300	1	200	b 1 1	!	550	!	-	850	1 1	;	1000	1	1200	1 1	1400	1550	1 1	1 1	1 1	1700)]	1 1) ()	
IIB-2	on Zone, 3	1/2" fro	East	1 1	100	1	350	!	550	1 1	1	850	1 1	-	850	1	;	1000	:	1400	1 1	1650	1900	1 1	1 1	1 1	2150	2450	1	3100	
STEEL AND CONCRETE STRAINS - BEAM IIB-2	Compression	Bottom	West	1 2 3	150	!	1 1	1	009	1 2	1 1	950	1 1	;	1050	!	;	1300	1 1	1400	1 1	1550	1650) 	1 1	1	1800	2150	1 1	B B B	
ETE STRA		Bot	East	1	10	:	-	!	009	1	-	950	!	1 1	1050	1	;	1350	1 1	1450	1 1	1700	1600	1 1	!	1 1	1900	2100	!!!	9	
ND CONCR			(°)	0	0	0	0	0	10	19	20	992	1081	1139	1229	1285	1400						81	17	o į	97,	K.				
STEEL AN	Stirrups (MII)		(p)	0	0	50	132	205	340	380	453	1243								81	17.1	PĮ;	7, 7, 6	L							locations.
			(a)	0	0	0	0	0	21	20	107	875	939	981	1050	1101	1240	1400						2	Buj	ΕPΊ	[ə]	X			gage loc
	No. 6 Bar (MII)	3 1/2"	from Support	132	253	094	099	859	1061	1132	1208	1292	1320	1351	1390	1425	1497	1572	1549	1722	1792	1884	1970	2020	2068	2100	2200	1 1	2388	2500	Figure 32 for
		Load .	(kips)	22	10	15	20	25	30	32	34	36	37	38	39	10	42	44	94	84	50	52	54	55	56	57	59	61	62	63	* See F

TABLE 18.



			Remarks				•																Ultimate Load
		Bottom	West	100	:	200	:	350	1 1	550	:	650	8 3	820	!	:	900	1	950	1	1150	1750	-
	Support	1" from	East	100	!	150	!	350	!!	450	1 1	909	1	800	!	!	1000	1 1	1150	1 1 1	1400	1800	:
	1/2" from S	n Bottom	West	50	1 1	250	1 1	700	1	650	1 1	750	3 8 7	1050	!	;	1150	1 1	1300	1 1	1800	4500	1 1
:IB-3*	1 Zone, 3 1	1/2" from	East	150	1 1 1	250	!	00†	1 1	200	;	200	# [900	;	, ,	950	1 8	1000	† † †	1450	6450	1 1
TABLE 19. *	Compression Zone, 3 1/2" from Support	tom	West	150	!	004	1 3 F	200	!	006	!	1100	* 1	1450	!	:	1800	1 1	2000	1 9	2500	6550	!
TABLE 19. ETE STRAIN		Bottom	East	150	1 1	200	!!!	450	1 1 7	909	1 1	800	1 1	1100	!	1 1	1600	1 1	1750	1 8	1550	4350	1
TD CONCR			(c)	0	0	0	18	81	210	362	551	773	1300			4	Bu	ŗpi	[ə]	X			
STEEL AND CON	Stirrups (MII)		(p)	0	0	0	0	0	0	119	332	541	1060	1170	1321	1400		9	Buj	p.	[ə]	ΙX	
			(a)	0	0	0	0	0	0	0	64	210	570	634	069	765	842	929	1050	1290	1590	Yielding	
	No. 6 Bar (MII)	3 1/2"	from Support	70	102	451	630	802	978	1082	1358	1530	1700	1770	1839	1909	1978	2025	2135	2237	2365	2730	2890 to 3250
		Load	(kips)	Ŋ	10	15	20	25	30	35	04	45	50	52	54	56	58	9	62	79	99	99	29

* See Figure 33 for gage locations.



TABLE 20.

*
STEEL AND CONCRETE STRAINS _ BEAM IIB-4

			Remarks													Ultimate	
	om	шо	West	100	!	150	1	500	!	150	!	200	-	150	:		
or, t	2" from	Bottom	East	100	1 1	200	-	250		300	1 1	350	} .	450	!		
oddns wo	om	mo mo	West	1 1	-	150	1 1	300	t 1	1,00	-	220	:	200	1		
1/2" fr	1" from	Bottom	East	1 1	1 1	250	1	350	1 1	009	1 1	650	-	820	1 1		
Sone, 3	rom	EC.	West	20	1	200	1 1	350	1 1	220	1 1	200	:	950	1 1		
Compression Zone, 3 1/2" from Support	1/2" from	Bottom	East	;	1 1	1	1 1	001	1 1	650	1 1	750		1000	:		
Compr		шс	West	20	1 1	300	1 1	450	1 1 1	800		1000	1 1	1350	1		
		Bottom	East	20	-	200	1 1	00 t	1 1	800	1 1	950	1 1	1350	1 1		
Stirrups (MII)			(p)	0	0	0	0	22	248-280	483	605	778	962	1130	1270	Yielding	Rapidly
St			(a)	0	0	0	72	190	351	472	560	662	812	096	Yielding	Rapidly	
No. 6 Bar (MII)		3 1/2"	from Support	50	113	342	550	730	918	1150	1350	1560	1780	2010	2105	2192	
		Load	(kips)	ស	10	15	00	25	30	35	Pro Ort	45	50	55	57	59	

Load

* See Figure 34 for gage locations.



TABLE 21.

Remarks

Suppor	West	02	237	370	430	764	643	685	779	863	1037	1210	1365	1527	
3 1/2" from	East	20	242	382	433	485	628	672	760	850	1018	1187	1342	1505	
Load	(kips)	S	œ	10	11	12	15	16	18	20	†₁2	28	32	36	37.1

* See Figure 45 for gage locations.

Ultimate Load



		Remarks	Load Removed	Critical diagonal crack formed as 36 ^k was sustained.	Ultimate Load.
* BEAM IIIB-2	Compression Zone (MII)	Bottom		1000 2000 3000 4000 450 7000 1000	1250
TABLE 22. STEEL AND CONCRETE STRAINS		(c)	0000	17 23 28 35 35 55 110 143 440 440	535 798 908 965 1082 1165 1280 Yielding Rapidly
STEEL AND (Stirrups (MII)	(b)	0 6 12 37	20 28 37 42 48 108 118 155 242	270 357 395 413 448 488 572 770 1400 Yielding Rapidly
		(a)	0000	00000000000000000000000000000000000000	63 97 120 138 162 180 200 242 320
	No. 6 Bars (MII)	3 1/2" from Support	113 343 607 829	152 537 510 693 878 1092 1307 1475 1560	1645 1732 1818 1860 1908 1945 1990 2040
		Load (kips)	5 10 15 20	200 200 300 300 300 300 300 300 300 300	80 70 70 70 70 70 70 70 70 70 70 70 70 70

* See Figure 46 for gage locations.



*

STEEL AND CONCRETE STRAINS - BEAM IIIB-3

		Remarks																			Initial Yielding,	No. 6 Bars at 58"							Ultimate Load.	
Support	from Bottom	West	200	;	350		004.	;	:	:	200	:	1 1	650	:		:	800	800	;	1000	1000	1050	1100	1200	1 1	1400			
from S	1 1/2"	East	150	!	250	-	450	:		!	9	-	1 1	650	:	:	!	800	1000	1	1150	1050	1100	1200	1200	;	1550			
Compression Zone, 3 1/2" from Support	m Bottom	West	200	!	450	1 1 1	009	1	1 1	1 0	900	1 1	1	1000	:	!	!	1400	1500	1 1	1750	2100	2350	2550	2700	2900	3250			
ression Z	1/2" from	East	200	1 1 1	350	1 1 1	550	1 1	!	•	850	1 0	1 0	950	1	1 1	1	1600	1600	;	2050	2500	2950	3750**	4100	5100	7150			
Comj	Bottom	0.1	150				650	1	1 1	!	1050	:	8 9	1200	:	:	!	1500	1650	1	2000	2500	2850	3050	3350	3600	5350			
Stirrups (MII)		9) (a)	10	15	18	31	140	308	345	421	7480	541	612	685	672	792	838	880	1020	1110	1150-1180	1208-1218	Yielding	Rapidly						
Stir (r		(a)	0	0	0	0	0	32	62	161	220	310	398	481	570	049	738	839	1060	1165	1219-1250	1280-1310	1360	1400	1440	1480	1580	1700		
No. 6 Bars (MII)	3 1/2"	from support	59	245	603	835								1838							185	530	120		0921	130	950			
	Load	(kips)	2	10	15	20	25	30	32	34	36	38	70	75	44	24	84	50	54	26	58	09	62	63	49	65	29	70	71.3	×

See Figure 47 for gage locations.

First visible signs of crushing at $P=63^k$ on East side in lower 1/2!!.



TABLE 24. **STEEL STRAINS - BEAM IIIB-4**

Remarks	Initial Yielding No. 6 Bar Crushing in compression zone Ultimate Load
(p)	0 0 0 15 151 260 425 648 715 752 800 940 892 1001
(c)	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0
Stirrups (MII)	0 15 112 112 191 279 370 728 985 1250 1362 1458 Yielding
(B)	220 220 230 250 250 250 250 250 250 250 250 250 25
No. 6 Bars (MII) 3 1/2" from Support	55 308 1080 11528 11528 11742 1958 2277 2840 3200 41145 6060 6725 10980
Load (kips)	10 2 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5 5

See Figure 48 for gage locations.



TABLE 25. **CONCRETE STRAINS - BEAM IIIB-4

Surface Strains (MII) - Compression Zone 3 1/2" from Support

•	Kemarks											First visible signs	crushing at r = 00
2 1/2" from Bottom	West	150	100	100	20	20	20	100	150			1 1 1	!
2 1/2"	East	150	250	150	200	250	250	350	450	1 1	1	t 1	1
1 1/2" from Bottom	West	150	200	250	450	450	550	750	750	850	800	820	1150
1 1/2" f	East	100	150	300	200	650	700	850	950	1000	1100	1500	2050
rom Bottom	West	;	300	450	850	1250	1450	1700	1850	2050	2350	2850	6550
	East	100	250	004	850	1150	1400	1550	1850	1950	2200	2750	t 1 1
Bottom	West	1 1	300	0005	000	1300	1600	1000	2100	2300	2700	3200	1 0 1
Bot	East	100	750	200	1050	1300	1550	1200	1900	1950	2400	2550	
Load	(kips)	ľ	ر آ	5. 7.	S -)) (30	300	3 6	l &	99	89	22

Jo

* See Figure 48 for gage locations.



*
steel and concrete strains - Beam IIIB-5

	Remarks												Ultimate Load
m Rottom	West	200	i 1	300	1 1 1	00 tj	1 1	200	1 1 1	750	1	200	1 1
1 1/2 from	East	250	1 1	200	1	350	1	. 220	1 1 1	650	!	700	{
() 1	West	200	1	300	1 1	550	1	800	1 1	1100	1	1400	8 8 8
107 F	I/c Ifou	100	1	250	1	200	8 8	700	- 1	1000	1 1	1400	1
	Bottom t West	100	1 1	350	1 1	900	1 1	006)	1200	1 1	1450	1 1
6	Bot	250	1 1	φ00	1 1	009	. (800)			1600	
	(c)	0		0	· C) C	002	069	962 863	1129-1160	1265-1300	Vielding	Rapidly
Stirrups (MII)	(P)	C) C) C	0 2	000	- (0 0	246				
	(a)	C	0 (o c) ι	ი (0 0	5	00;	181	101	200	£ 1 d
No. 6 Bars (MII)	3 1/2" from Support	9	00-	525	0) c	797	1040	1250	1451	1660	1001	2084	2722
	Load (kips)		သ	10	IS	20	25	30	35	0 1	45	220	55 59.6

* See Figure 49 for gage locations.



TABLE 27. *

Remarks								Ultimate Load
No. 4 Bar (MII) 3 1/2" from Support	ь8 240	500 730	940 1148	1348 1424	1508 1545	1583 1622	1662 1705	1743
No. 5 Bar (MII) 3 1/2" from Support	68 280	533 784	1005 1229	1442 1525	1613 1660	1702 1745	1787	1878
Load (kips)	5	15	25	35	7007	4.1	77	45.9

* See Figure 53 for gage locations.





